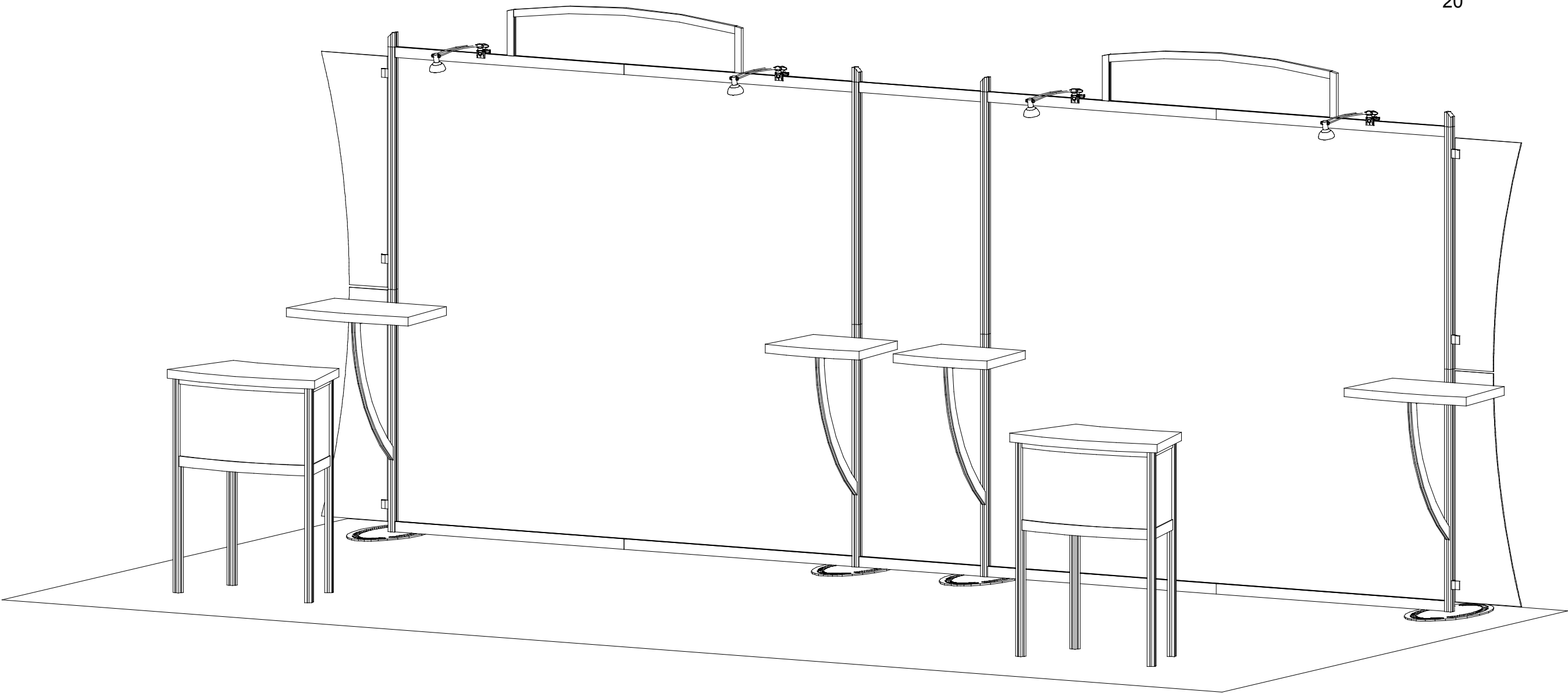


20'

10'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

SACAGAWEA

DESIGNS

Using You Set-up Instructions:

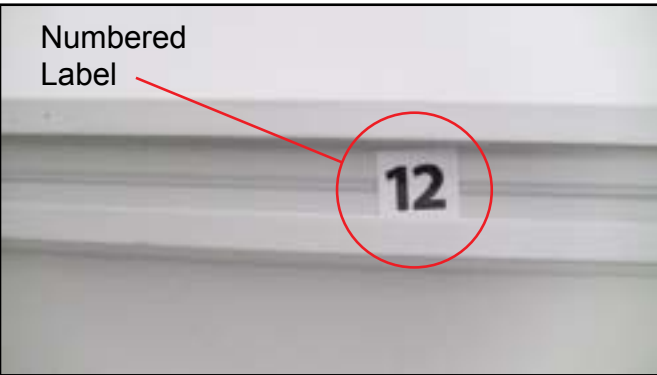
The Visionary Designs Set-up Instructions for Sacagawea displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection



Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

Hex Key Tool



Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection



Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Typical Connection



Base Plate Connection



Detail D: Attach vertical extrusions to base plates with supplied bolts inserted through the hole in the plate. Be careful not to strip the thread.

Vertical Connection



Detail E: A square connection bar with plastic T Knobs is inserted between two vertical extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

Corner Connection



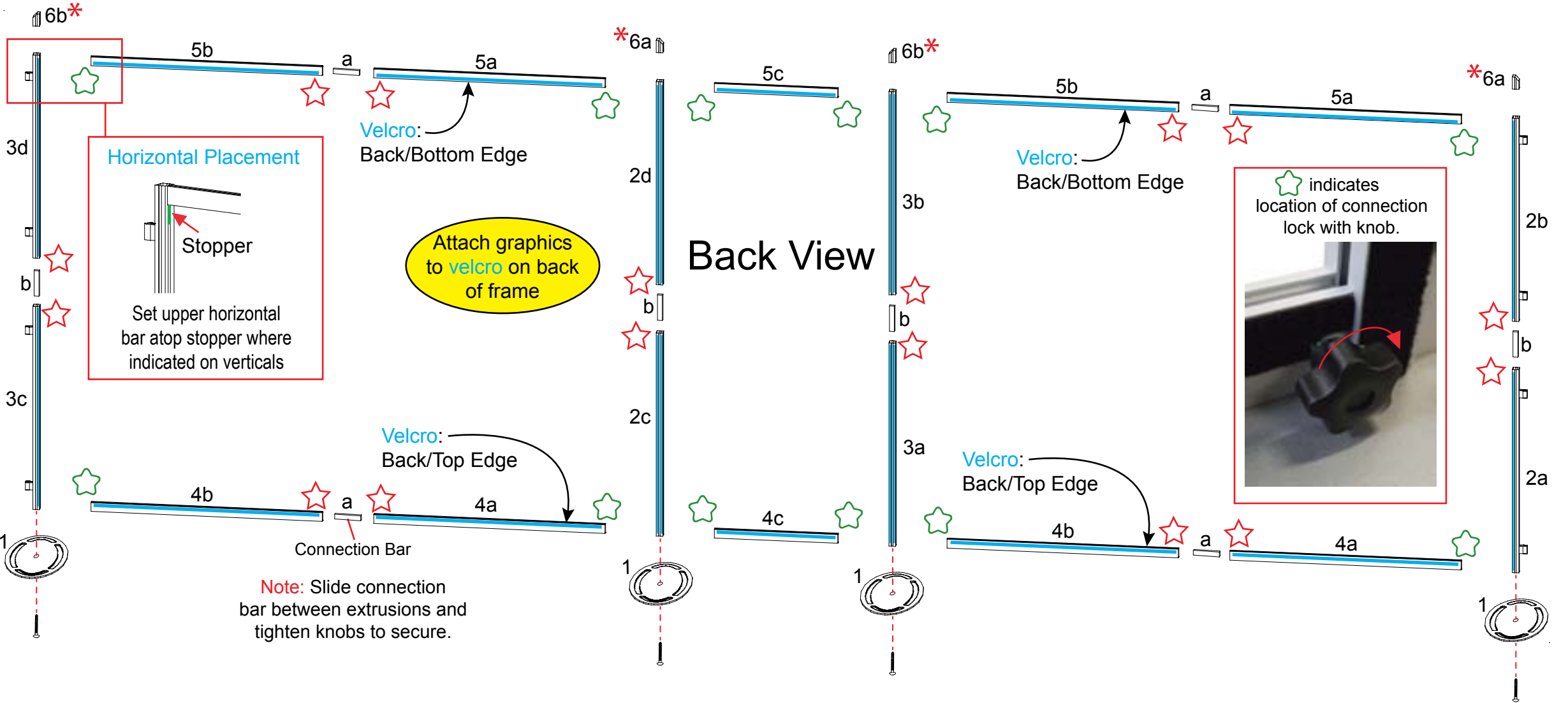
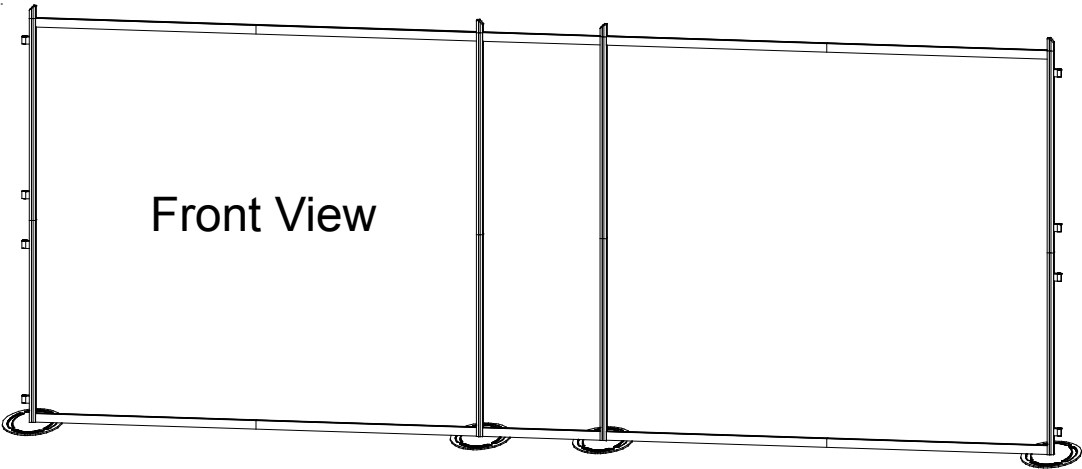
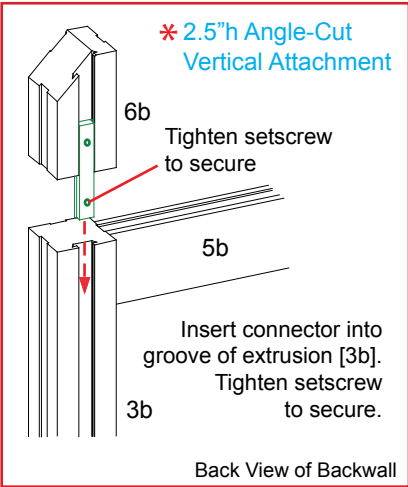
Detail F: Plastic Star Knobs are used to tighten locks where horizontal extrusions connect with vertical extrusions. Turn the knobs clockwise to tighten. Turn counter-clockwise to loosen, but do not remove knob. Do Not Overtighten.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

- Steps:
- 1) Attach base plates [1] to lower verticals [2a,3a,2c,3c] with bolts.
 - 2) Connect upper verticals [2b,3b,2d,3d] to lower verticals [2a,3a,2c,3c] with connection bars [b].
 - 3) Connect horizontals [4a,4b] and [5a,5b] with connection bars [a].
 - 4) Connect vertical assemblies [2a/2b,3a/3b,2c/2d,3c/3d] with horizontal assemblies [4a/4b,5a/5b] and horizontals [4c,5c] as shown.
 - 5) Connect angled verticals [6a,6b] to upper verticals as shown.
 - 6) Attach graphics to **velcro** on back side of frame.

Item	Qty.	Description
1	4	Base Plate
2a/2b	1/1	42" Vertical Extrusion w/ A10 Clamps
3a/3b	1/1	42" Vertical Extrusion
2c/2d	1/1	42" Vertical Extrusion
3c/3d	1/1	42" Vertical Extrusion w/ A10 Clamps
4a/4b	1/1	45" Horizontal Extrusion
5a/5b	1/1	45" Horizontal Extrusion
4c/5c	1/1	24" Horizontal Extrusion
6a/6b	1/1	2.5" Angle-Cut Vertical

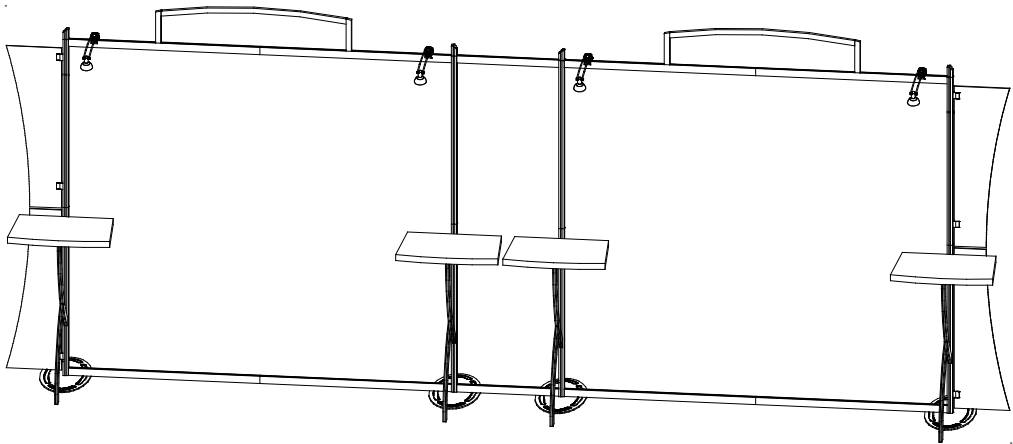


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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- Steps:
- 1) Attach lights as indicated.
 - 2) Attach assembled header frames and apply graphics as shown.
 - 3) Attach assembled counter supports [10/11] to verticals where indicated.
 - 4) Attach support legs [10a] to counter supports [10/11].
 - 5) Attach flange plates [11a] to tops of curved extrusions [10] as shown.
 - 6) Attach counter tops to supports, see [counter top attachment](#) detail.
 - 7) Attach wings to A10 clamps as shown.

Item	Qty.	Description
7/8/9	2/2/2	Header Frame
10	4	30.2" Curved Extrusion
10a	4	Leg Support
11	4	12.184"w Horizontal Extrusion
11a	4	Flange Plate



Wing Attachment

Slide A10 Clamp into groove of square extrusion.

A10

When desired location is found, tighten set screw to secure.

Set-Screw

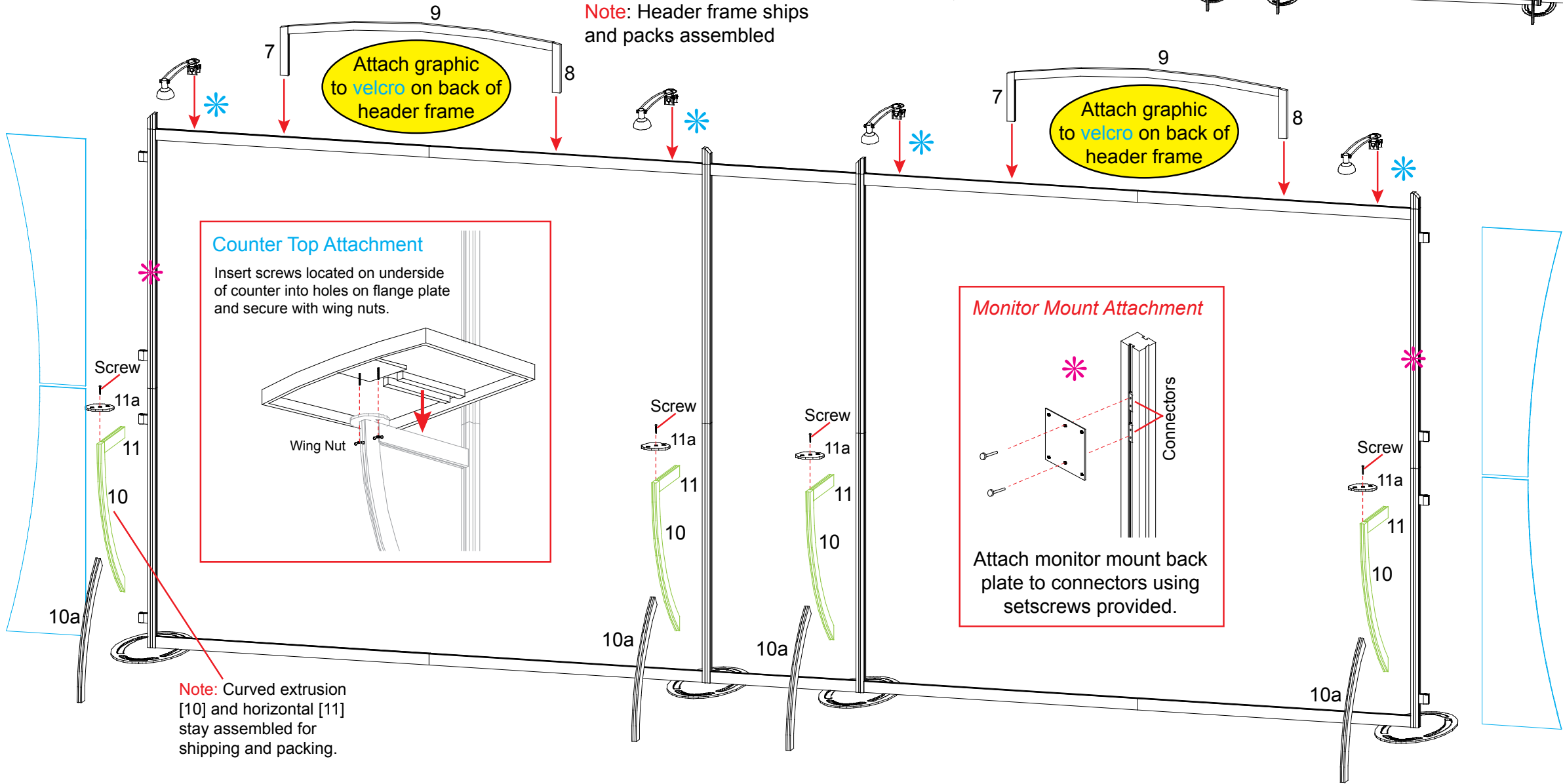
Tighten black plastic set screw to secure Wing in place.

Black Plastic Knob

Keep A10 clamps attached to verticals

Light Connection

Attach lights to backwall where desired and tighten in place.

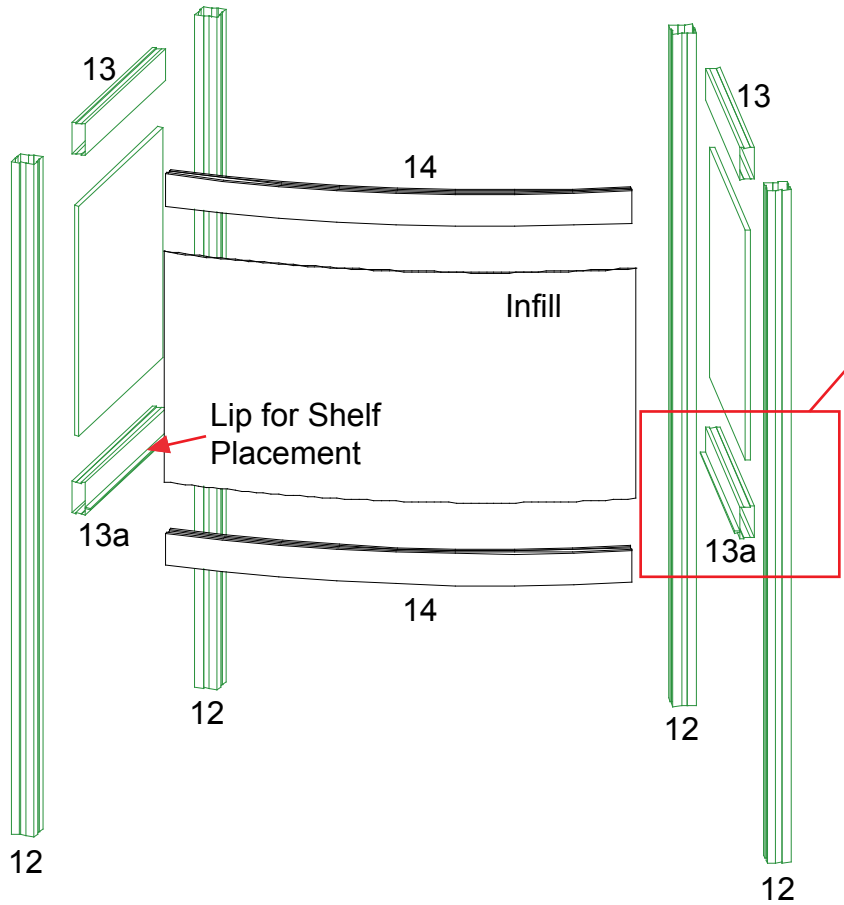
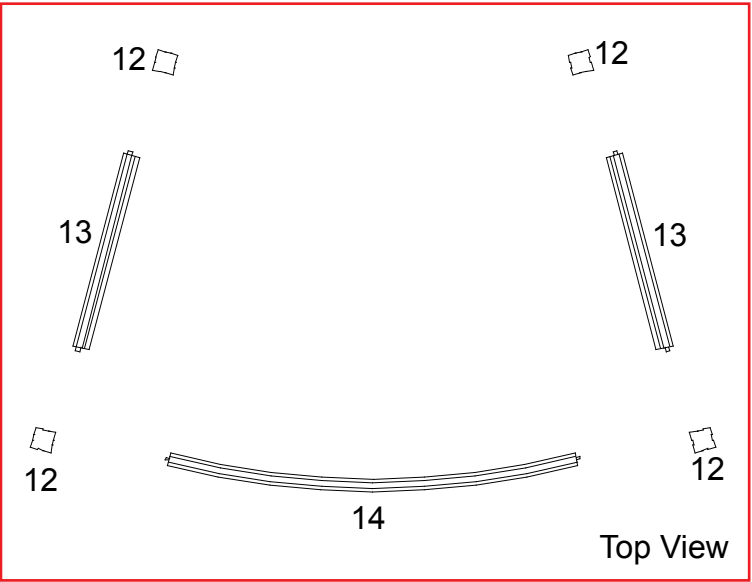


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty	Description
12	4	38"h Vertical Extrusion
13/13a	2/2	12"w Horizontal Extrusion
14	2	25"w Horizontal Extrusion

- Steps
- 1) Attach horizontal extrusions [13 and 13a] between vertical extrusions [12], placing inserts between horizontals.
 - 2) Attach curved horizontal extrusions [14] between vertical extrusions [12], placing insert between curved horizontals.
 - 3) Place shelf atop lip of extrusions.
 - 4) Set counter top atop assembled base.

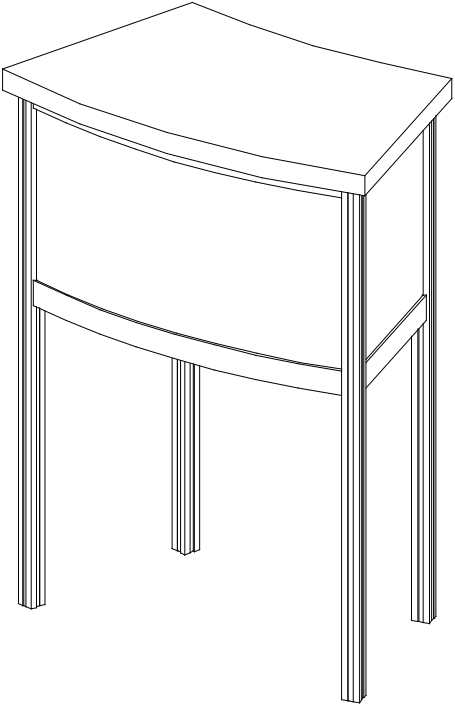
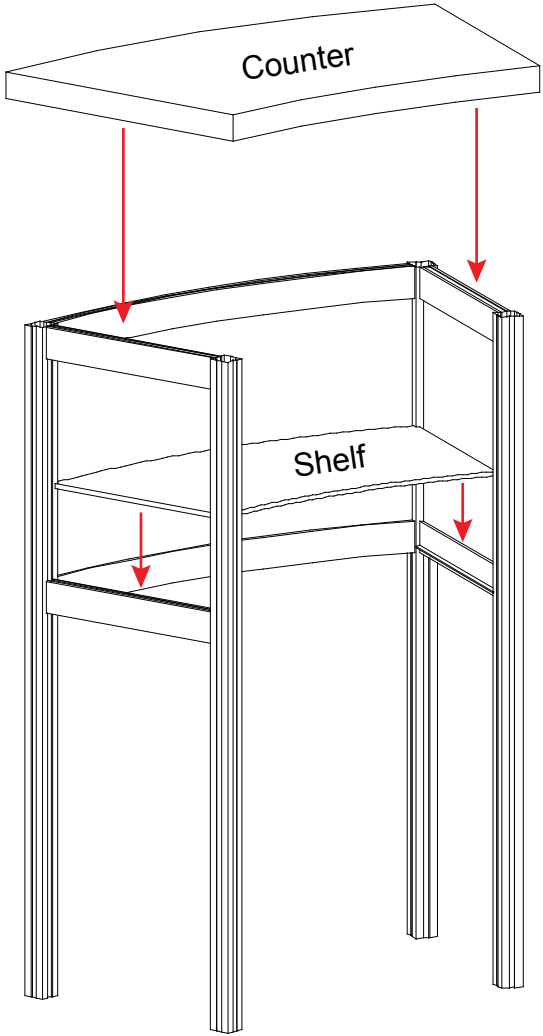


Extrusion Detail

Extrusions 13a have a lip for the floor to rest upon.

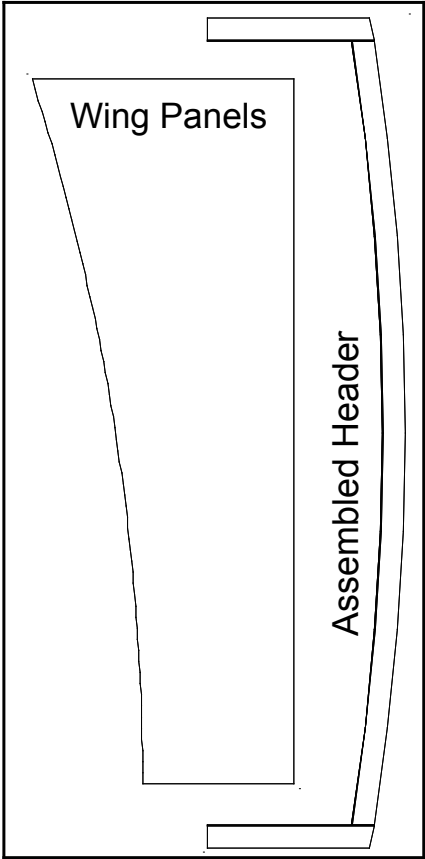
Lip

Note: Pedestal sides must stay assembled when shipping

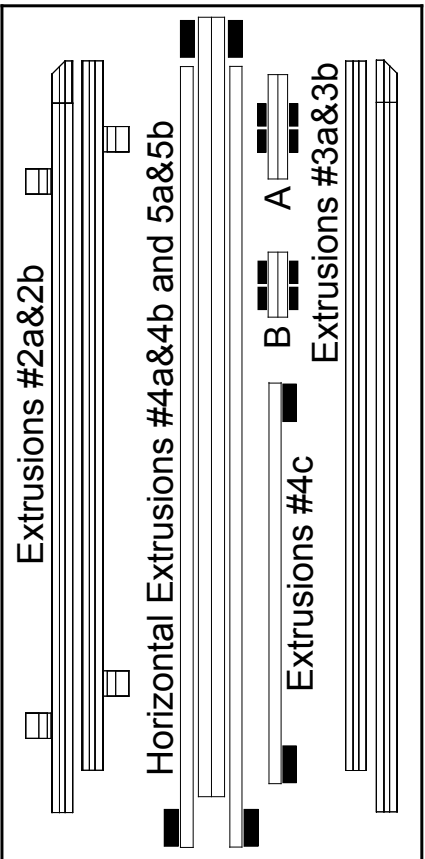


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

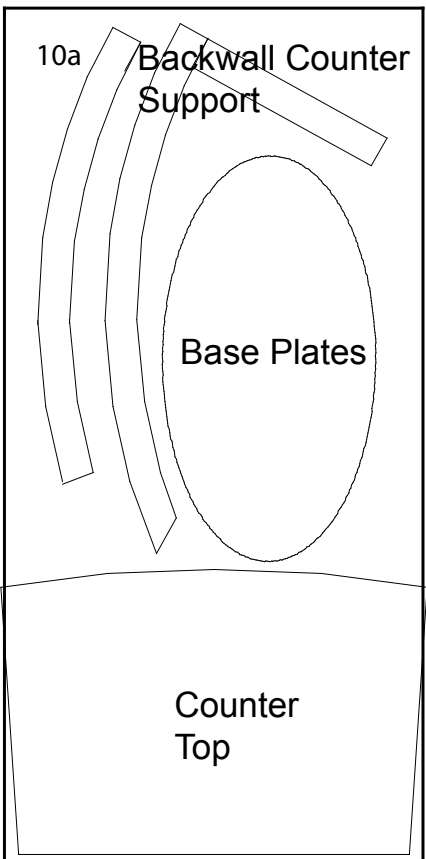
Top View of each Level



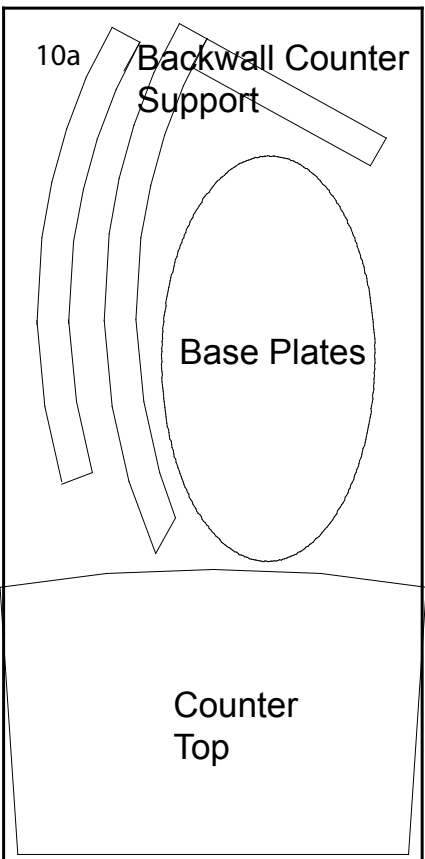
Level 1 (Bottom)



Level 2



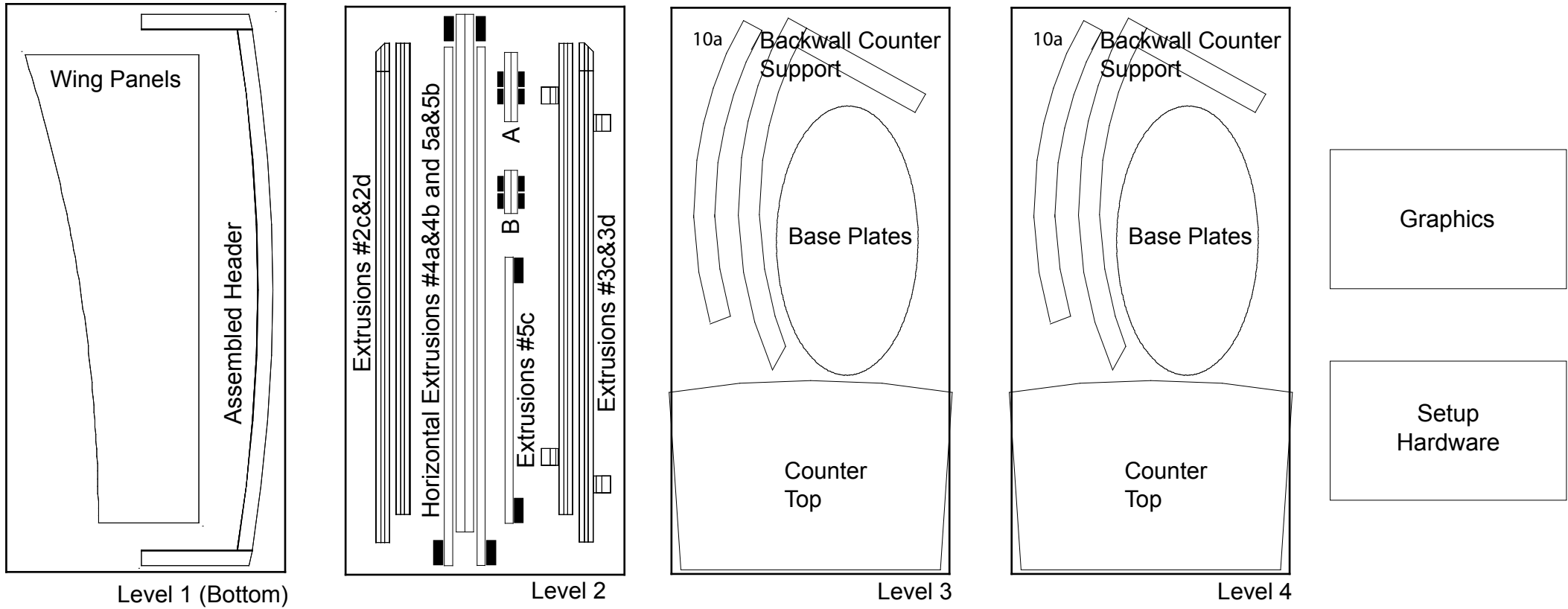
Level 3



Level 4

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

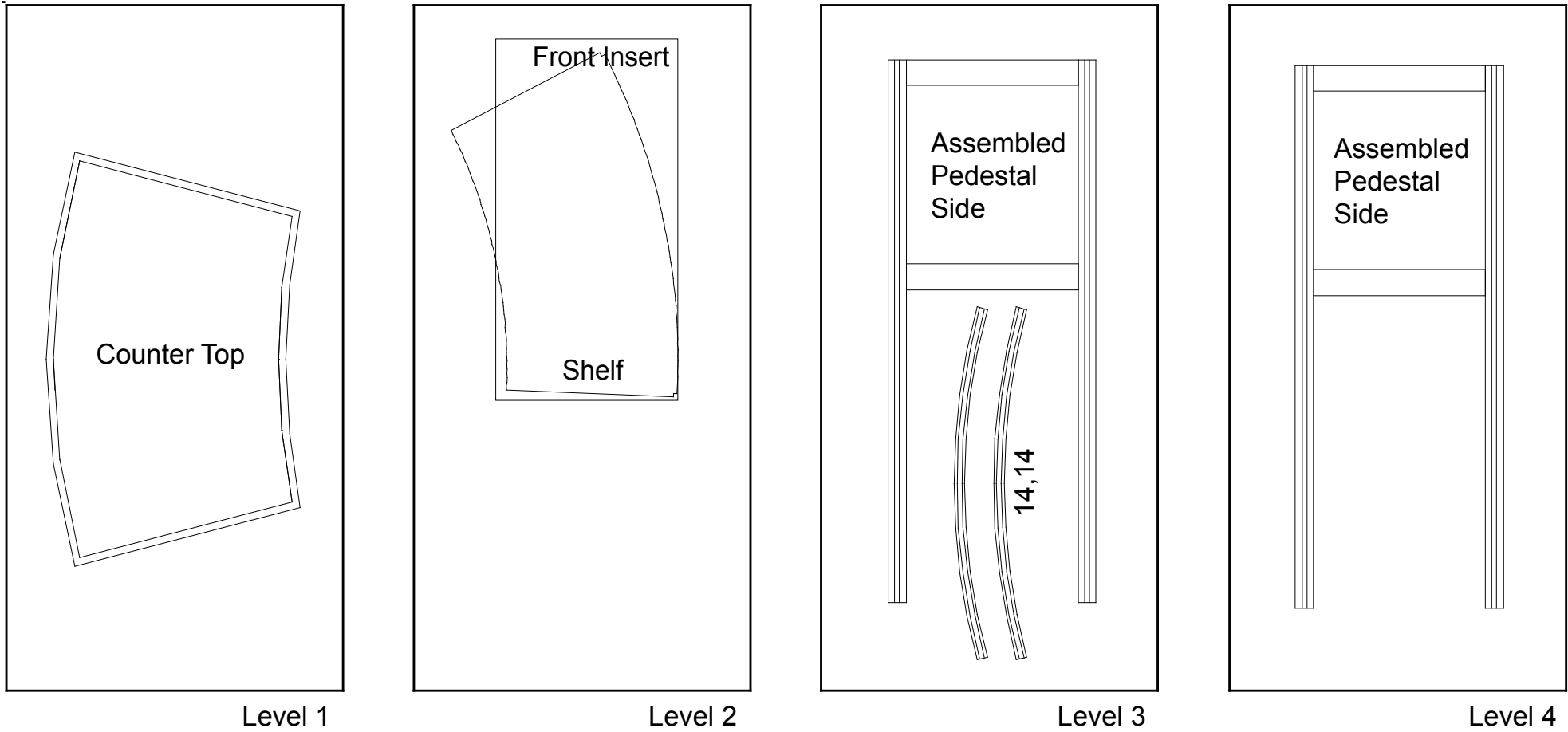
Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

(3) Pedestal Components

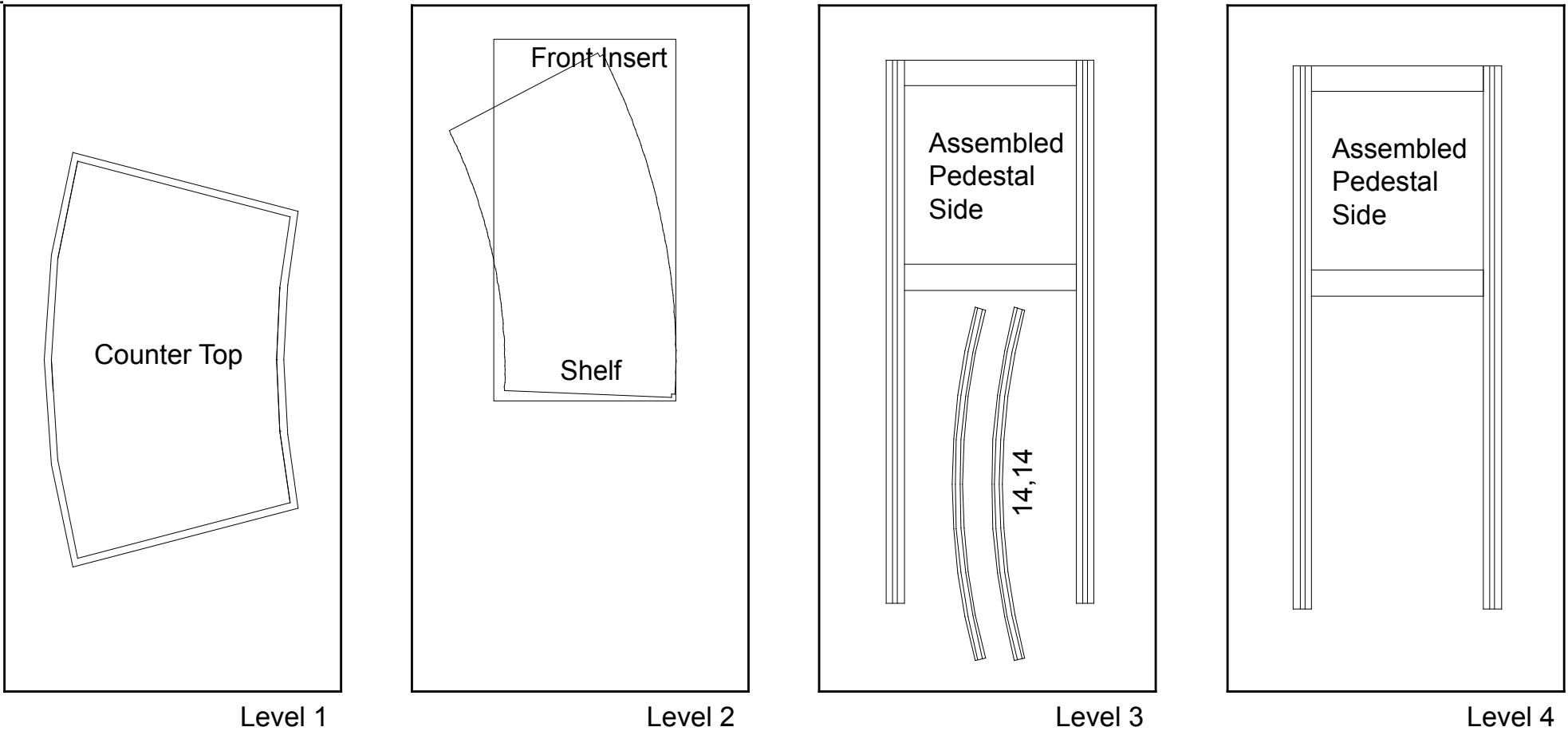
Top View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

(4) Pedestal Components

Top View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING