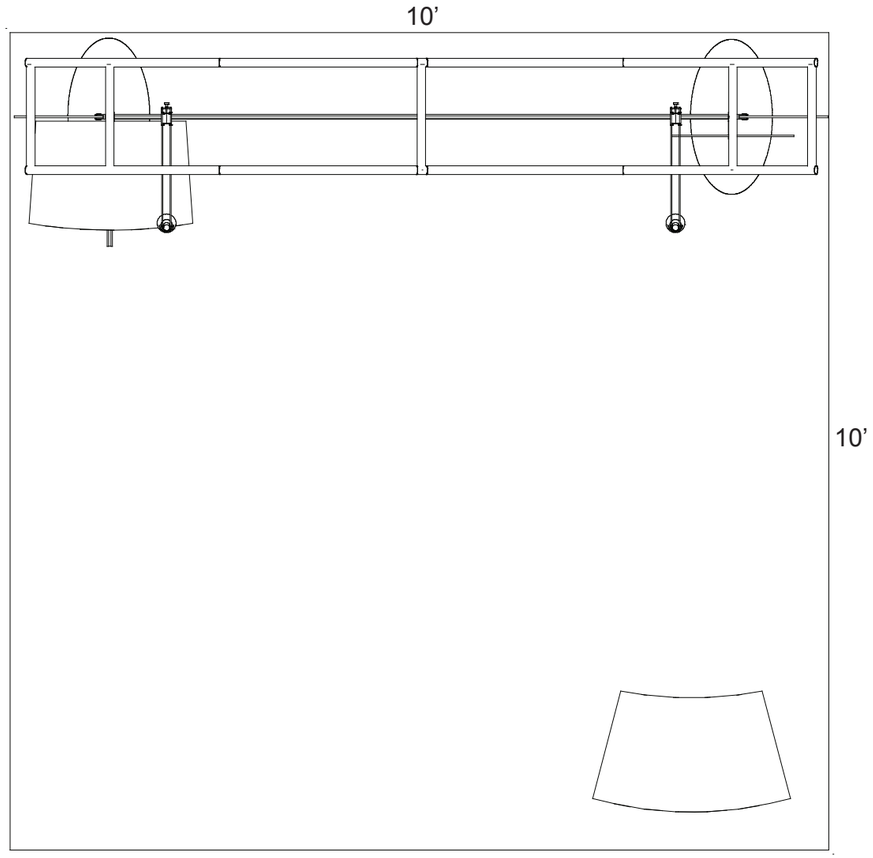
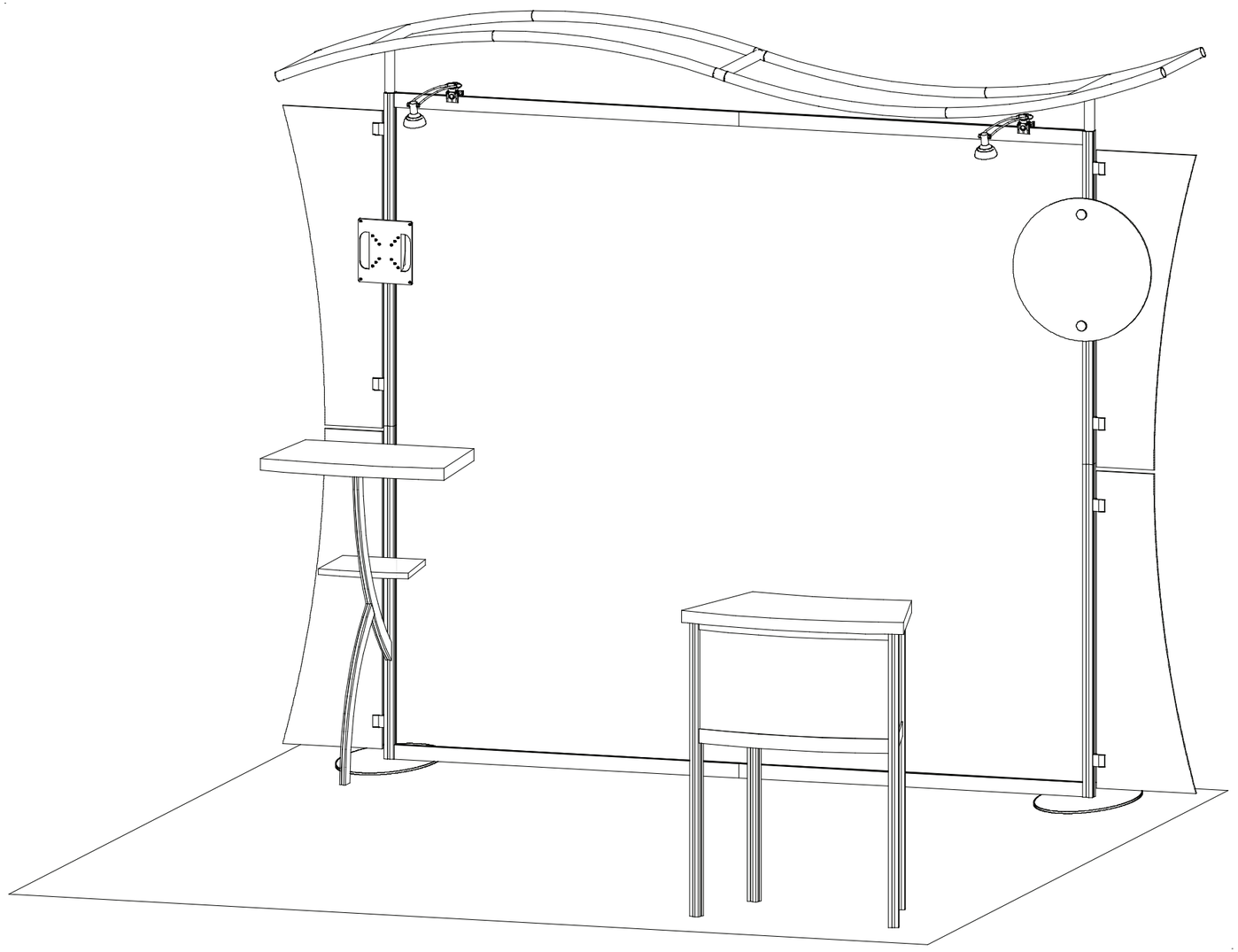
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SACAGAWEA DESIGNS

Order #XXXXX VK-1233 General Layout



Plan View



SETUP INSTRUCTIONS

If you would like to tell us about your experience with your setup instructions please email us at **info@classicexhibits.com**

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

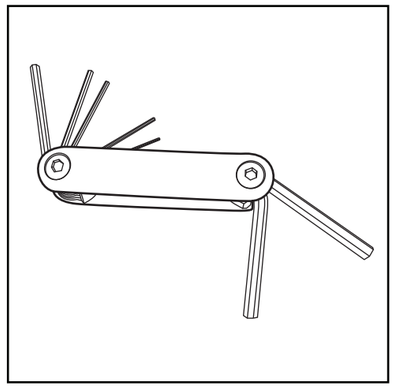
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

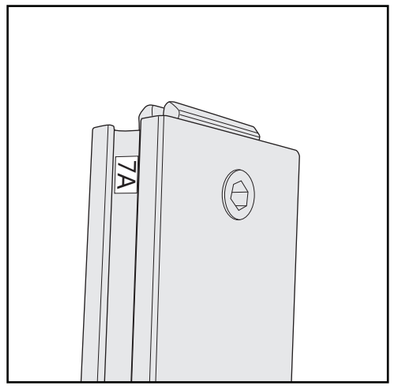
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

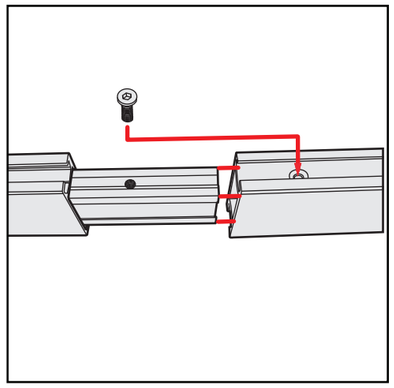
- For loss prevention, tighten all setscrews and locks during disassembly



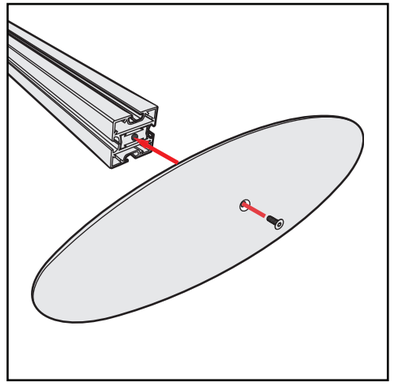
Hex Tool - Essential for Assembly



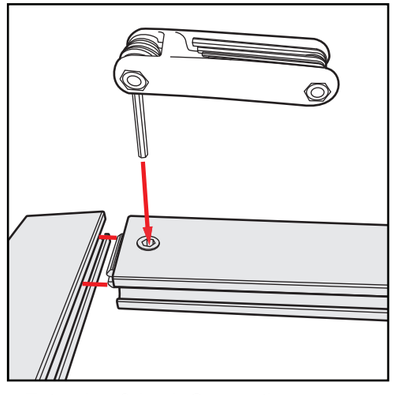
Part Identification - Numbering



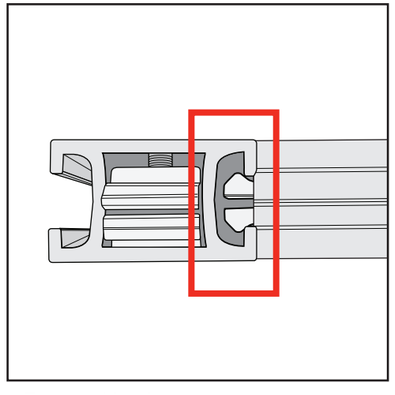
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED

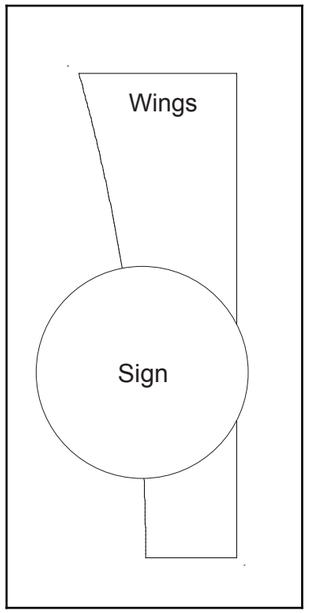


ALL CONNECTIONS MUST BE TIGHTLY SECURED

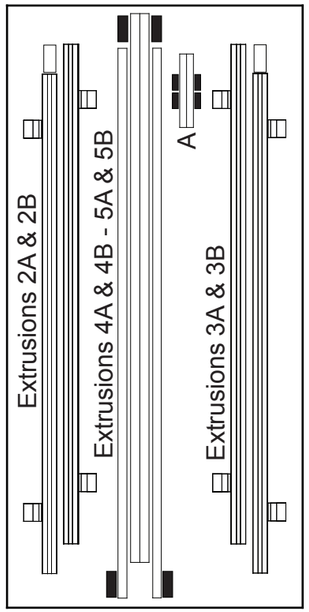
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Order #XXXXX Case Packing

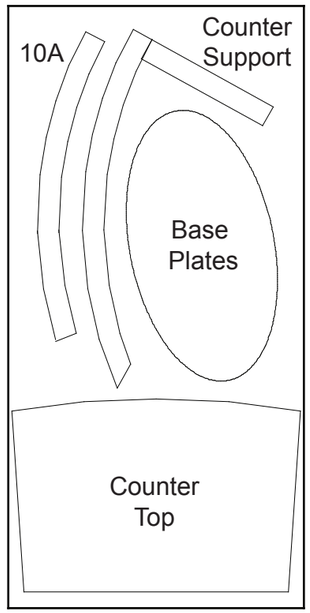
Top View of Each Level



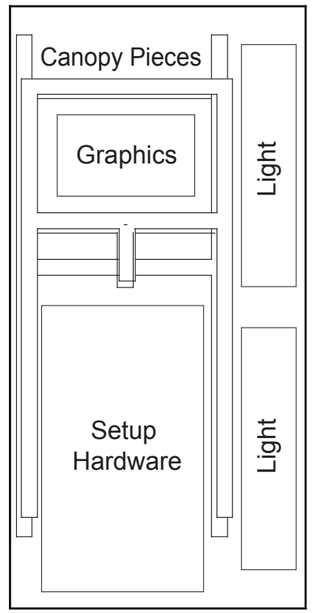
Level 1



Level 2

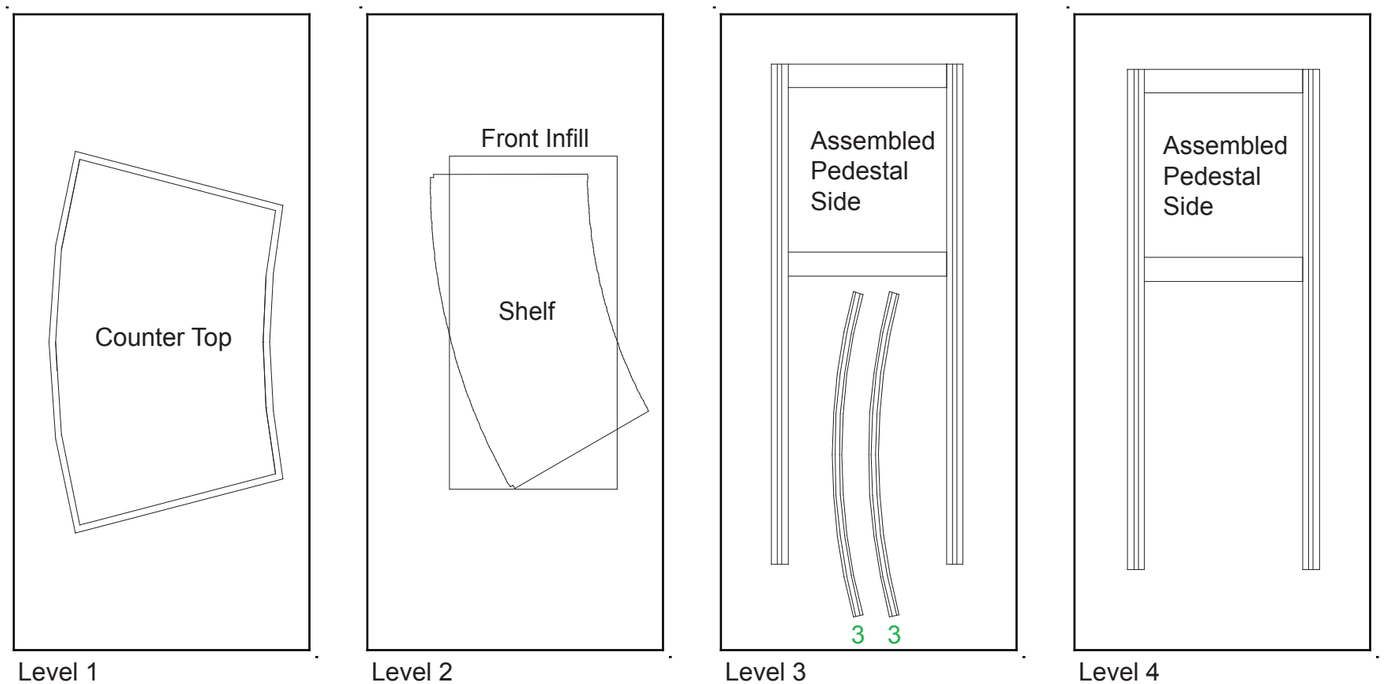


Level 3



Level 4

Top View of Each Level



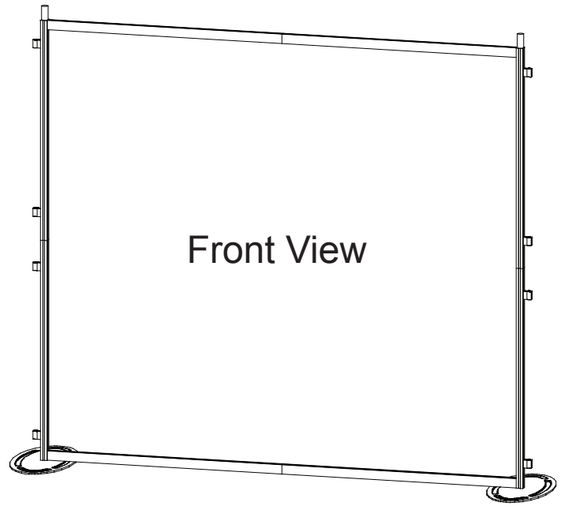
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SACAGAWEA DESIGNS

Order #XXXXX VK-1233 Backwall Assembly

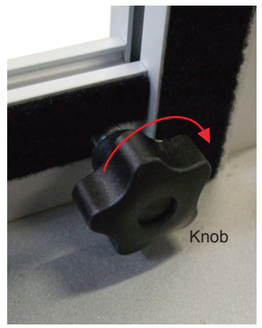
Item	Qty.	Description
1	2	Base Plate
2A,2B	1,1	42” Vertical Extrusion
3A,3B	1,1	42” Vertical Extrusion
4A,4B	1,1	45” Horizontal Extrusion
5A,5B	1,1	45” Horizontal Extrusion

Steps:
1) Attach base plates [1] to lower verticals [2A,3A], using bolts.
2) Connect verticals [3A,3B] and [2A,2B] with connection bars [B].
   See Straight Connection with Knobs detail.
3) Connect horizontals [4A,4B] and [5A,5B] with connection bars [A].
   See Straight Connection with Knobs detail.
4) Connect vertical assemblies [2A,2B,3A,3B] with horizontal assemblies [4A,4B,5A,5B].
   See Corner Connection with Knob detail.
5) Attach graphics to Velcro on back side of frame.



Completed Backwall Assembly

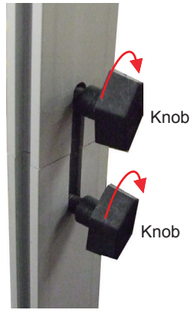
Corner Connection with Knob



Turn knob clockwise to tighten lock.

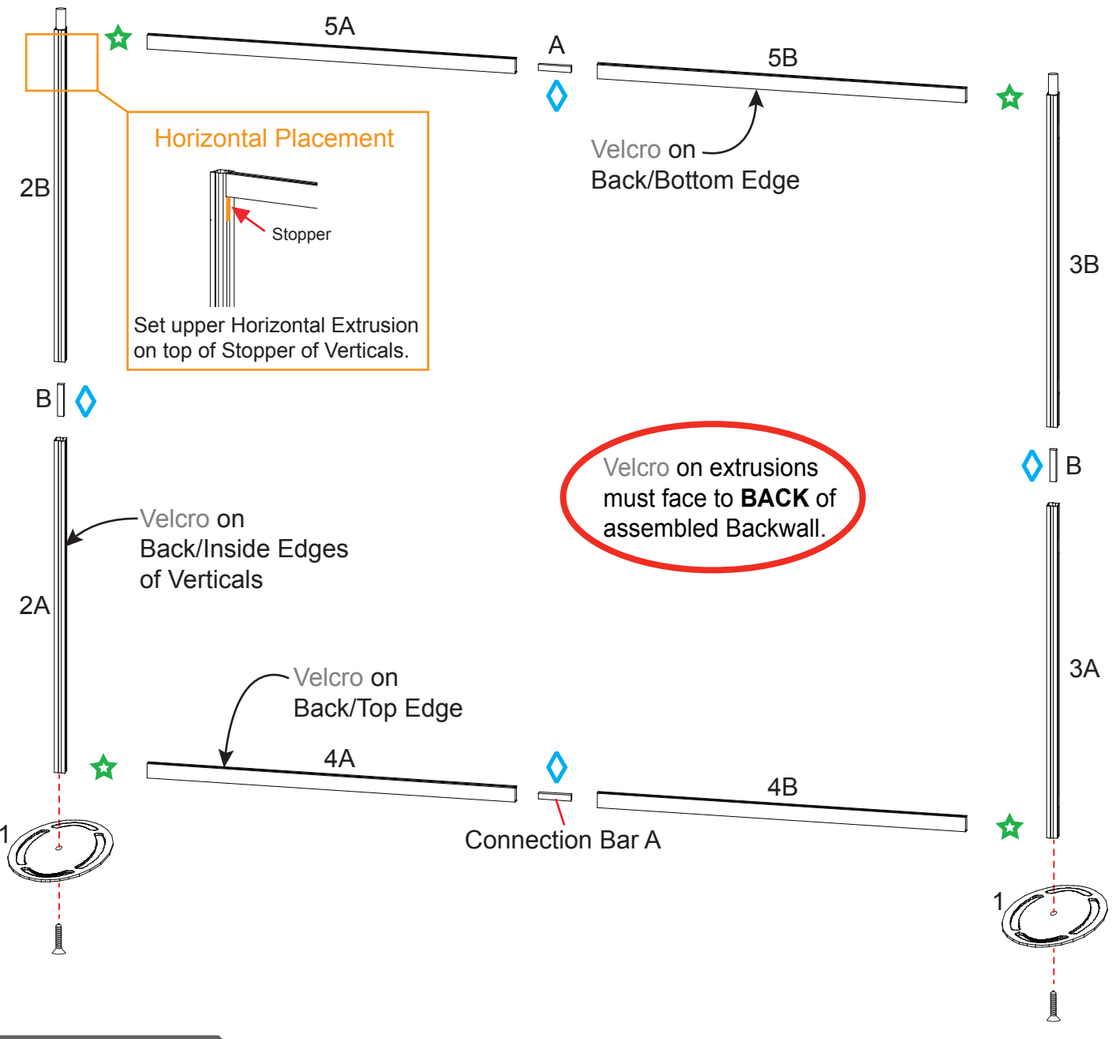
Do not over tighten Knobs

Straight Connection with Knobs

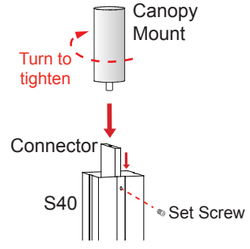


Slide connection bar between extrusions, then turn knobs clockwise to tighten lock.

Do not over tighten Knobs



Canopy Mount Attachment



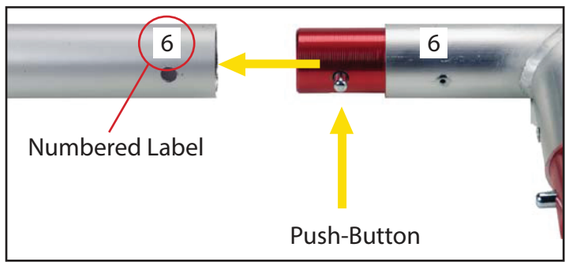
Attach connector to top of vertical extrusion then tigheten set screws to secure.
Insert canopy mount into threaded hole in top of connector then turn canopy mount clockwise to tighten in place.

AERO

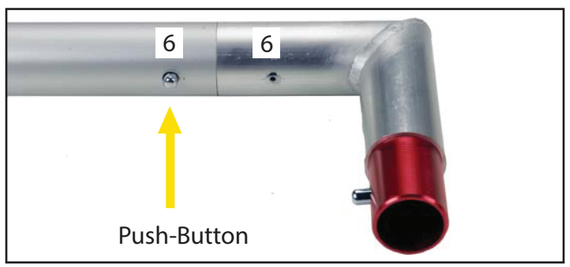
Using Your Setup Instructions
The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

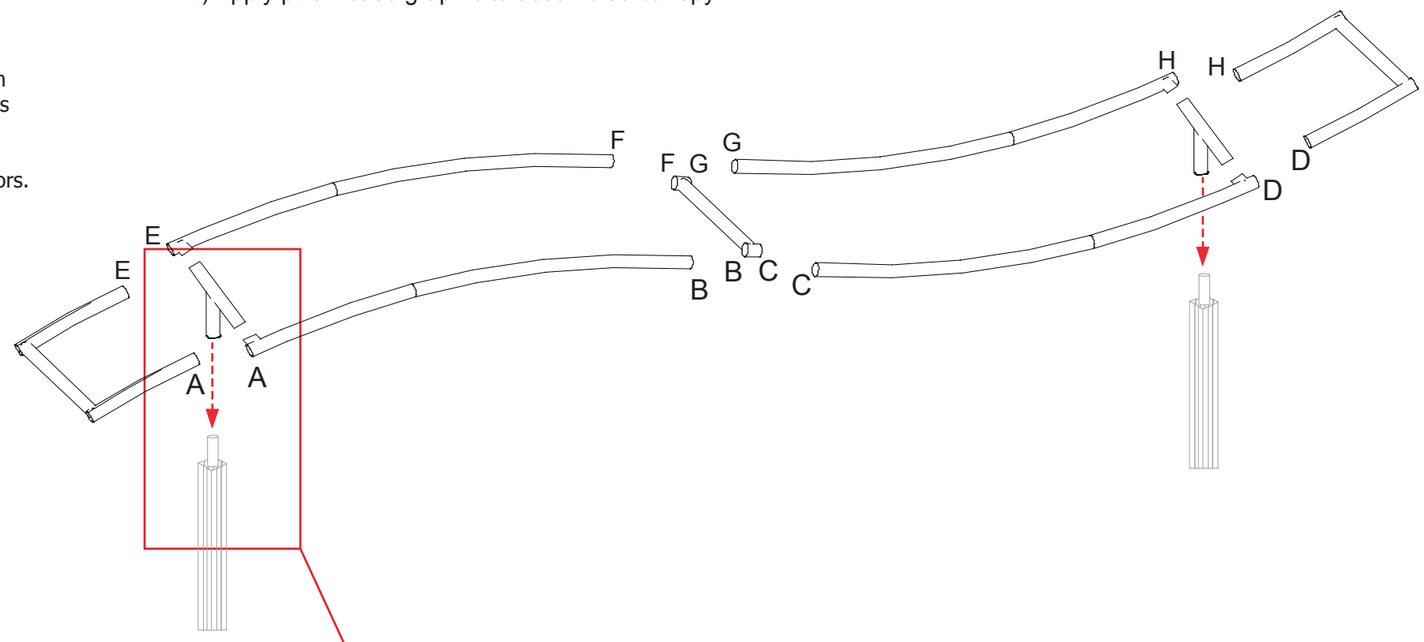
Cleaning and Packing Your Display
1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

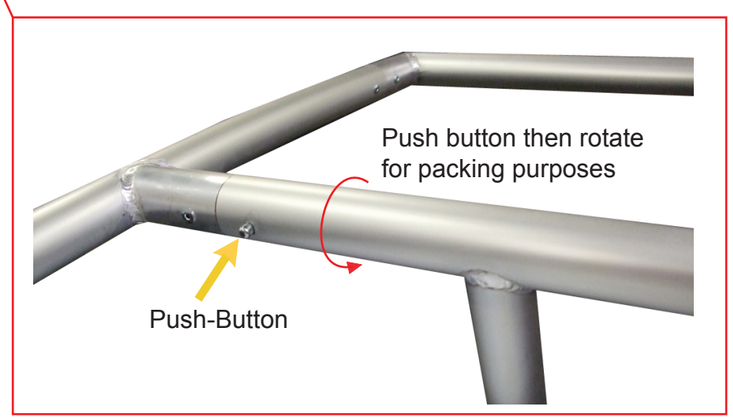


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



Steps:
1) Connect canopy pieces together as shown.
2) Apply pillow case graphic to assembled canopy



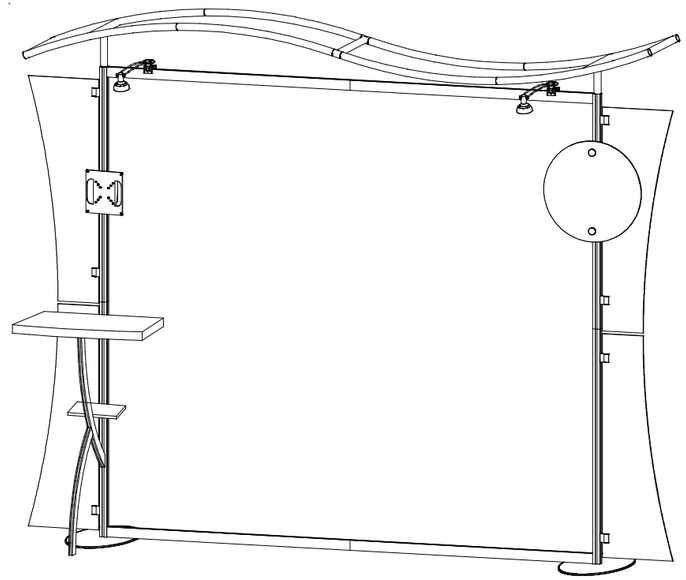


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Order #XXXXX VK-1233 Backwall Attachments

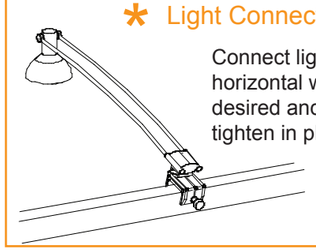
Item	Qty.	Description
10	1	30.2” Z45 Curved Extrusion
10A	1	Support Leg
11	1	12.184” Z45 Horizontal Extrusion
11A	1	Flange

Steps:
1) Connect lights to [5A/5B]. See Light Connection detail.
2) Place assembled canopy over canopy mounts.
3) Attach shelf to extrusion [2A].
4) Attach assembly [10/11] to [2A].
5) Attach support leg [10A] to counter support [10/11].
6) Attach flange [11A] to top of curved extrusions [10], using a bolt.
7) Attach counter top to [11A]. See Counter Attachment detail.
8) Attach wings to clamps on [2A/2B] and [3A/3B]. See A10 Clamp detail.
9) Attach monitor mount to extrusion [2B]. See Monitor Mount detail.
10) Attach graphic to vertical [3B]. See Graphic Attachment detail.



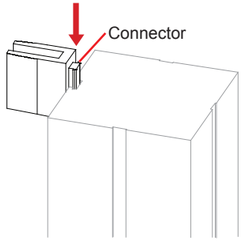
Completed Assembly

* Light Connection

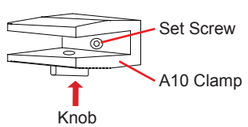


Connect light to horizontal where desired and tighten in place.

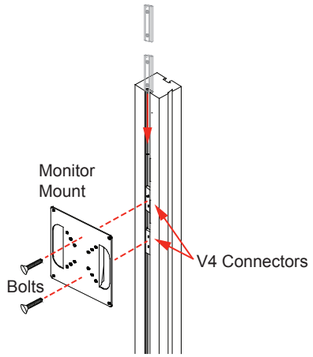
A10 Clamp



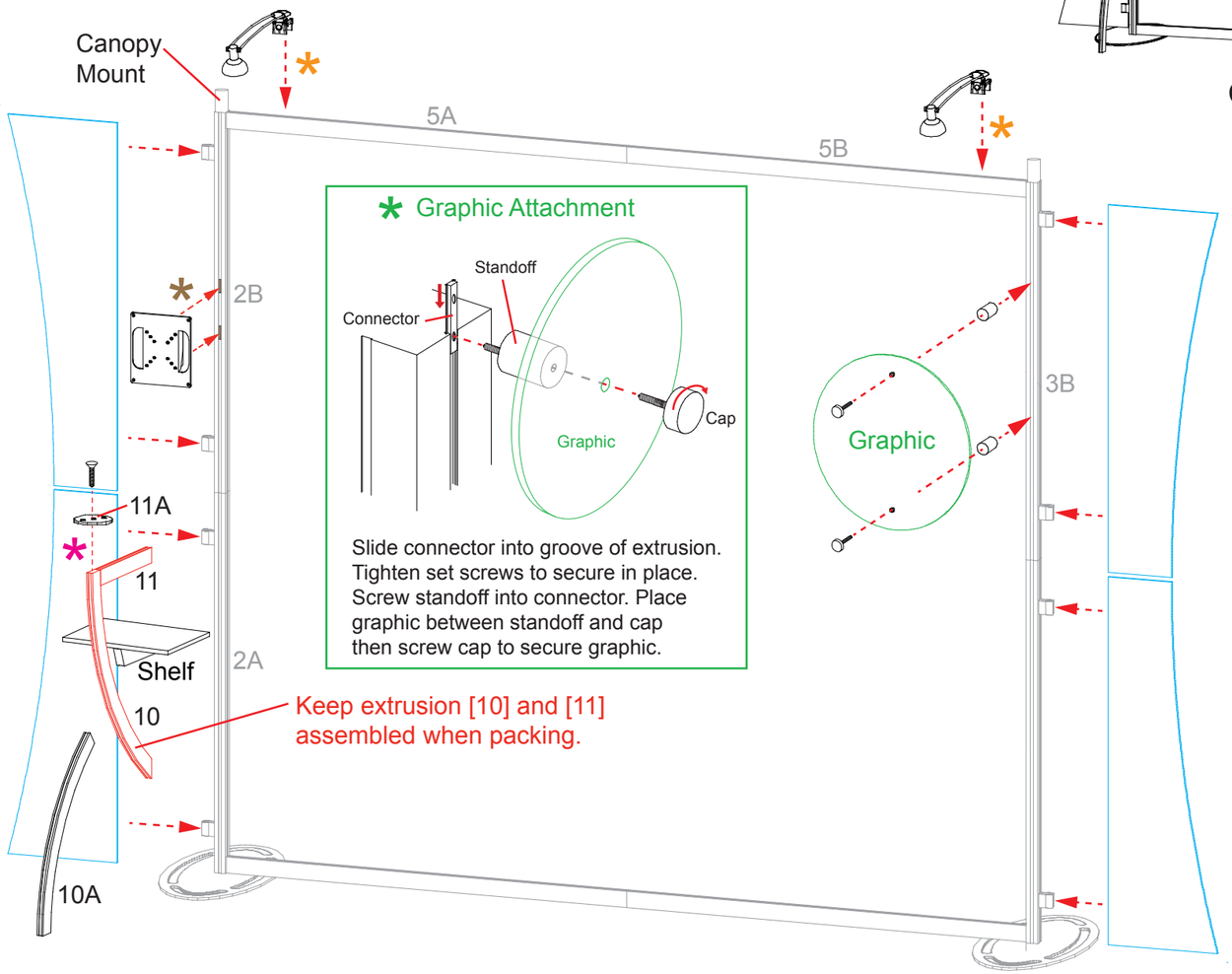
1) Slide connector of clamp into extrusion groove.
2) Tighten set screw when A10 is in desired location.
3) Insert wing into clamp.
4) Tighten knob on clamp to secure wing in place.



* Monitor Mount



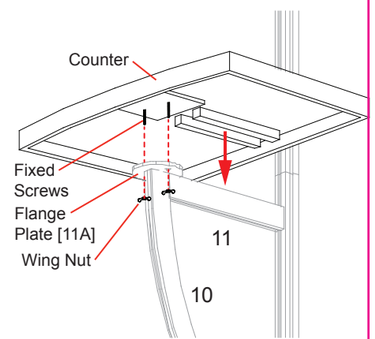
Slide connectors into groove of extrusion. Tighten set screws to secure connectors in place. Attach monitor mount back plate to extrusion, using bolts.



* Graphic Attachment

Slide connector into groove of extrusion. Tighten set screws to secure in place. Screw standoff into connector. Place graphic between standoff and cap then screw cap to secure graphic.

* Counter Attachment



Attach flange plate to curved extrusion [10], using screw. Insert fixed screws, located on underside of counter, into holes of flange plate. Secure with wing nuts.

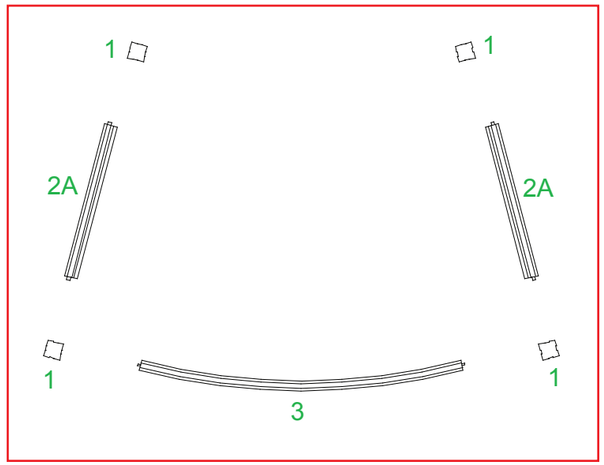
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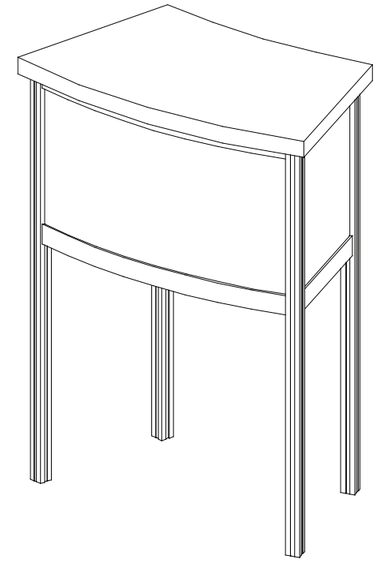
Order #XXXXX MOD-1243 Pedestal Assembly

Item	Qty	Description
1	4	38” S40 Vertical Extrusion
2,2A	2,2	12” Z45 Horizontal Extrusion
3	2	25” Z45 Horizontal Extrusion

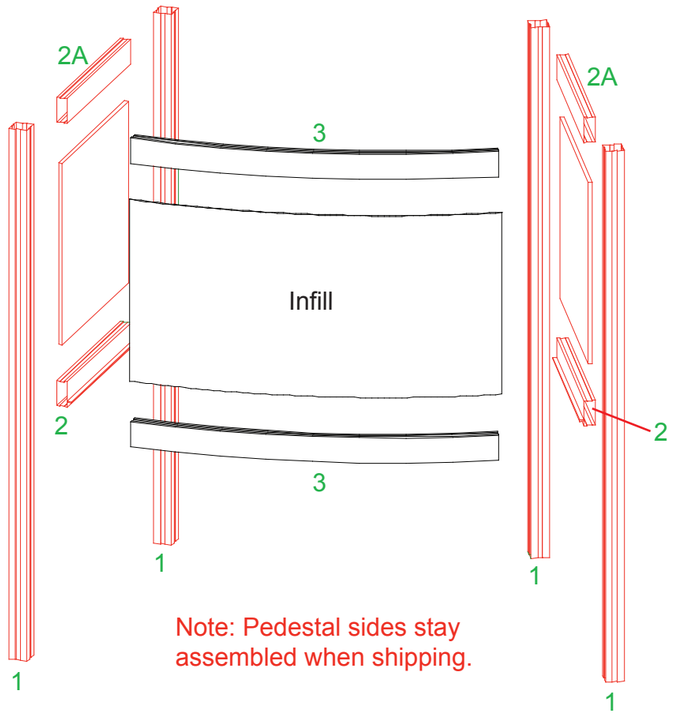
Steps
1) Attach horizontals [2] & [2A] between verticals [1], with infills between.
2) Attach curved horizontals [3] between front verticals [1], with infill between.
3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
4) Set pedestal top on top of extrusions [2A] & [3].



Top View



Completed Pedestal Assembly



✱ Extrusion Lip

Extrusions [2] have a lip for the floor to rest upon.

