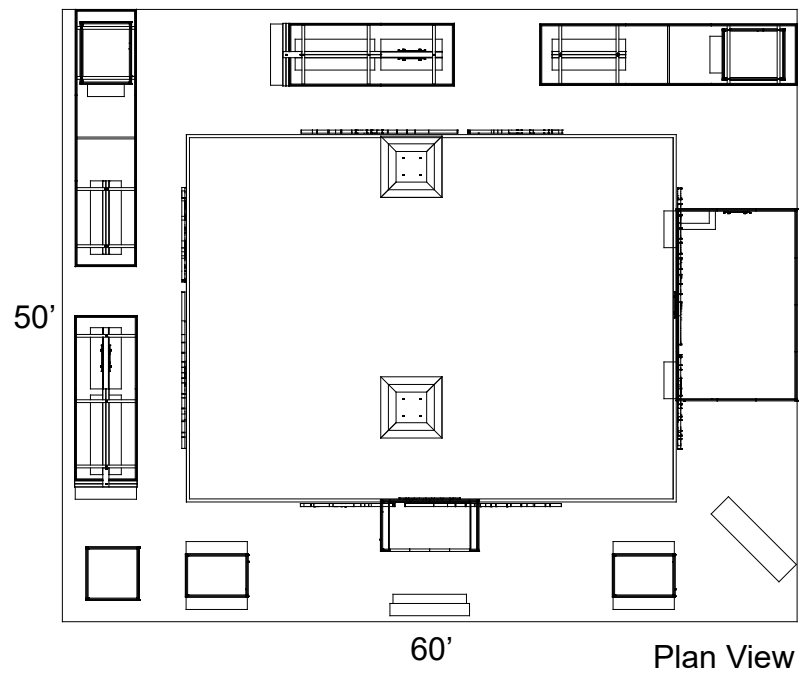
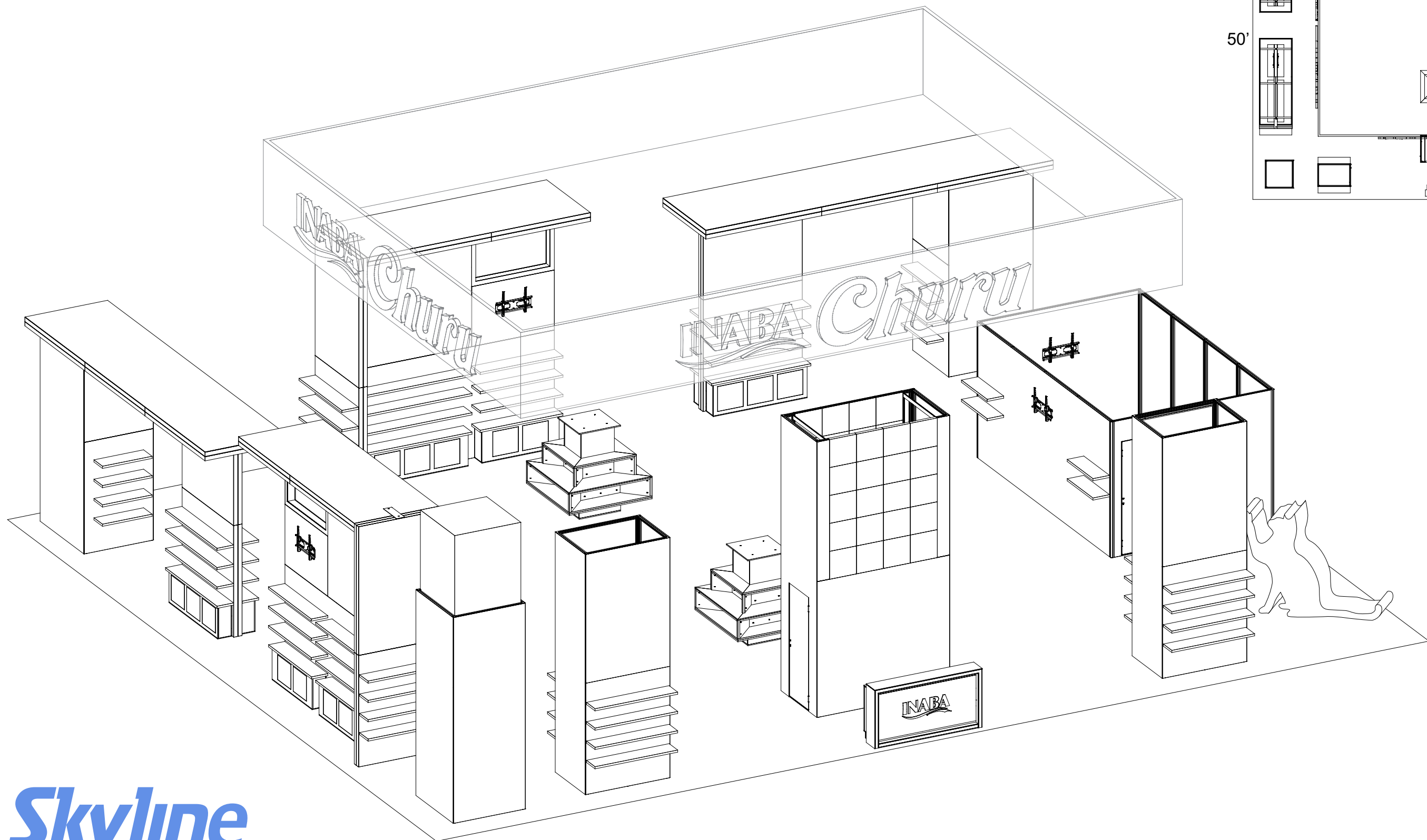
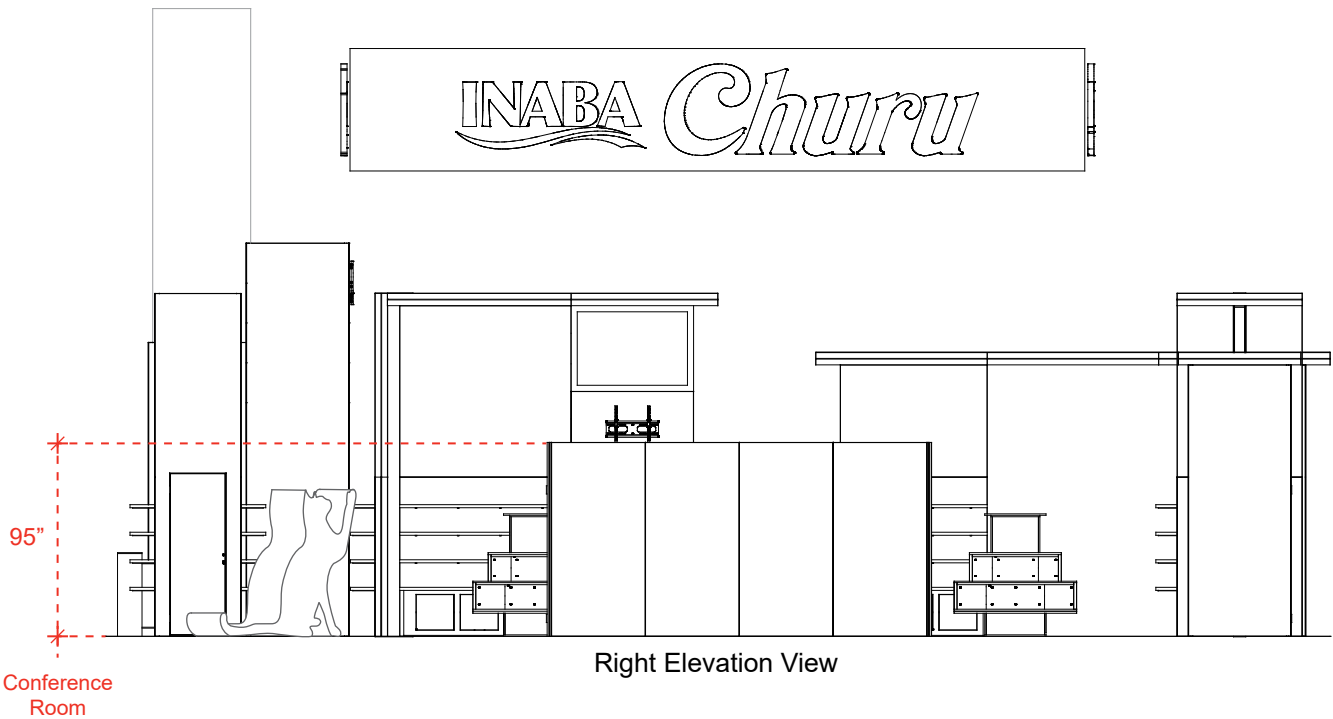
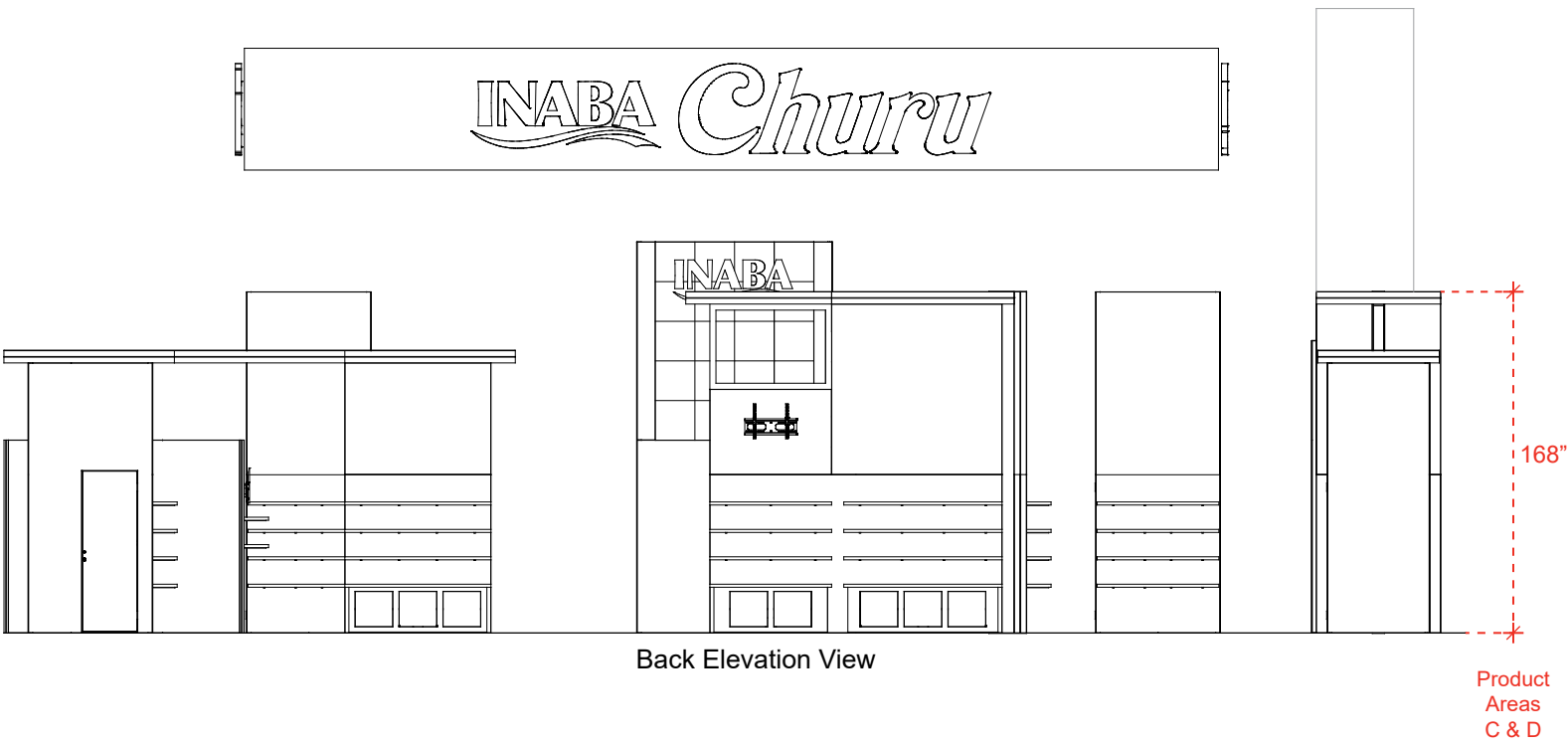
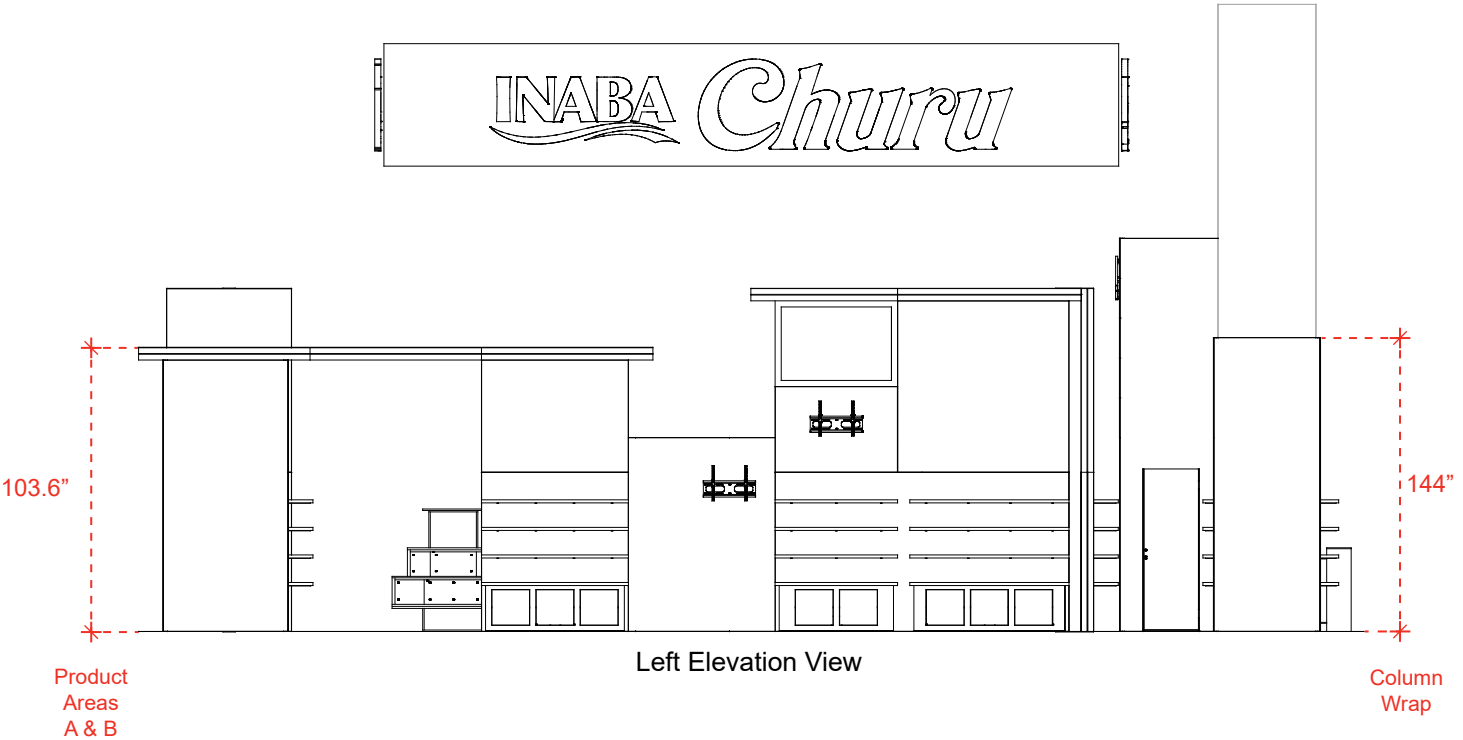
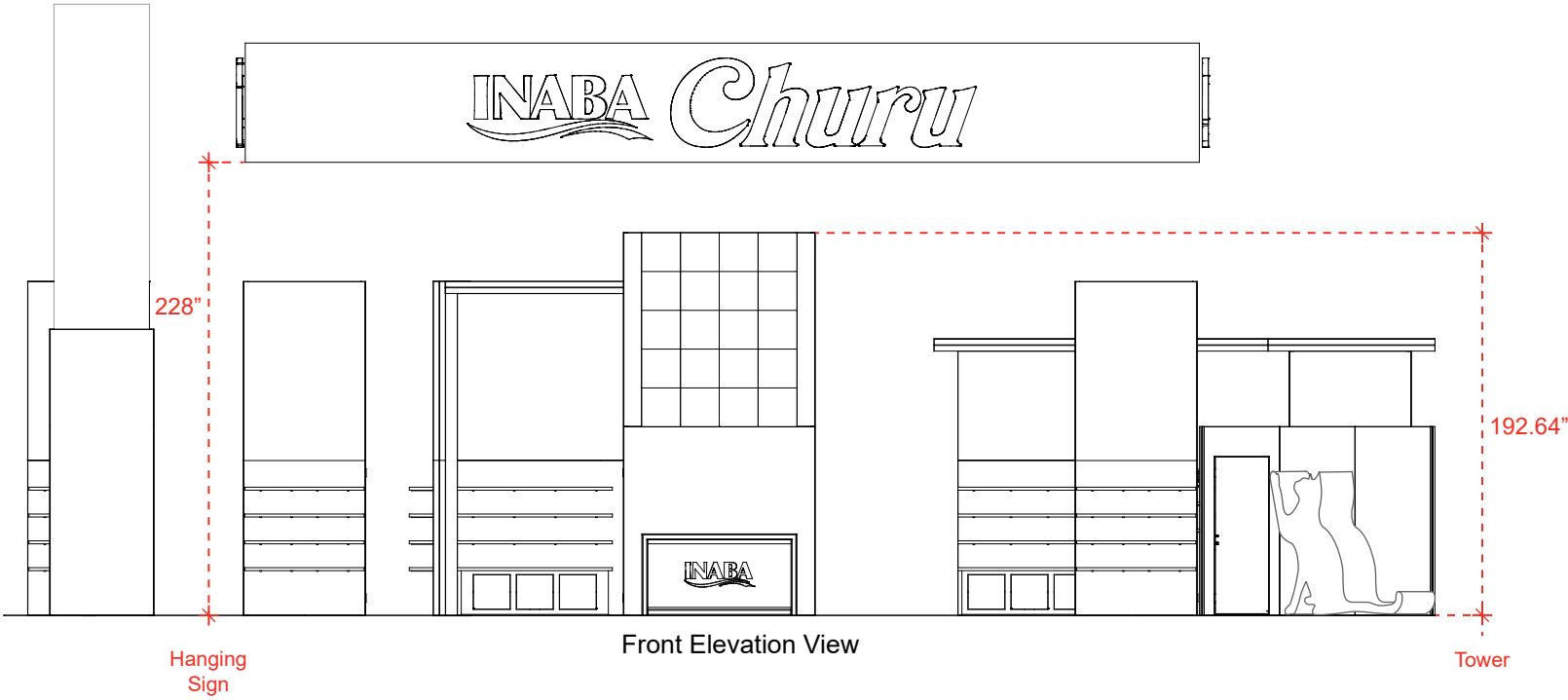
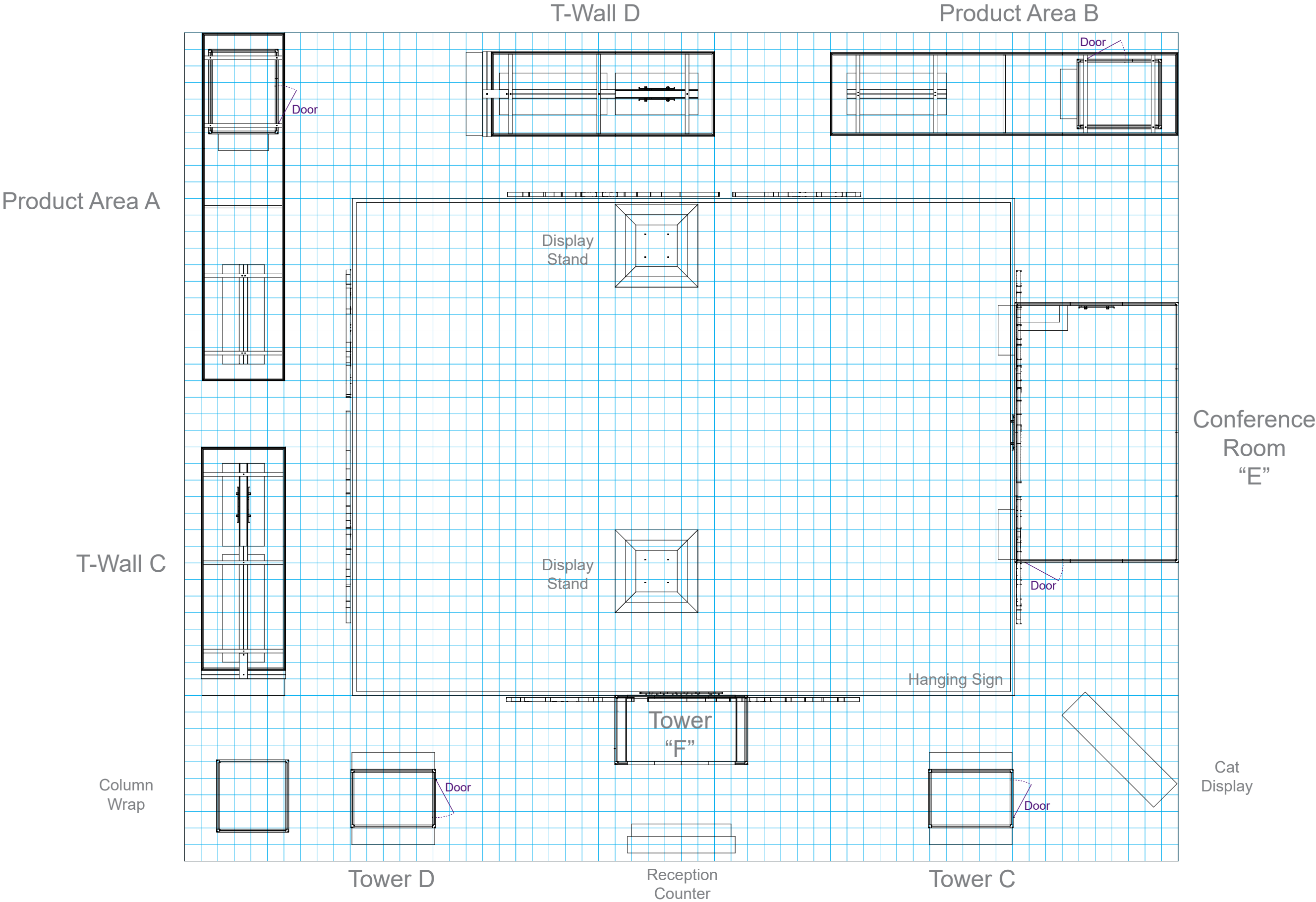








Order #68413 Plan View - Electrical

- Shelf LED lights
- Lightbox Supernova lights
- Ceiling Supernova lights

*Note: Monitor power requirements may vary with type of monitor used.

- = 1 sq foot
- 5 = Power Requirement
- 10
- 20

- Shelf LED lights
 - Gravitee backlit panel LED lights
- 5 AMP
- Shelf LED lights
 - Gravitee backlit panel LED lights
 - Ceiling Supernova lights
- 10 AMP

- Shelf LED lights
 - Lightbox Supernova lights
- 5 AMP

- Shelf LED lights
 - (2) Monitors
- 5 AMP
- Shelf LED lights
 - Lightbox Supernova lights
 - Ceiling Supernova lights
- 10 AMP
- Lightbox Supernova lights
- 5 AMP

- Shelf LED lights
 - Gravitee backlit panel LED lights
- 5 AMP
- Shelf LED lights
 - Gravitee backlit panel LED lights
- 5 AMP

- Shelf LED lights
 - Lightbox Supernova lights
- 5 AMP
- Shelf LED lights
 - Gravitee backlit panel LED lights
- 10 AMP
- Shelf LED lights
 - Gravitee backlit panel LED lights
 - Ceiling Supernova lights
- 5 AMP

- Shelf LED lights
 - (1) Monitor
 - (1) Printer
- 5 AMP

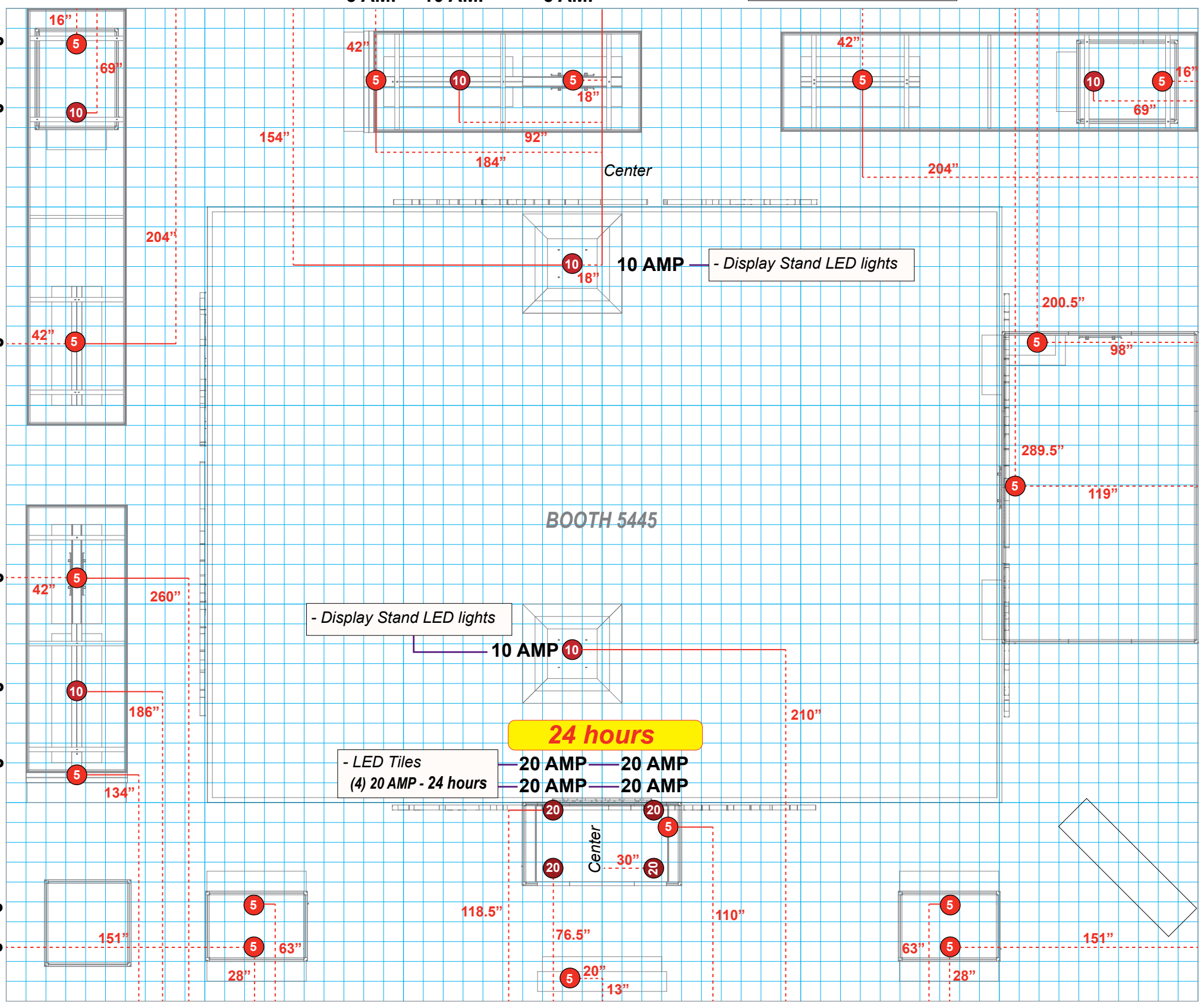
- Shelf LED lights
 - (1) Monitor
- 5 AMP

- Shelf LED lights
 - Gravitee backlit panel LED lights
- 5 AMP
- Shelf LED lights
 - Gravitee backlit panel LED lights
- 5 AMP

← BOOTH 5145

BOOTH 5945 →

← Main aisle →



- Reception Counter LED lights

- Tower Backlit Logo

- Display Stand LED lights

- Display Stand LED lights

= 1 sq foot

5 = Power Requirement
(ceiling drop)

5 AMP - Hanging Sign logo

- Hanging Sign logo

5 AMP

118.5"

5

118.5"

5

118.5"

Center

5

5 AMP

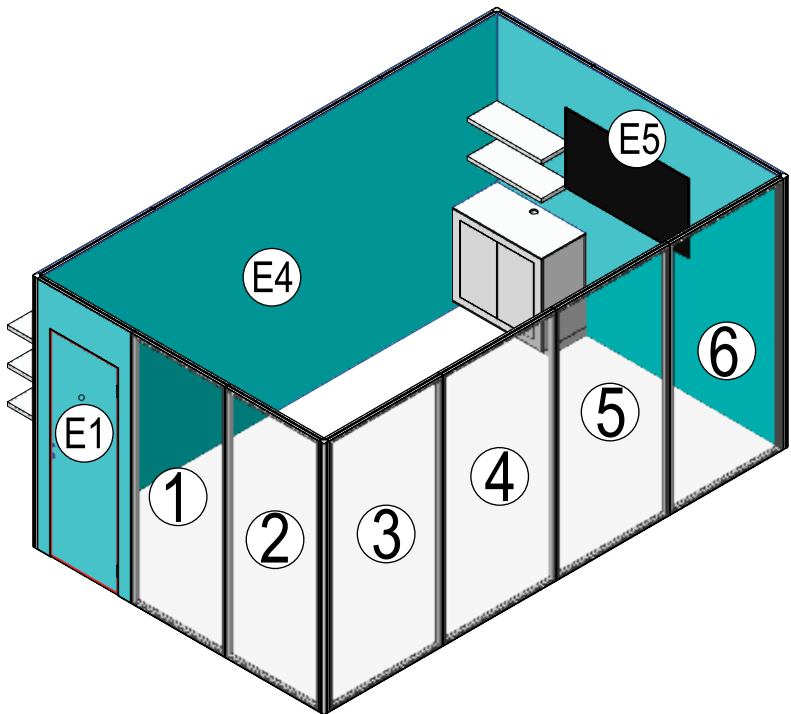
- Hanging Sign logo

118.5"

Center

5

5 AMP - Hanging Sign logo

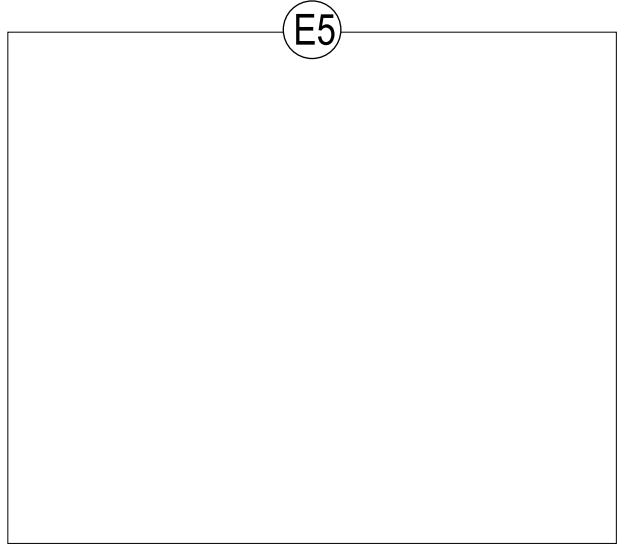


37.843"w x 94.843"h
SEG Graphic

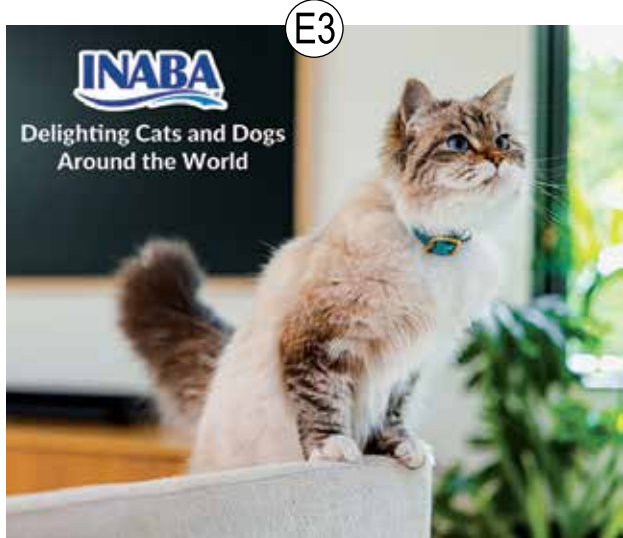
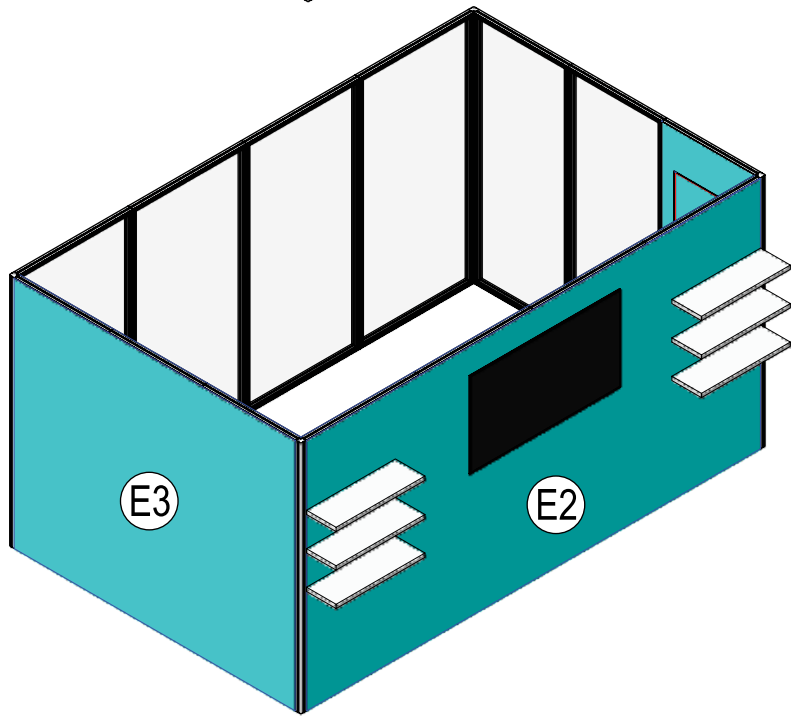
26.718"w x 78.843"h
Door SEG Graphic



183.843"w x 94.843"h
SEG Graphic



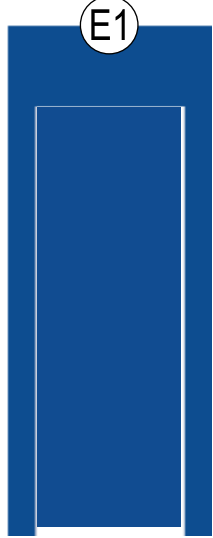
113.843"w x 94.921"h
SEG Graphic (unprinted)



113.843"w x 94.843"h
SEG Graphic

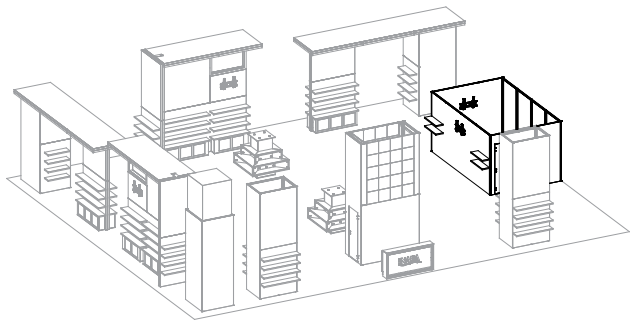


183.843"w x 94.843"h
SEG Graphic



37.843"w x 94.843"h
SEG Graphic

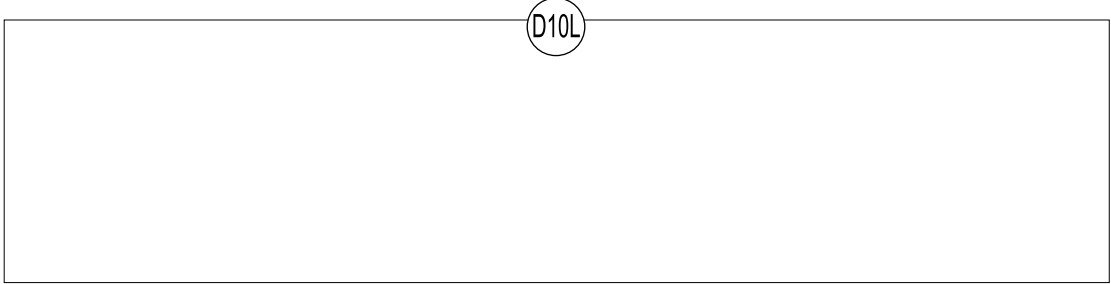
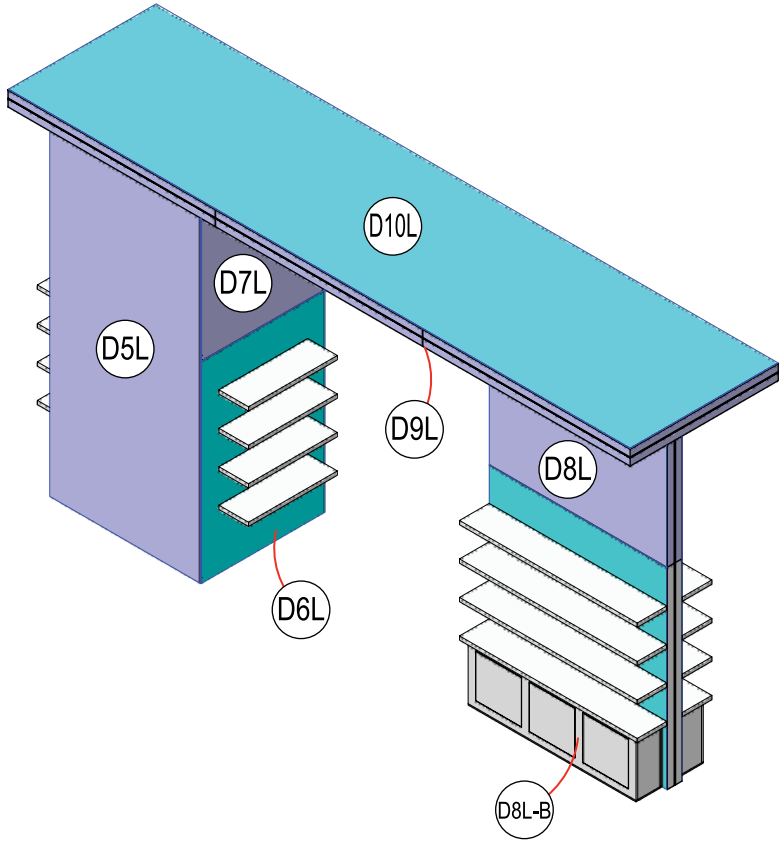
26.718"w x 78.843"h
Door SEG Graphic



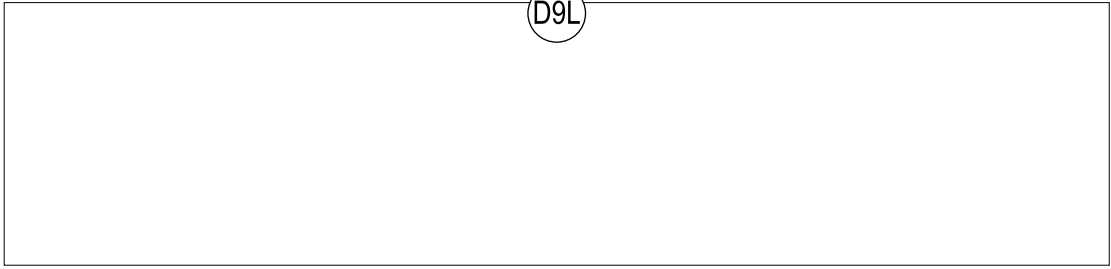
37.84"w x 94.84"h
Printed Plex panel
(1 each of 2)



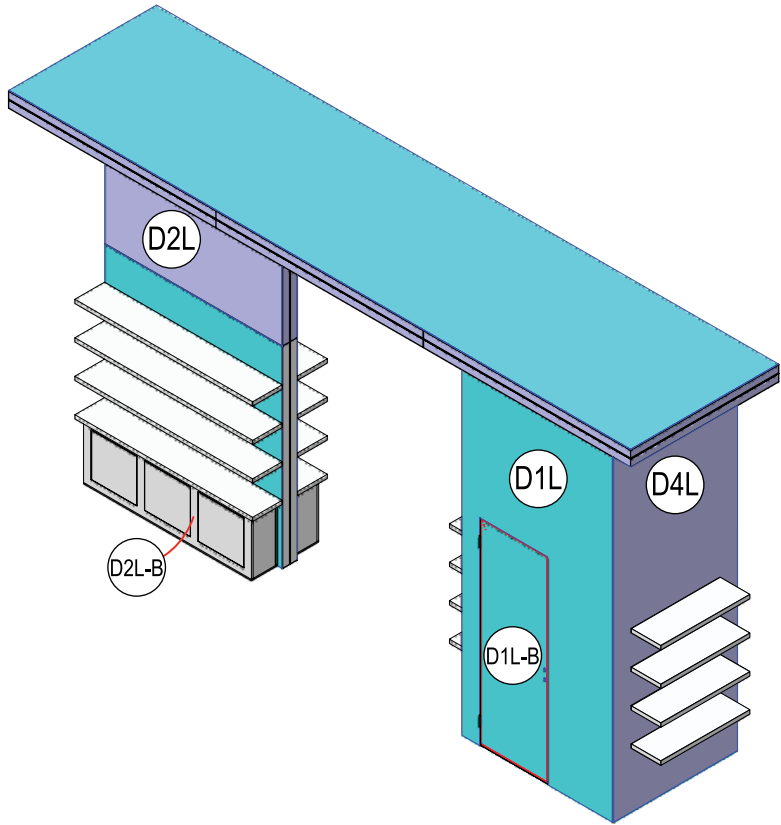
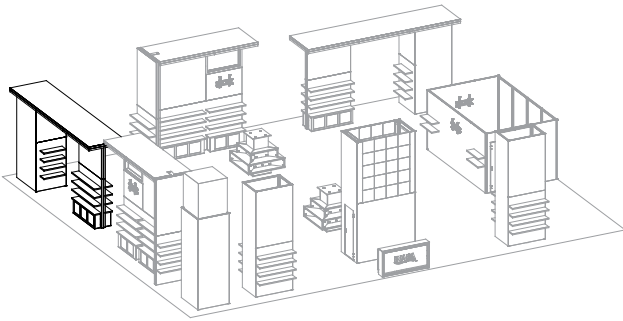
45.84"w x 94.84"h
Printed Plex panel
(1 each of 4)



251.843"w x 59.843"h
SEG Graphic (unprinted)



251.843"w x 59.843"h
SEG Graphic (unprinted)



60.99"w x 132.843"h
SEG Graphic

26.718"w x 78.843"h
Door SEG Graphic



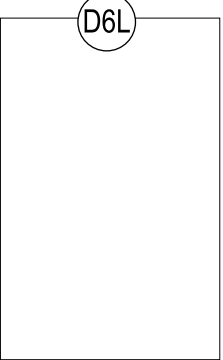
49.99"w x 142.843"h
SEG Graphic



60.99"w x 132.843"h
SEG Graphic



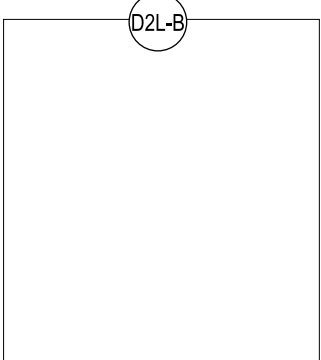
49.99"w x 54.843"h
SEG Graphic



49.99"w x 77.843"h
SEG Graphic (unprinted)



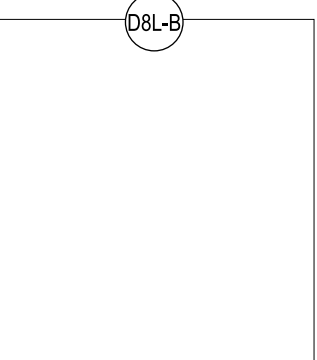
71.843"w x 54.843"h
SEG Graphic



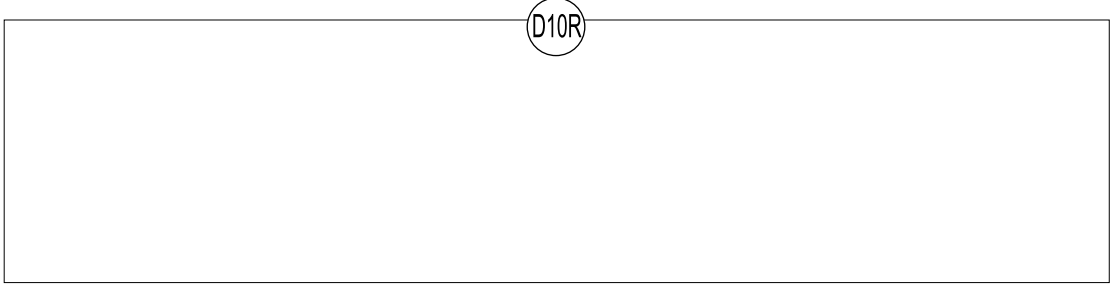
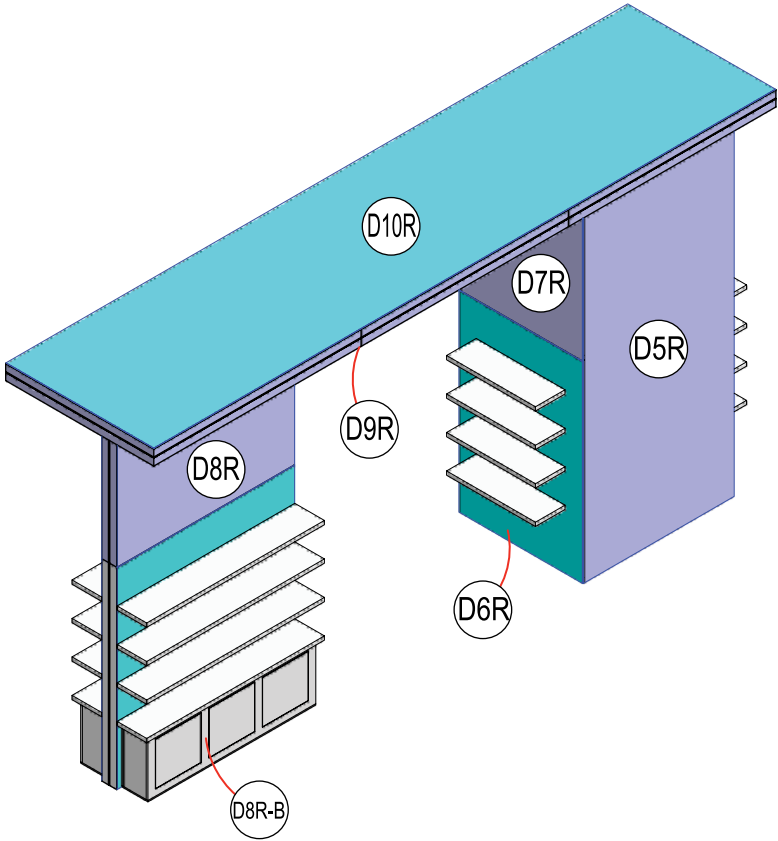
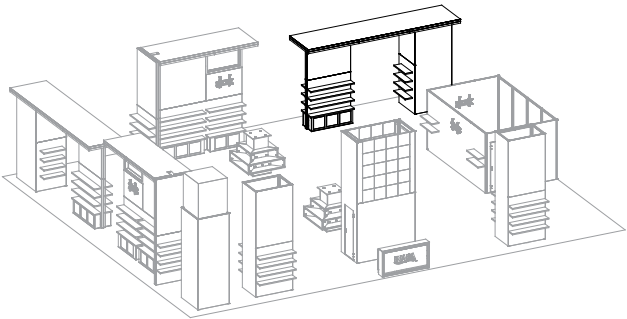
71.843"w x 77.843"h
SEG Graphic (unprinted)



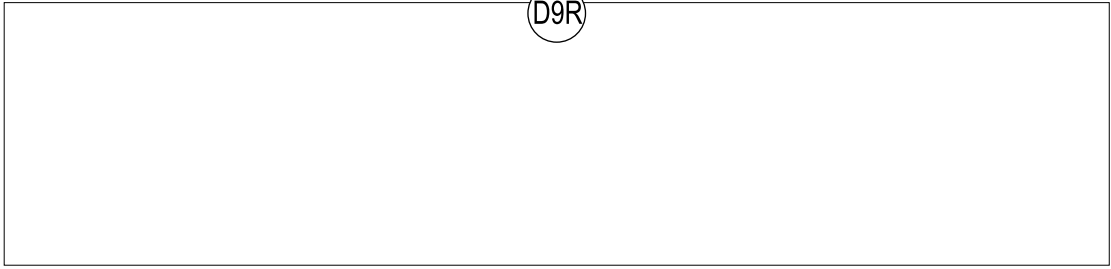
71.843"w x 84.843"h
SEG Graphic



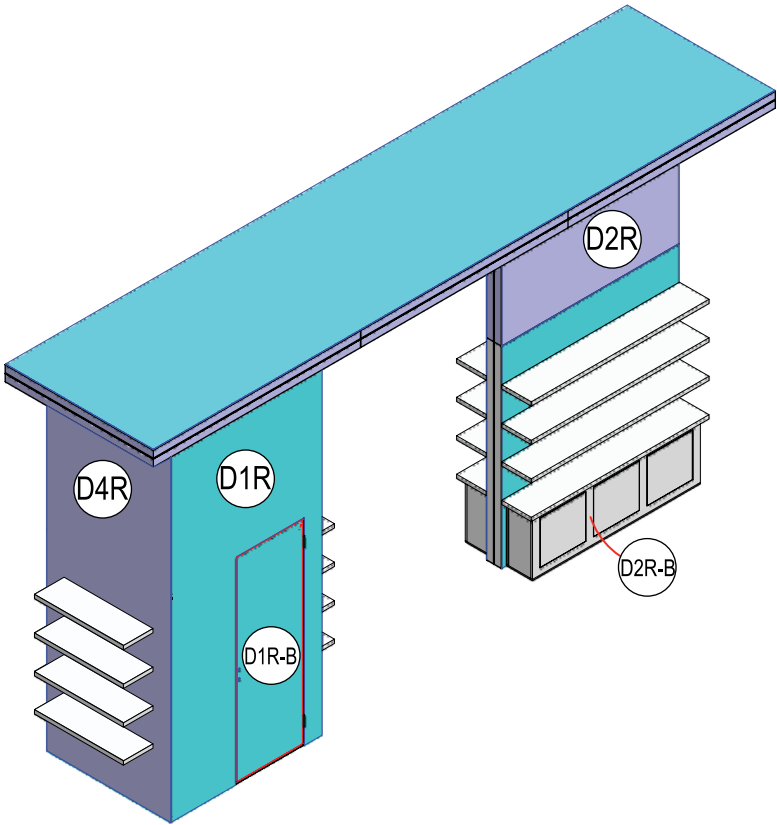
71.843"w x 77.843"h
SEG Graphic (unprinted)



251.843”w x 59.843”h
SEG Graphic (unprinted)



251.843”w x 59.843”h
SEG Graphic (unprinted)



60.99”w x 132.843”h
SEG Graphic

26.718”w x 78.843”h
Door SEG Graphic



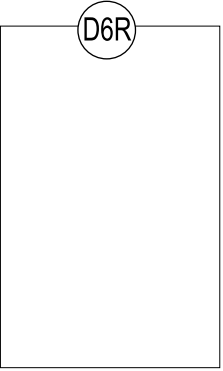
49.99”w x 142.843”h
SEG Graphic



60.99”w x 132.843”h
SEG Graphic



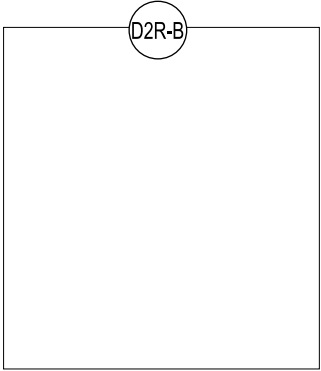
49.99”w x 54.843”h
SEG Graphic



49.99”w x 77.843”h
SEG Graphic (unprinted)



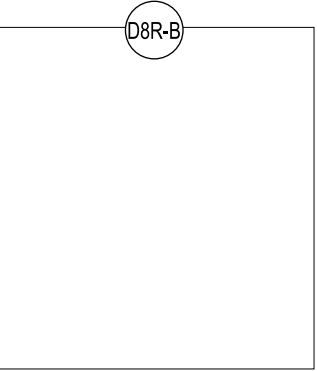
71.843”w x 54.843”h
SEG Graphic



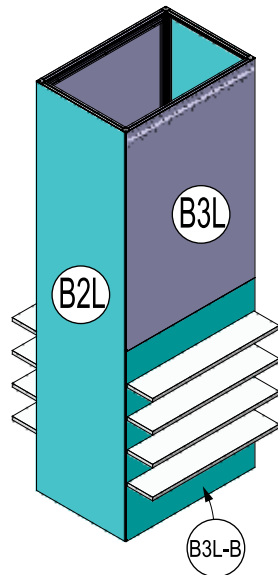
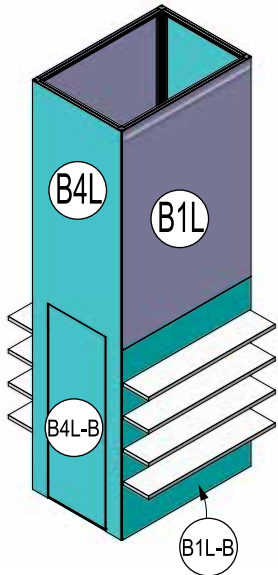
71.843”w x 77.843”h
SEG Graphic (unprinted)



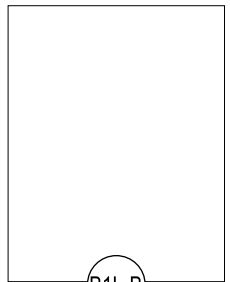
71.843”w x 84.843”h
SEG Graphic



71.843”w x 77.843”h
SEG Graphic (unprinted)



60.99" w x 89.843" h
SEG Graphic

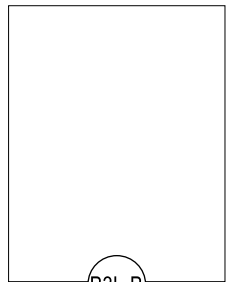


60.99" w x 77.843" h
SEG Graphic (unprinted)

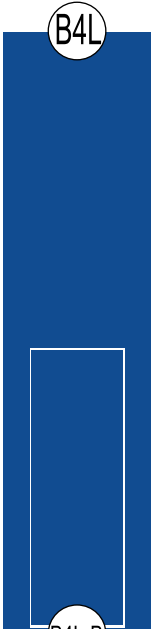


41.99" w x 167.843" h
SEG Graphic

60.99" w x 89.843" h
SEG Graphic

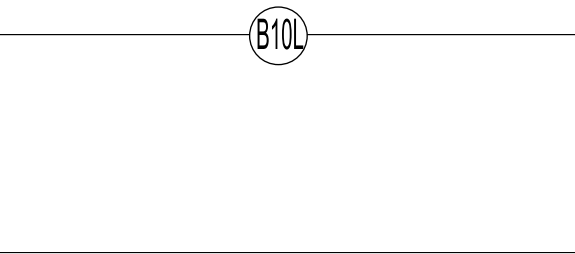
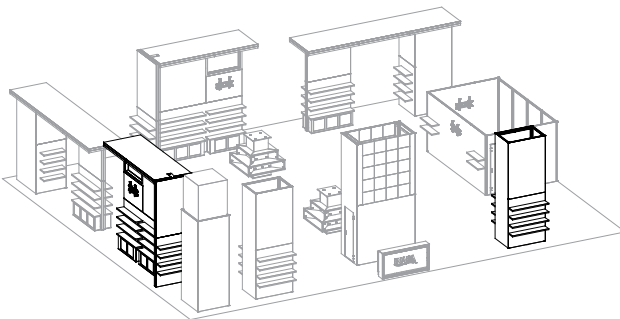


60.99" w x 77.843" h
SEG Graphic (unprinted)

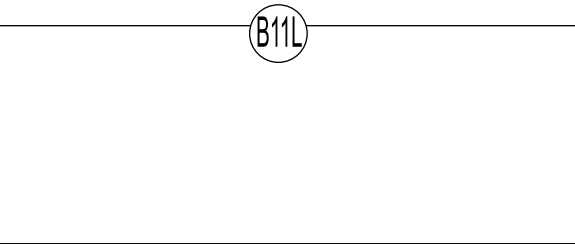


41.99" w x 167.843" h
SEG Graphic

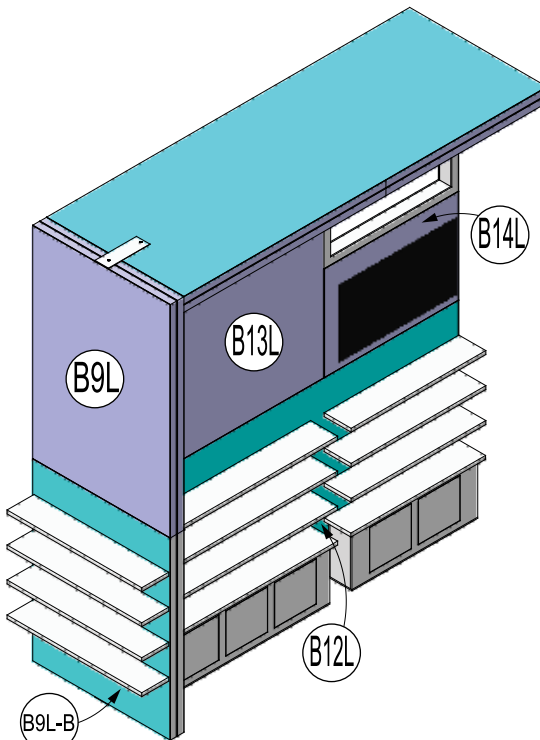
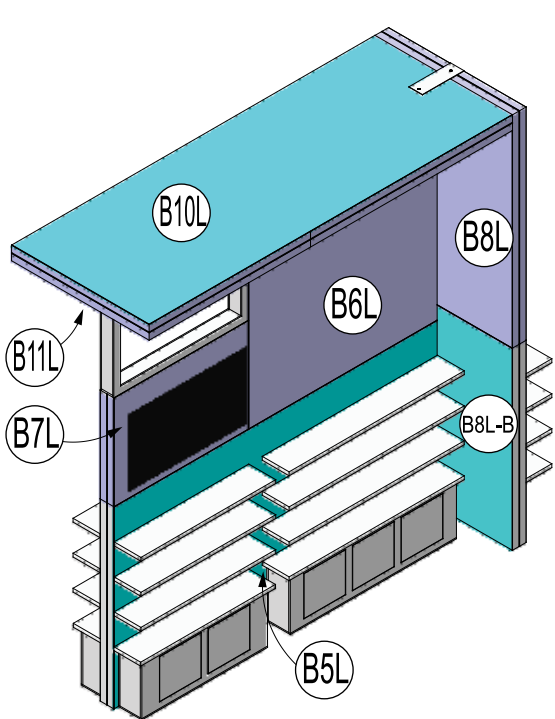
26.718" w x 78.843" h
Door SEG Graphic



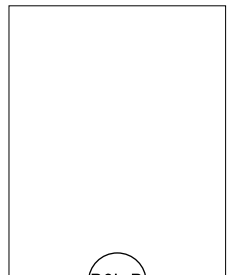
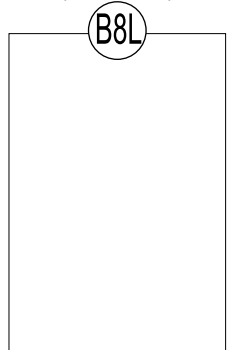
179.843" w x 149.843" l
SEG Graphic (unprinted)



161.718" w x 61.111" l
SEG Graphic (unprinted)

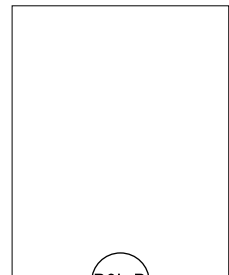


61.111" w x 89.843" h
SEG Graphic (unprinted)



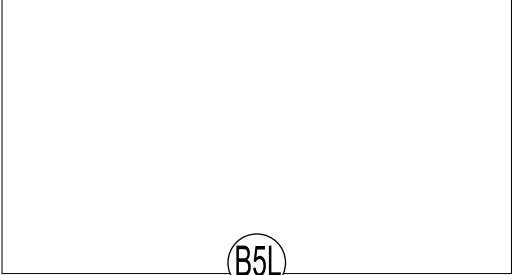
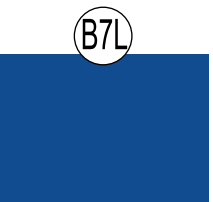
61.111" w x 77.843" h
SEG Graphic (unprinted)

61.111" w x 89.843" h
SEG Graphic



61.111" w x 77.843" h
SEG Graphic (unprinted)

59.843" w x 41.843" h
SEG Graphic



143.813" w x 77.843" h
SEG Graphic (unprinted)

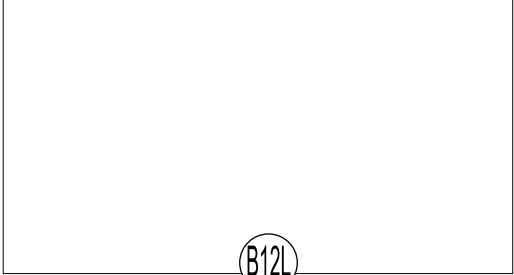
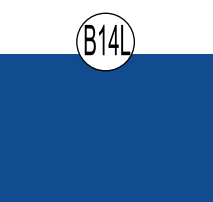
83.843" w x 83.843" h
SEG Graphic



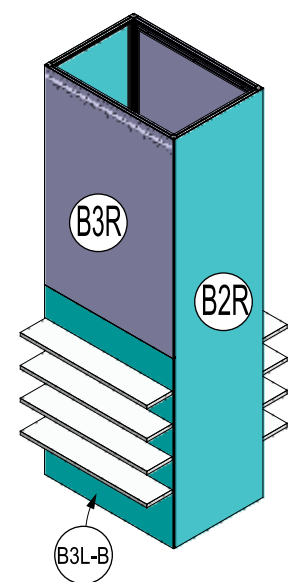
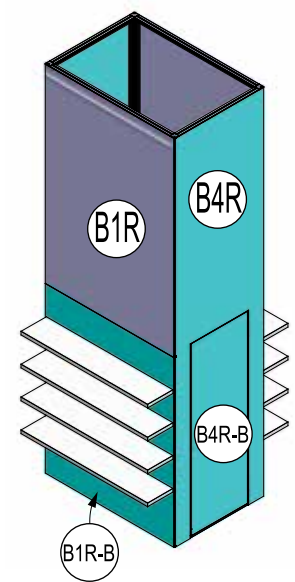
83.843" w x 83.843" h
SEG Graphic



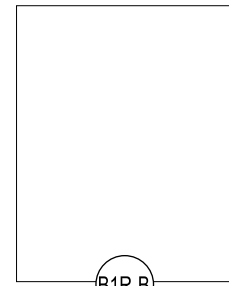
59.843" w x 41.843" h
SEG Graphic



143.813" w x 77.843" h
SEG Graphic (unprinted)



60.99" w x 89.843" h
SEG Graphic

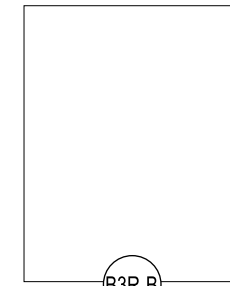


60.99" w x 77.843" h
SEG Graphic (unprinted)

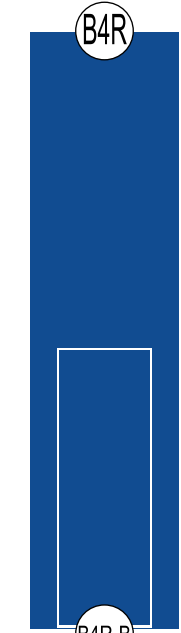


41.99" w x 167.843" h
SEG Graphic

60.99" w x 89.843" h
SEG Graphic

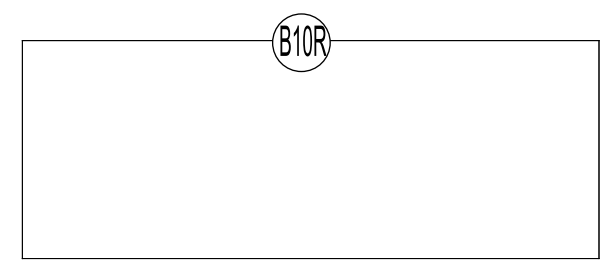
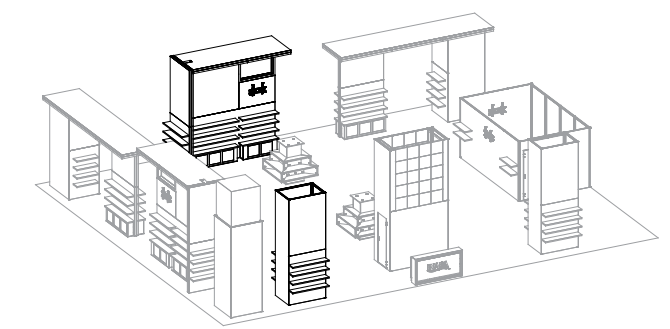


60.99" w x 77.843" h
SEG Graphic (unprinted)

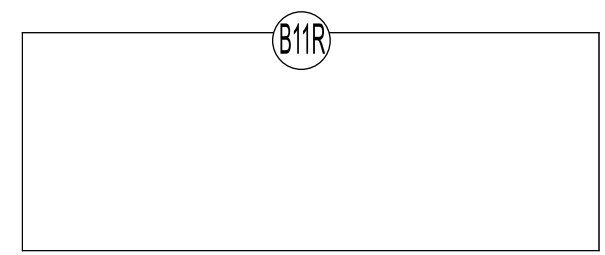


41.99" w x 167.843" h
SEG Graphic

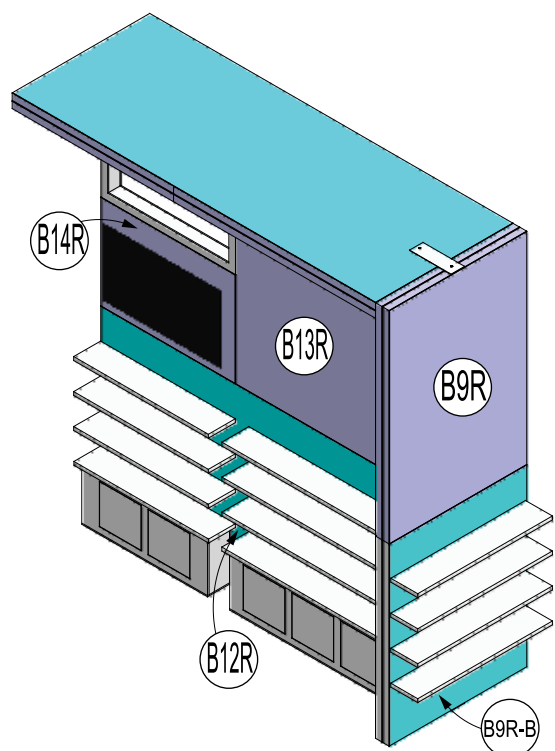
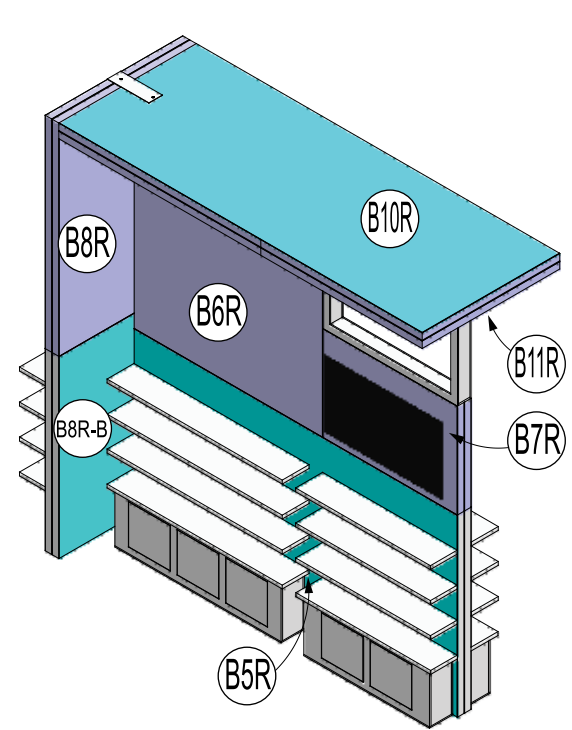
26.718" w x 78.843" h
Door SEG Graphic



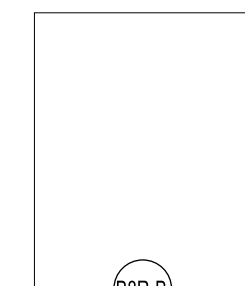
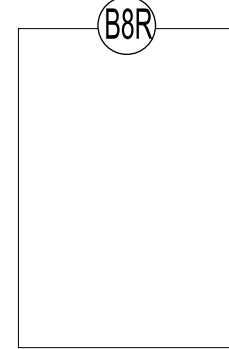
179.843" w x 149.843" l
SEG Graphic (unprinted)



161.718" w x 61.111" l
SEG Graphic (unprinted)

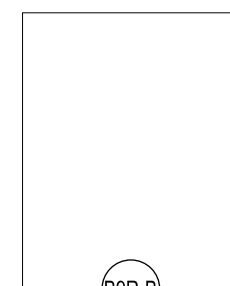


61.111" w x 89.843" h
SEG Graphic (unprinted)



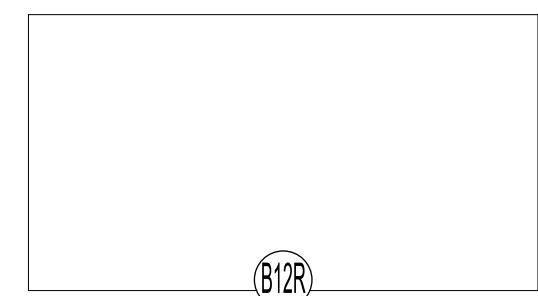
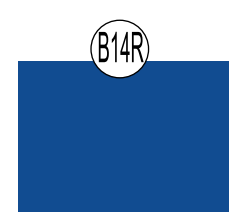
61.111" w x 77.843" h
SEG Graphic (unprinted)

61.111" w x 89.843" h
SEG Graphic



61.111" w x 77.843" h
SEG Graphic (unprinted)

59.843" w x 41.843" h
SEG Graphic



143.813" w x 77.843" h
SEG Graphic (unprinted)

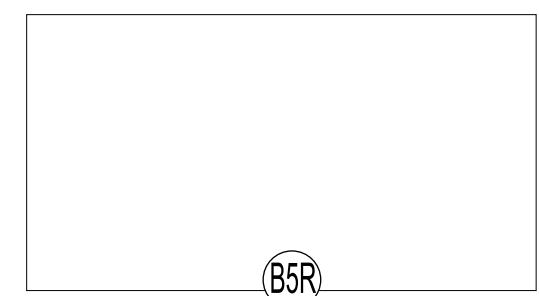
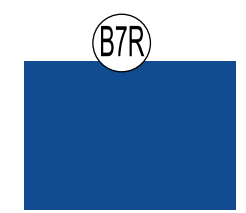
83.843" w x 83.843" h
SEG Graphic



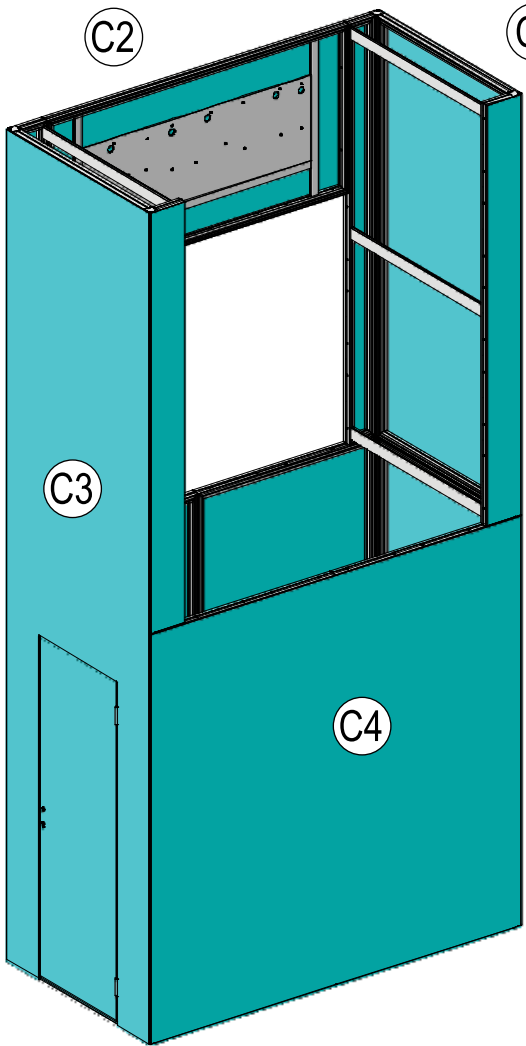
83.843" w x 83.843" h
SEG Graphic



59.843" w x 41.843" h
SEG Graphic



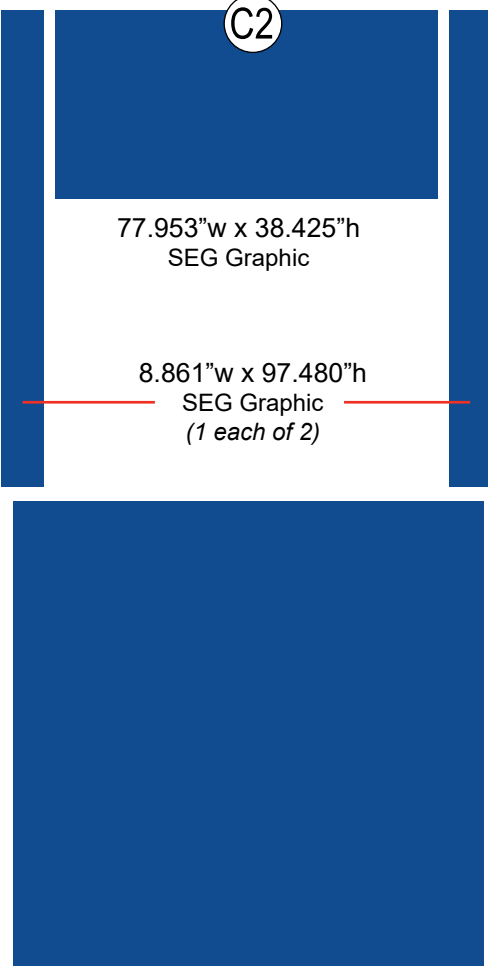
143.813" w x 77.843" h
SEG Graphic (unprinted)



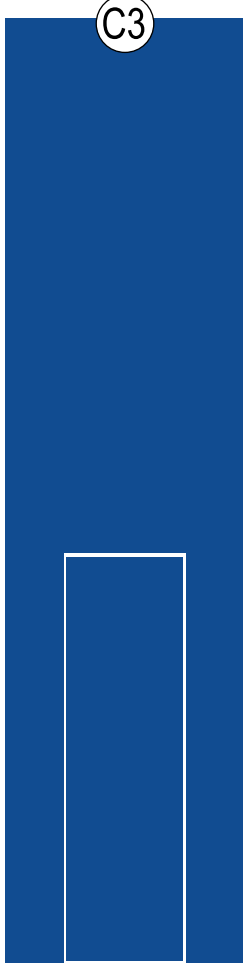
Tower



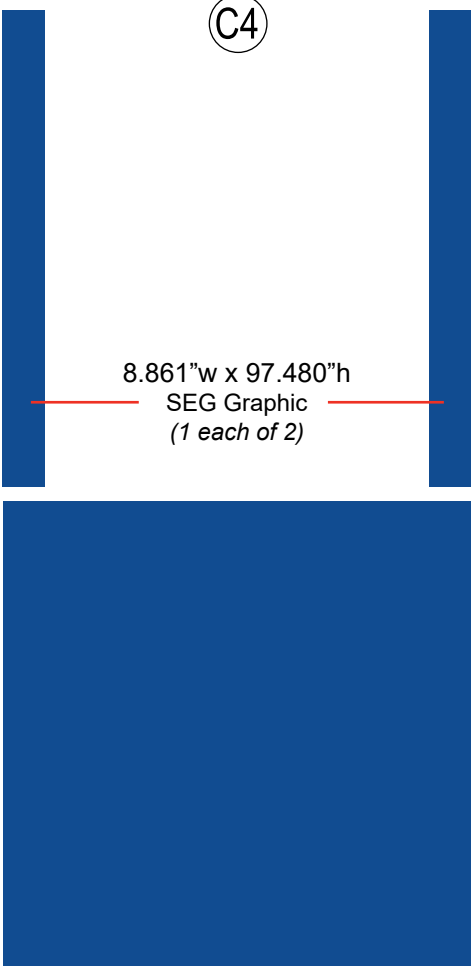
49.990"w x 192.480"h
SEG Graphic



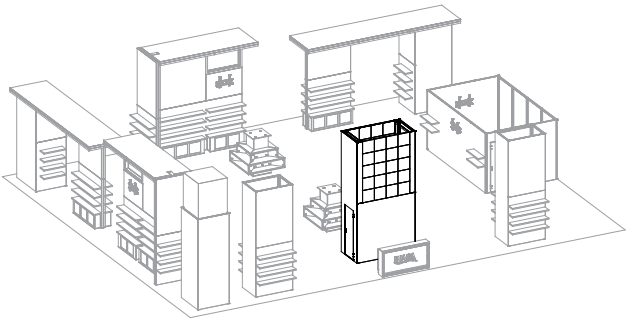
95.990"w x 94.843"h
SEG Graphic



49.990"w x 192.480"h
SEG Graphic
26.718"w x 78.843"h
Door SEG Graphic



95.990"w x 94.843"h
SEG Graphic



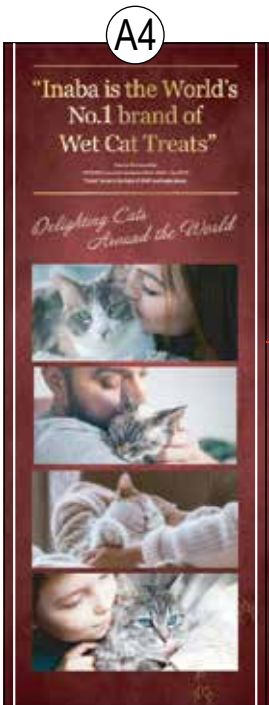
49.913"w x 143.843"h
SEG Graphic



51.990"w x 143.843"h
SEG Graphic

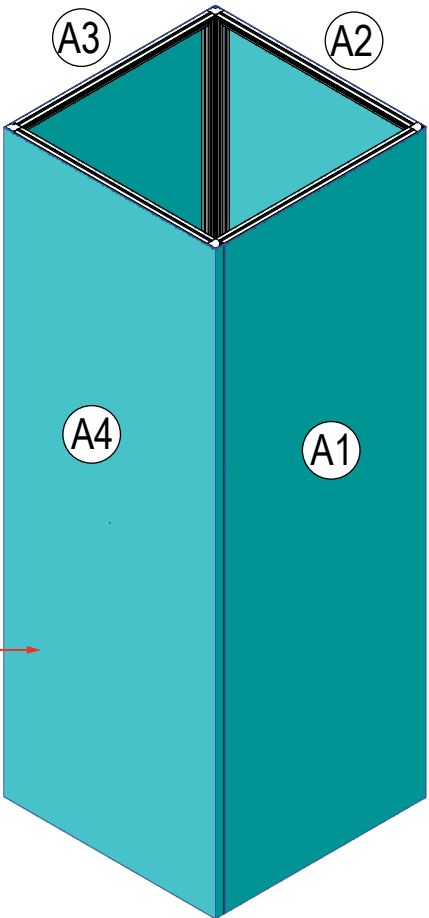


49.913"w x 143.843"h
SEG Graphic



56.758"w x 143.843"h
SEG Graphic

[A4]
Sides
wrap
corner
posts



Column Wrap

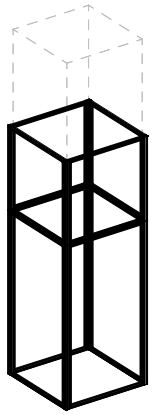
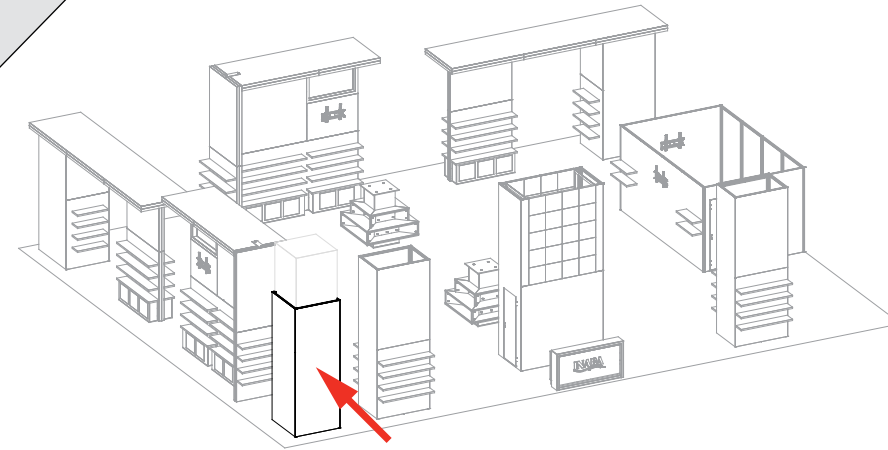
Item	Qty.	Description
68	1	48"w x 95"h lower Gravitee Panel
69	1	94.75"w lower Gravitee Post w/ cap bottom
70	1	48"w x 95"h lower Gravitee Panel
71	1	94.75"w lower Gravitee Post w/ cap bottom
72	1	48"w x 95"h lower Gravitee Panel
73	1	94.75"w lower Gravitee Post w/ cap bottom
74	1	48"w x 95"h lower Gravitee Panel
75	1	94.75"w lower Gravitee Post w/ cap bottom

Item	Qty.	Description
68	1	48"w x 49"h upper Gravitee Panel
69	1	48.75"w upper Gravitee Post w/ cap top
70	1	48"w x 49"h upper Gravitee Panel
71	1	48.75"w upper Gravitee Post w/ cap top
72	1	48"w x 49"h upper Gravitee Panel
73	1	48.75"w upper Gravitee Post w/ cap top
74	1	48"w x 49"h upper Gravitee Panel
75	1	48.75"w upper Gravitee Post w/ cap top

Steps:

Refer to the Gravitee Assembly general information page.

- 1) Assemble lower Gravitee panels & posts [68] through [75] in numerical order as shown.
- 2) Assemble upper Gravitee panels & posts [68] through [75] in numerical order, while attaching to lower panels.
- 3) Apply **SEG graphics** to assembled panels. Refer to the SEG Installation general information page.



Section Being Assembled is Highlighted in BLACK

When assembled

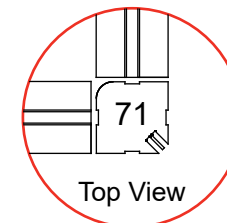
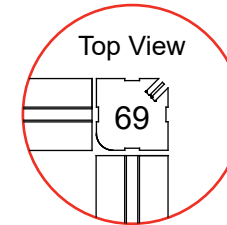
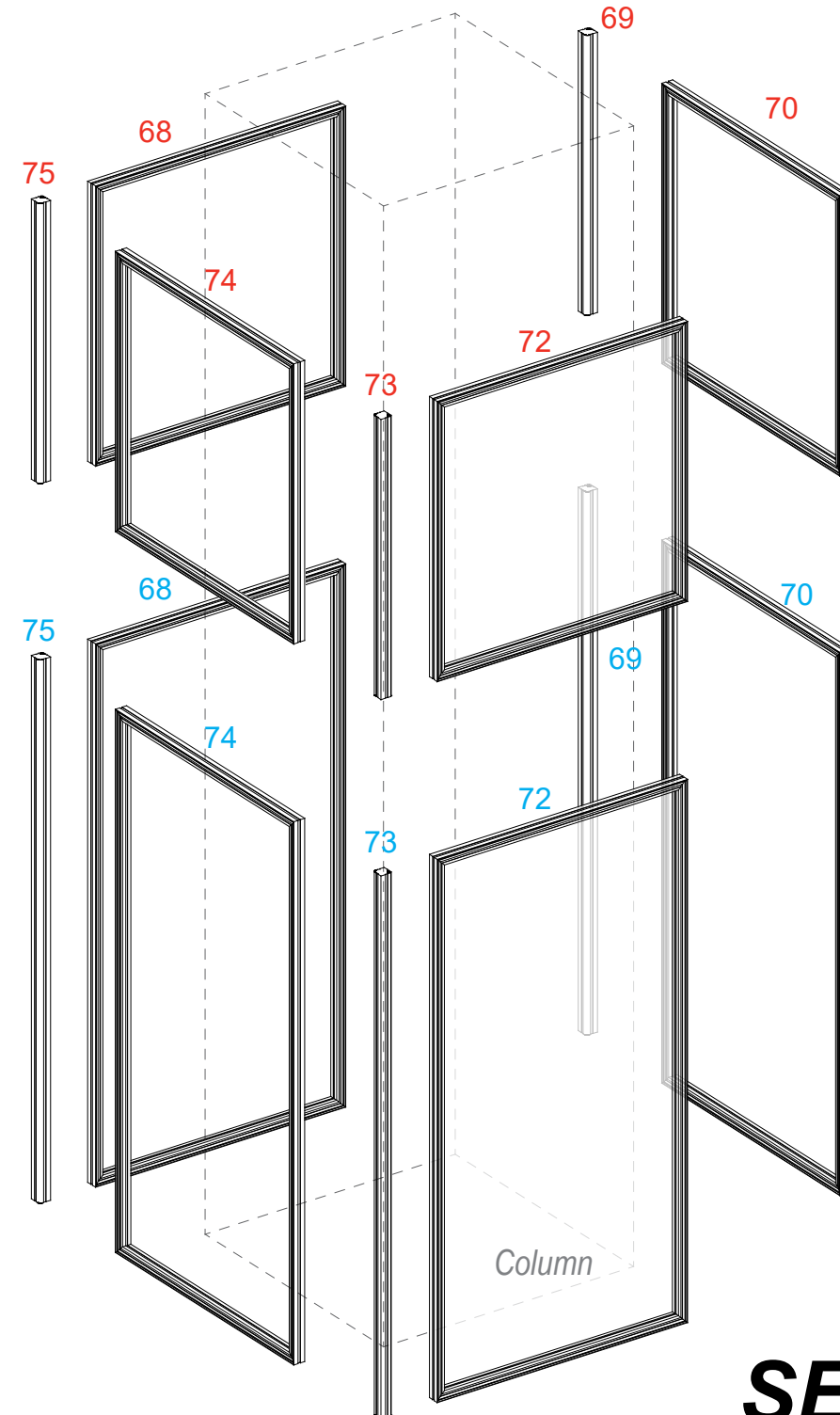
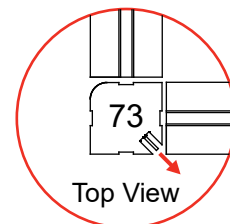
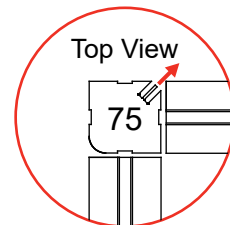
Clip Attachment:

Slide clip into groove of extrusion & secure with screws.

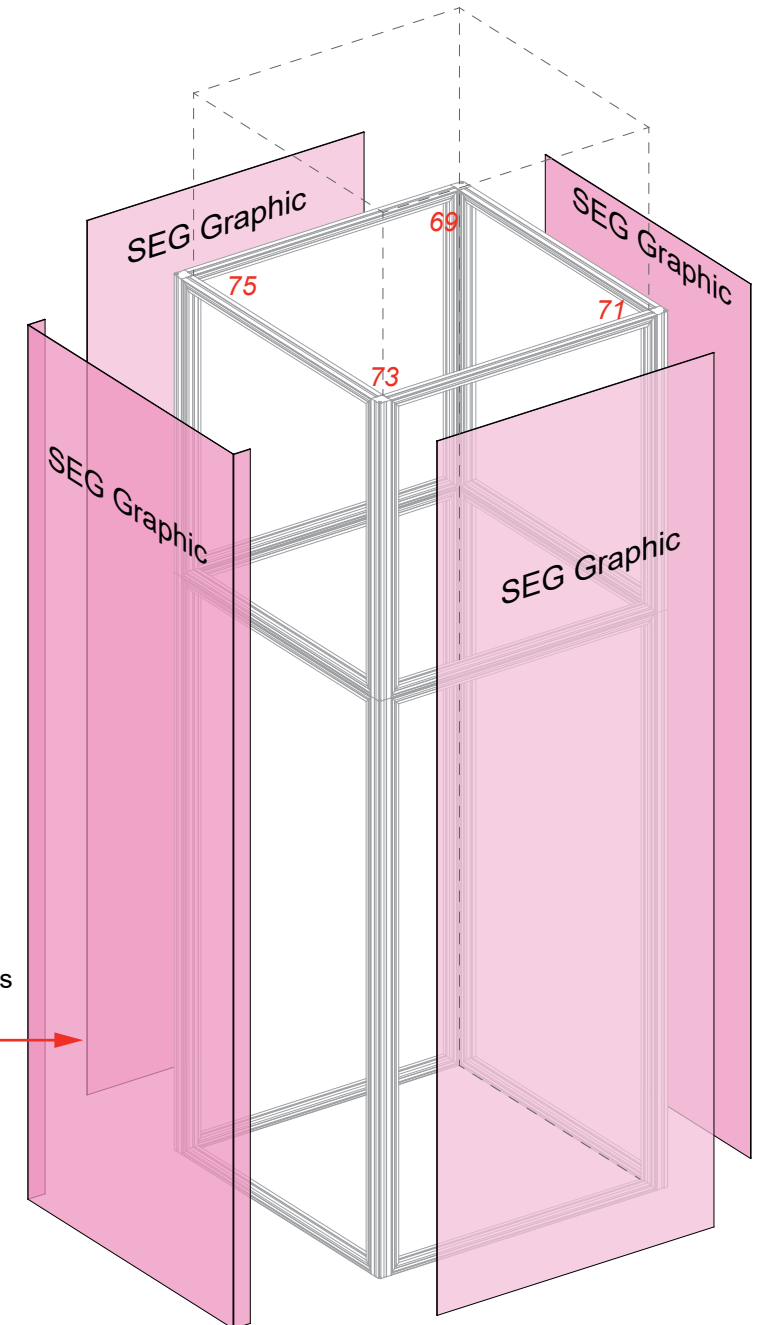


Keep clips attached to panels after installation.

NOTE:
Posts [73] & [75]
are oriented as shown
for graphic installation on
side with fire extinguishers.



Fire extinguishers
on this side.





Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

Side-by-Side Disassembly

- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detach.

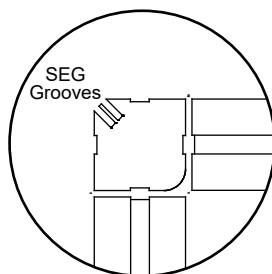
Stacking Assembly

- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

Stacking Disassembly

- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.

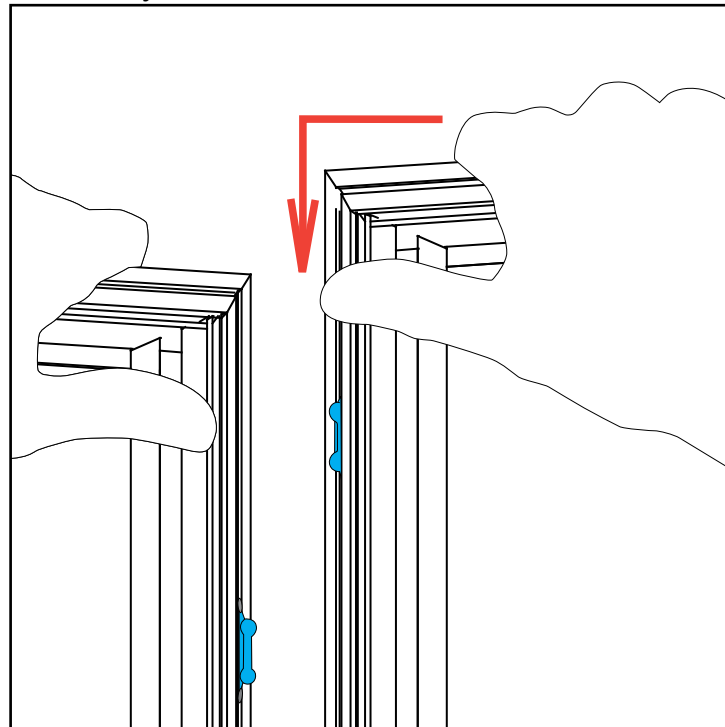
Corner Connector



Top View

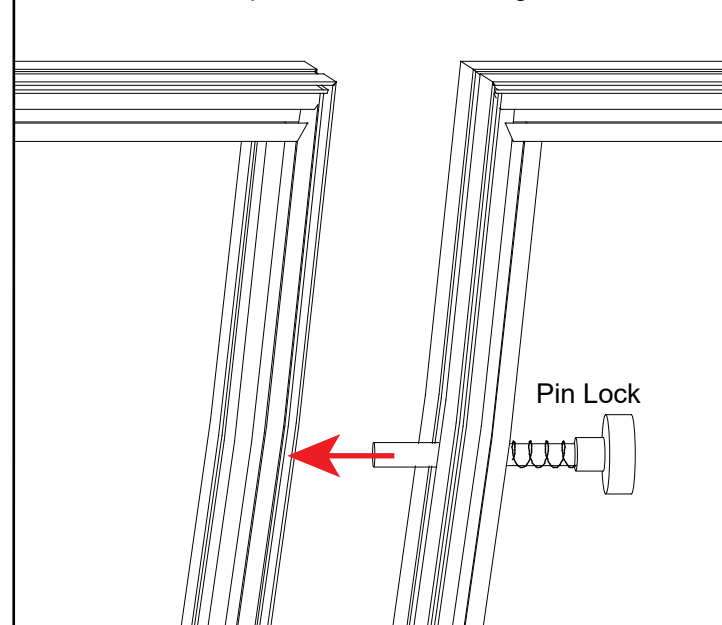
Note: Orientation of Corner Connector may differ with specific assembly.

Assembly



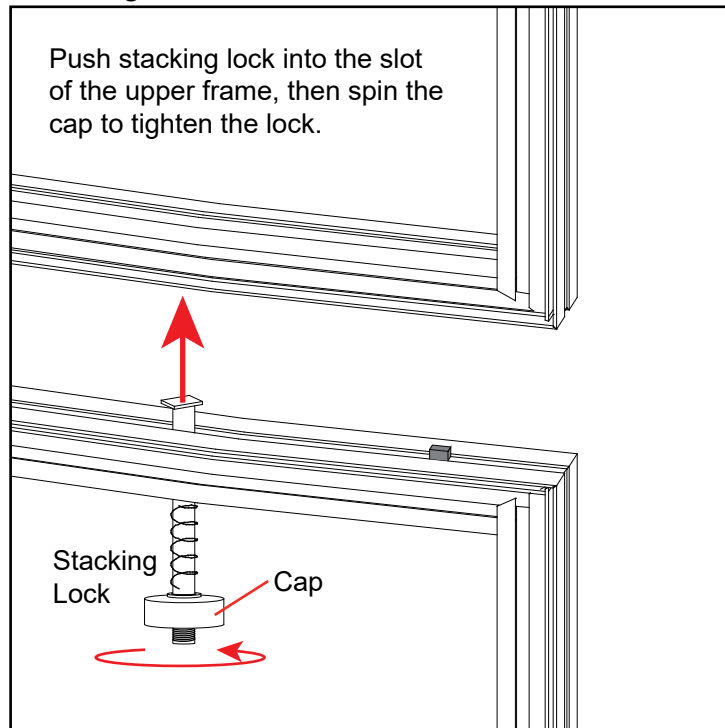
Assembly Cont'd

Push pin lock into hole of connecting frame.
Note: Block of pin lock will secure in groove.



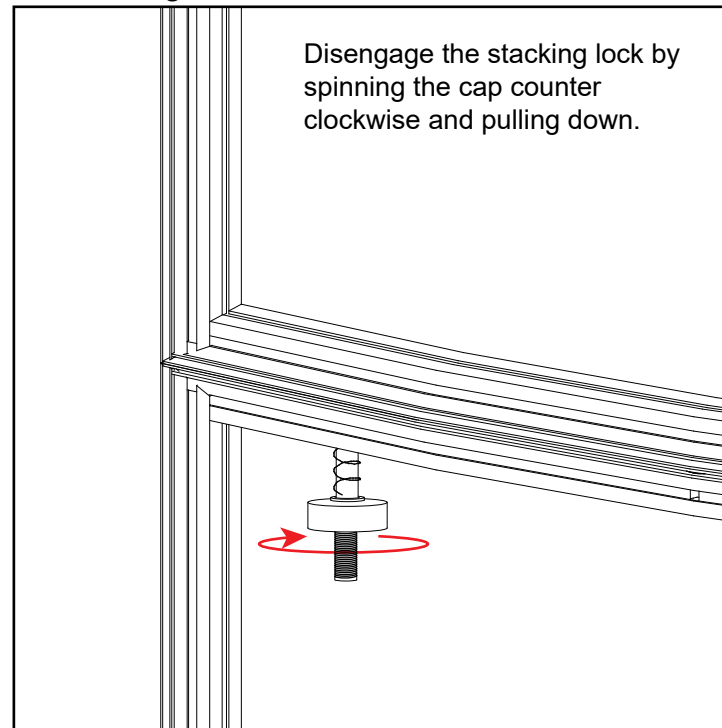
Stacking

Push stacking lock into the slot of the upper frame, then spin the cap to tighten the lock.



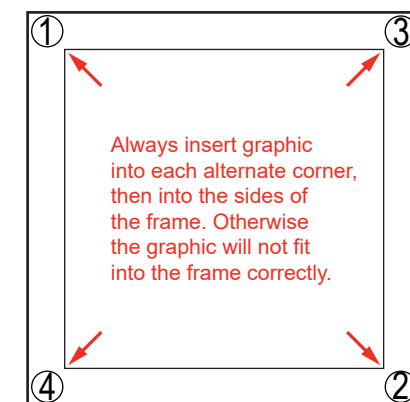
Unstacking

Disengage the stacking lock by spinning the cap counter clockwise and pulling down.



SEG Graphic Installation

STEP 1: Attach Corners

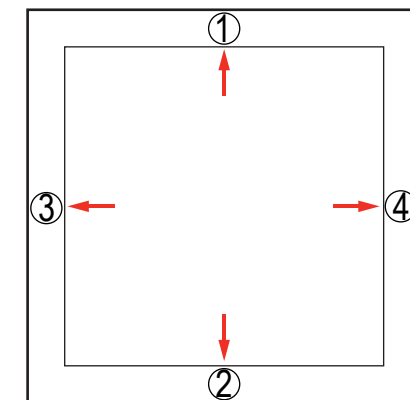


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



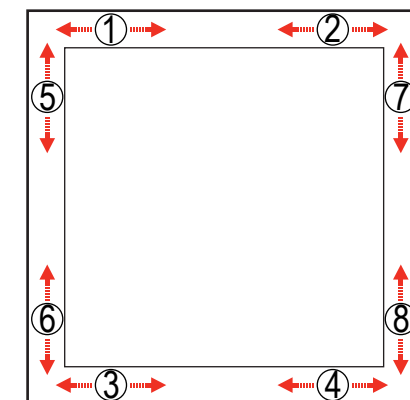
STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Item	Qty.	Description
A1	1	30"w x 30"d x 26.29"h Lower section
A2	1	24"w x 24"d x 33"h Middle section
A3	1	30"w x 30"d Top panel
A4	1	60"w x 18"d x 15.71"h Lower Shelf
A5	1	60"w x 18"d x 15.71"h Lower Shelf
A6	1	60"w x 18"d x 15.71"h Lower Shelf
A7	1	60"w x 18"d x 15.71"h Lower Shelf

Note: Units A & B parts are not interchangeable

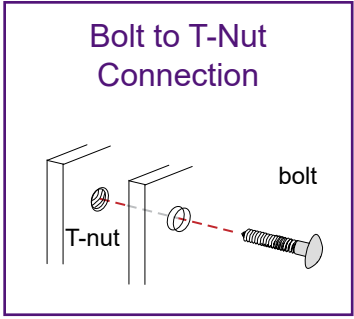
Steps:

- 1) Assemble sections & topper [A1-A2-A3] using Bolt to T-Nut Connection.
- 2) Attach Shelves [A4, A5, A6, A7] to lower section [A1], using Bolt to T-Nut Connection. Use painted bolts. Note: Shelves must be installed as labeled for correct bolt alignment.
- 3) Connect shelves together using screws. See Shelf-to-Shelf Connection detail. Use provided vinyl stickers to cover screw heads when installed.

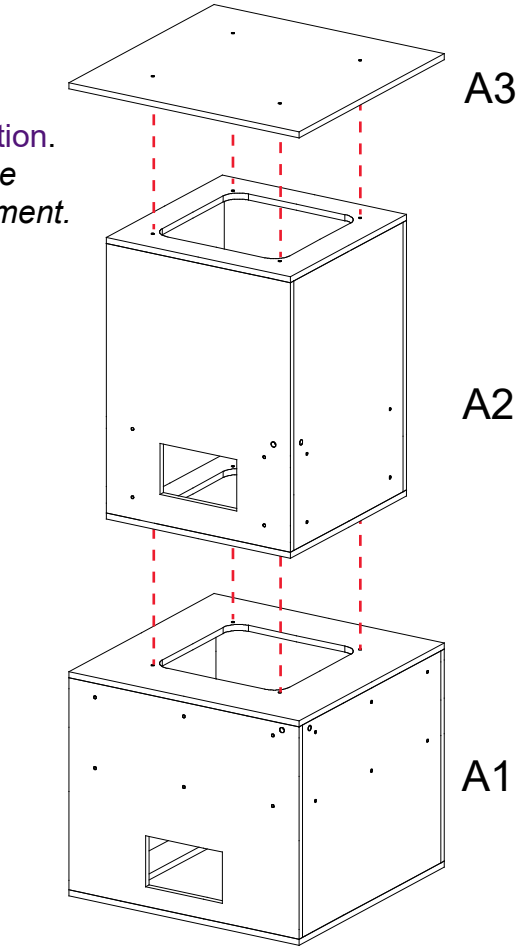
Continued on next page...



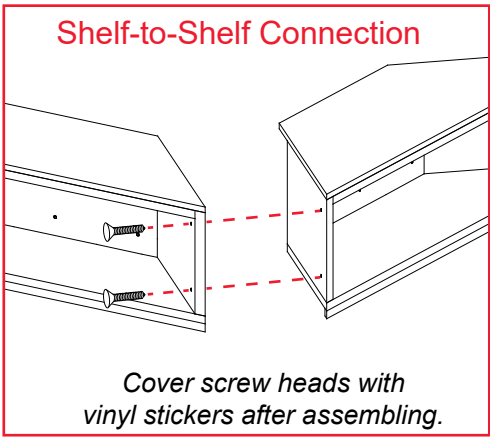
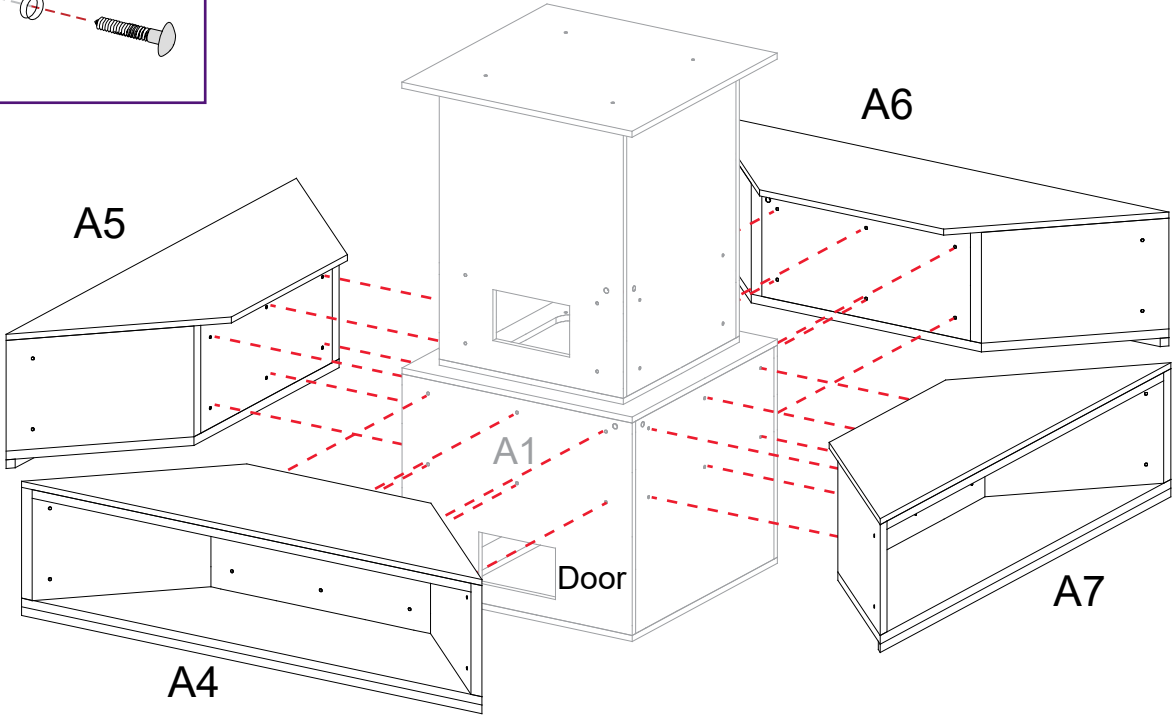
Painted Bolt for connecting back of shelf to middle section



Bolt to T-Nut Connection

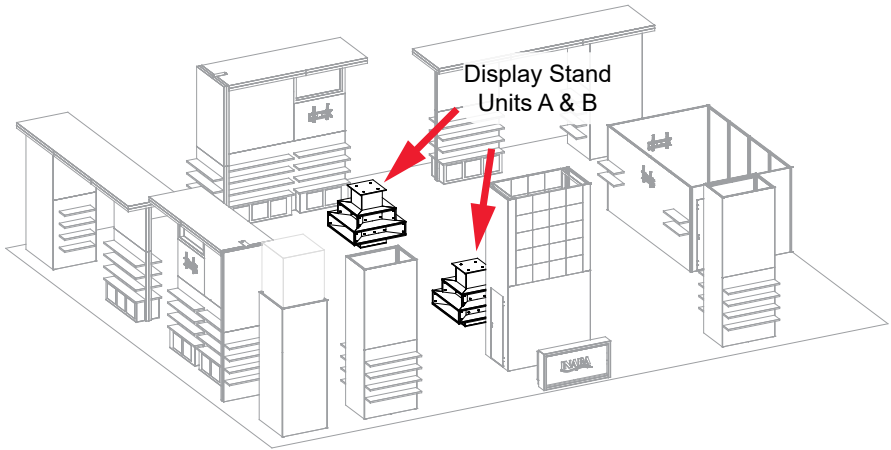


SECTIONS [A1/A2/A3] STAY ASSEMBLED FOR SHIPPING



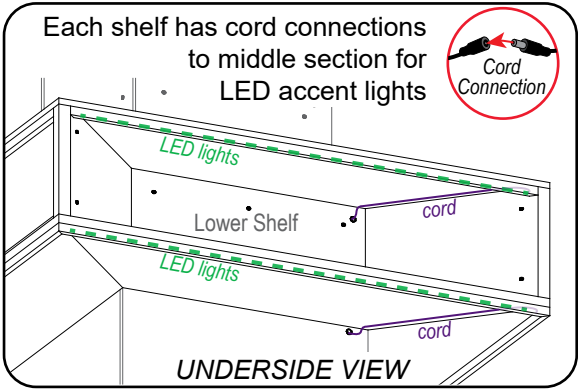
Shelf-to-Shelf Connection

Cover screw heads with vinyl stickers after assembling.



Display Stand Units A & B

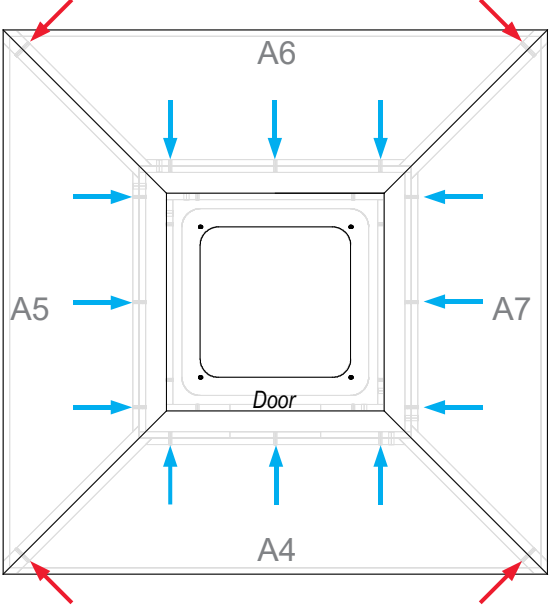
Section Being Assembled is Highlighted in BLACK



Each shelf has cord connections to middle section for LED accent lights

UNDERSIDE VIEW

Arrows indicate bolt location for each shelf

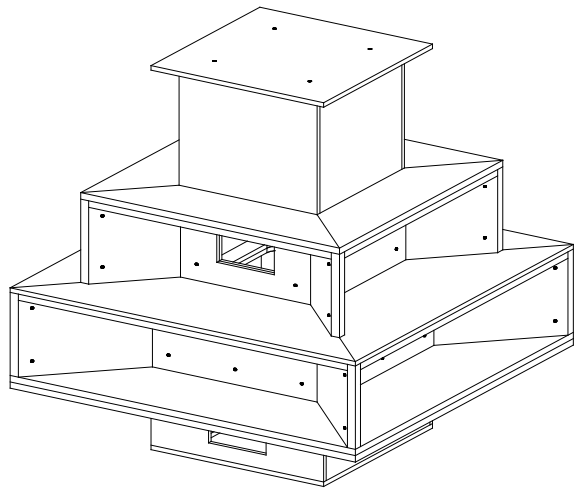
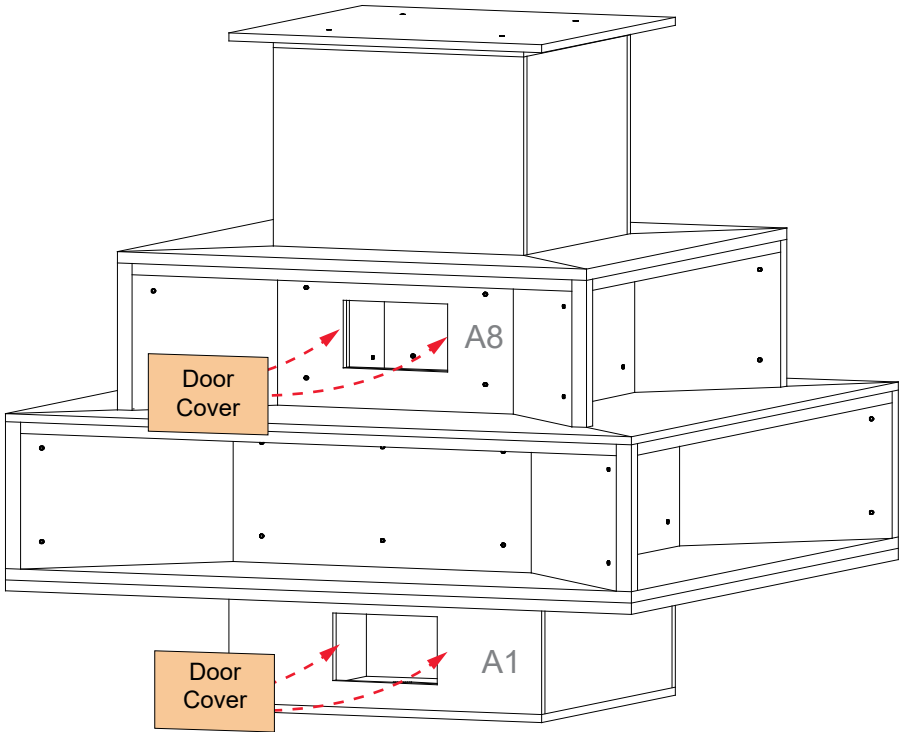
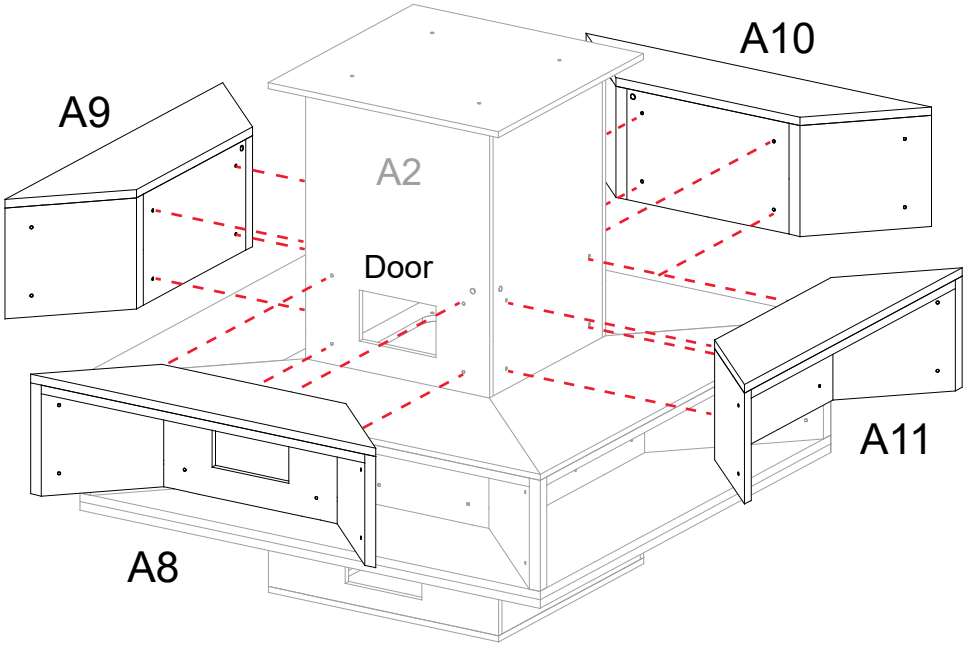


TOP VIEW

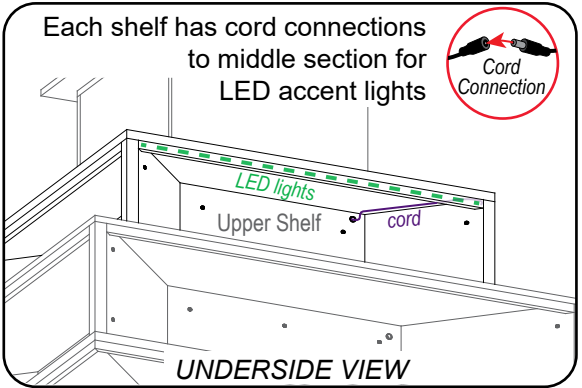
UNIT A ASSEMBLY (cont'd)

Item	Qty.	Description
A8	1	45"w x 10.5"d x 14"h Upper Shelf
A9	1	45"w x 10.5"d x 14"h Upper Shelf
A10	1	45"w x 10.5"d x 14"h Upper Shelf
A11	1	45"w x 10.5"d x 14"h Upper Shelf

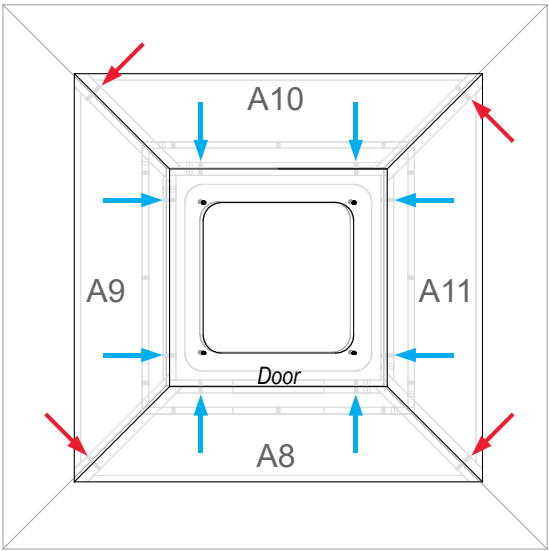
- Steps (cont'd):
- 4) Attach Shelves [A8, A9, A10, A11] to middle section [A2], using **Bolt to T-Nut Connection**. Use painted bolts. *Note: Shelves must be installed as labeled for correct bolt alignment.*
 - 5) Connect shelves together using screws. See **Shelf-to-Shelf Connection** detail. Use provided vinyl stickers to cover screw heads when installed.
 - 6) Connect power cords to LED lights.
 - 7) Affix covers to access doors on [A1] & [A8] using Velcro.



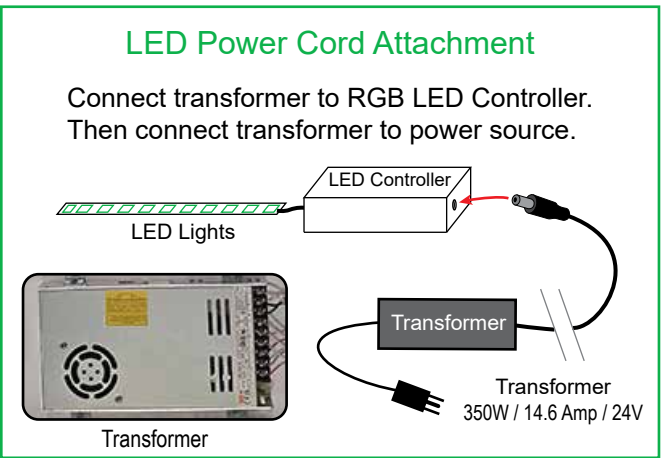
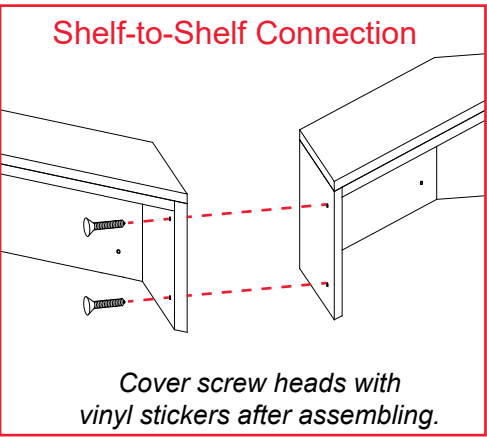
Completed Assembly



Arrows indicate bolt location for each shelf



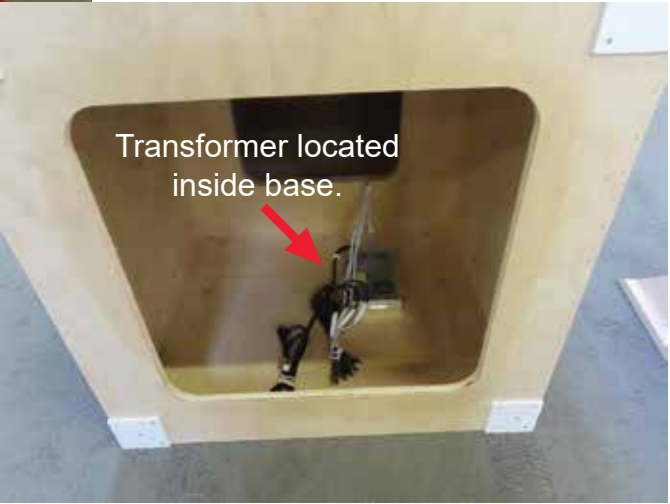
TOP VIEW



Retain all packing materials.
DO NOT DISCARD.

UNIT A

FRONT VIEW



Item	Qty.	Description
B1	1	30"w x 30"d x 26.29"h Lower section
B2	1	24"w x 24"d x 33"h Middle section
B3	1	30"w x 30"d Top panel
B4	1	60"w x 18"d x 15.71"h Lower Shelf
B5	1	60"w x 18"d x 15.71"h Lower Shelf
B6	1	60"w x 18"d x 15.71"h Lower Shelf
B7	1	60"w x 18"d x 15.71"h Lower Shelf

Note: Units A & B parts are not interchangeable

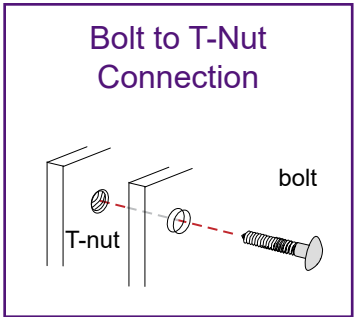
Steps:

- 1) Assemble sections & topper [B1-B2-B3] using Bolt to T-Nut Connection.
- 2) Attach Shelves [B4, B5, B6, B7] to lower section [B1], using Bolt to T-Nut Connection. Use painted bolts. Note: Shelves must be installed as labeled for correct bolt alignment.
- 3) Connect shelves together using screws. See Shelf-to-Shelf Connection detail. Use provided vinyl stickers to cover screw heads when installed.

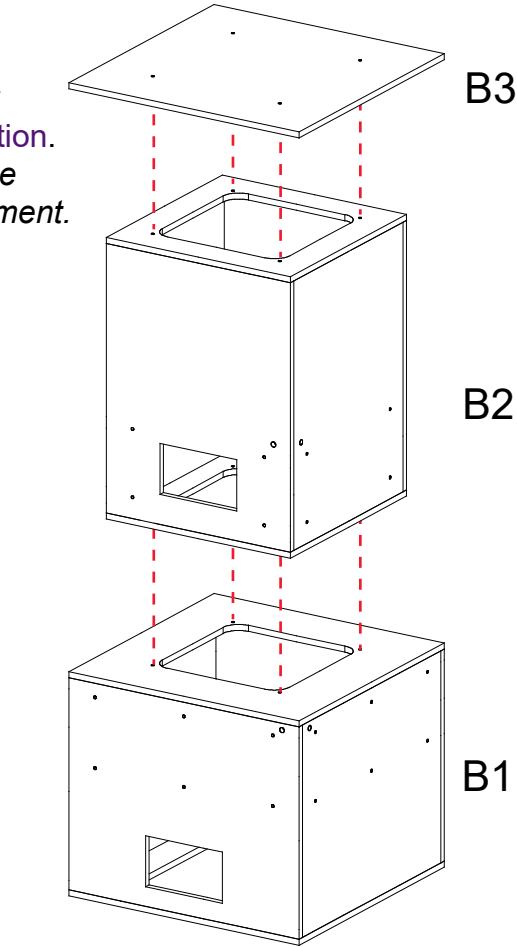
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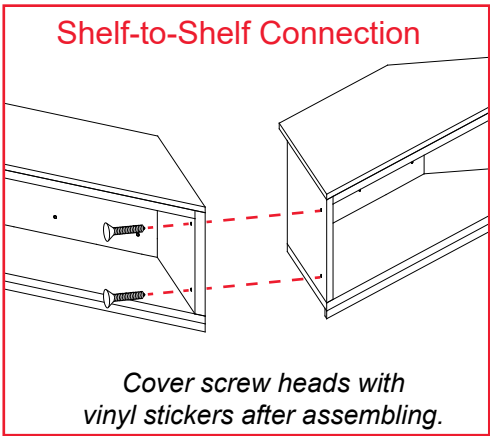
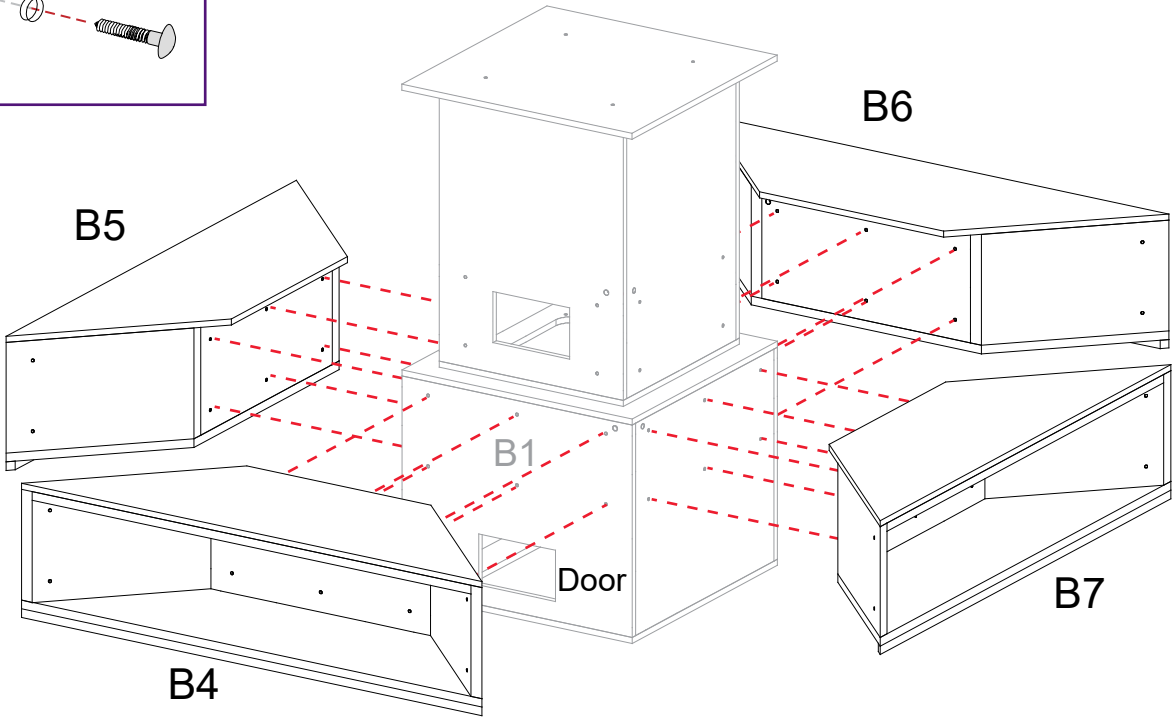
Painted Bolt for connecting back of shelf to middle section



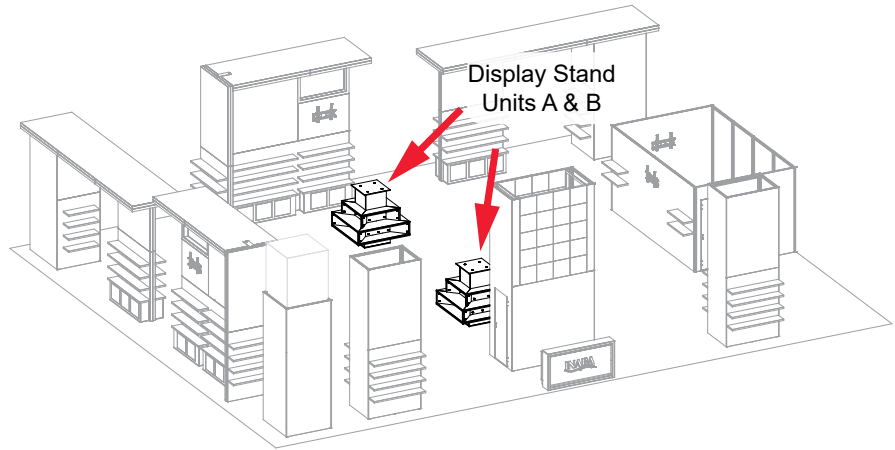
Bolt to T-Nut Connection



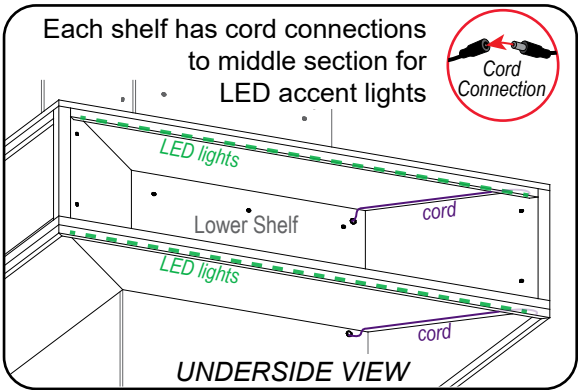
SECTIONS [B1/B2/B3]
STAY ASSEMBLED FOR SHIPPING



Cover screw heads with vinyl stickers after assembling.



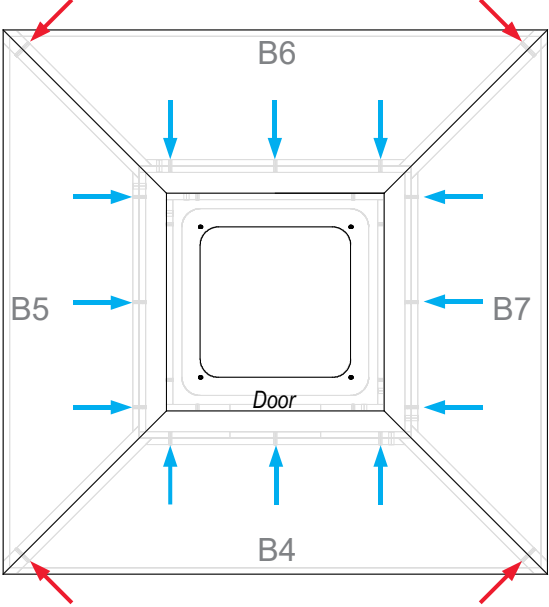
Section Being Assembled is Highlighted in BLACK



Each shelf has cord connections to middle section for LED accent lights

UNDERSIDE VIEW

Arrows indicate bolt location for each shelf

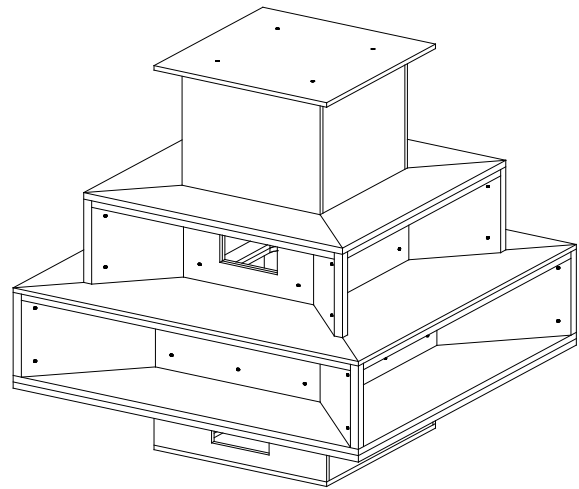
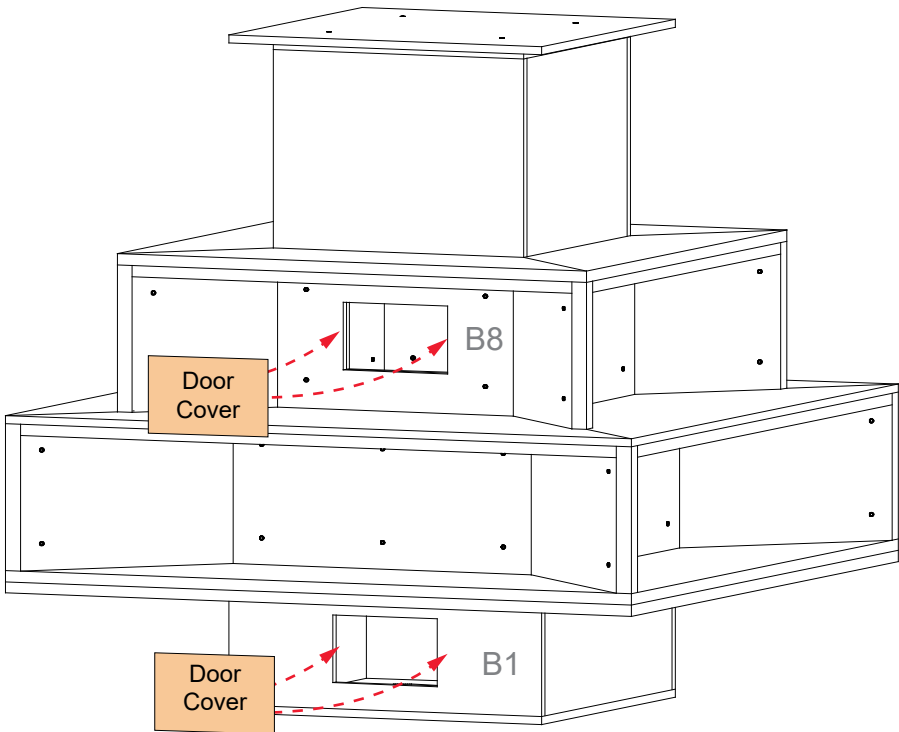
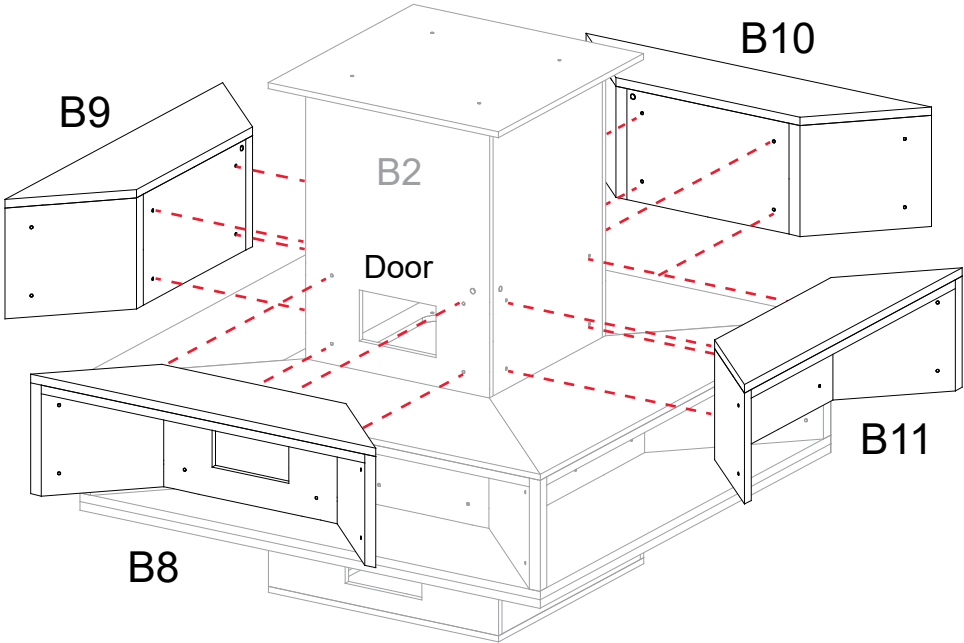


TOP VIEW

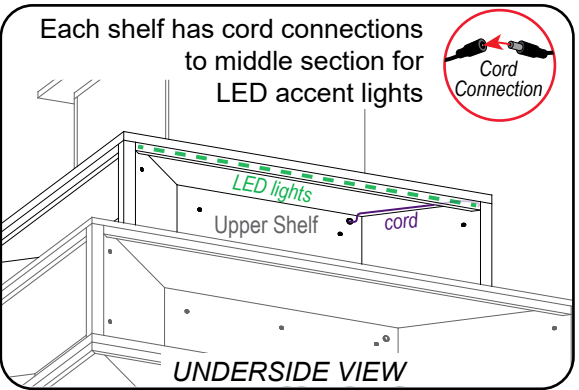
UNIT B ASSEMBLY (cont'd)

Item	Qty.	Description
B8	1	45"w x 10.5"d x 14"h Upper Shelf
B9	1	45"w x 10.5"d x 14"h Upper Shelf
B10	1	45"w x 10.5"d x 14"h Upper Shelf
B11	1	45"w x 10.5"d x 14"h Upper Shelf

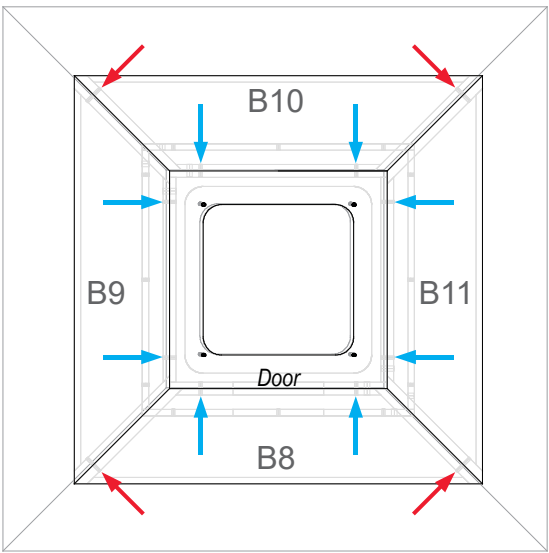
- Steps (cont'd):
- 4) Attach Shelves [B8, B9, B10, B11] to middle section [B2], using **Bolt to T-Nut Connection**. Use painted bolts. *Note: Shelves must be installed as labeled for correct bolt alignment.*
 - 5) Connect shelves together using screws. See **Shelf-to-Shelf Connection** detail. Use provided vinyl stickers to cover screw heads when installed.
 - 6) Connect power cords to LED lights.
 - 7) Affix covers to access doors on [B1] & [B8] using Velcro.



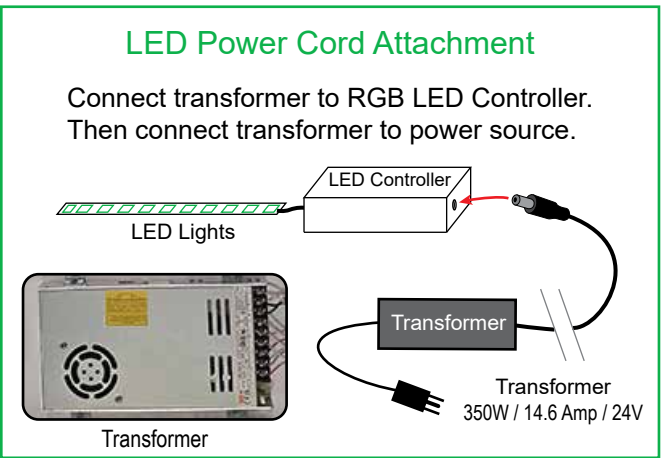
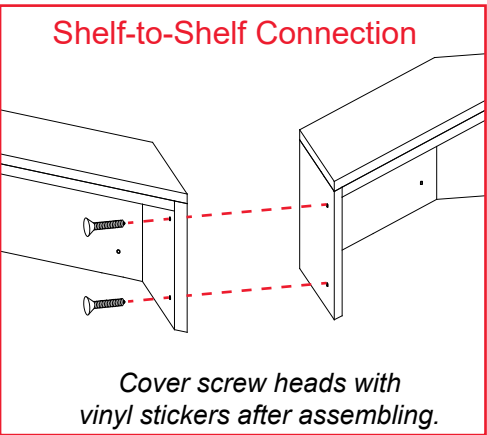
Completed Assembly



Arrows indicate bolt location for each shelf



TOP VIEW



*Retain all packing materials.
DO NOT DISCARD.*

UNIT B

FRONT VIEW

