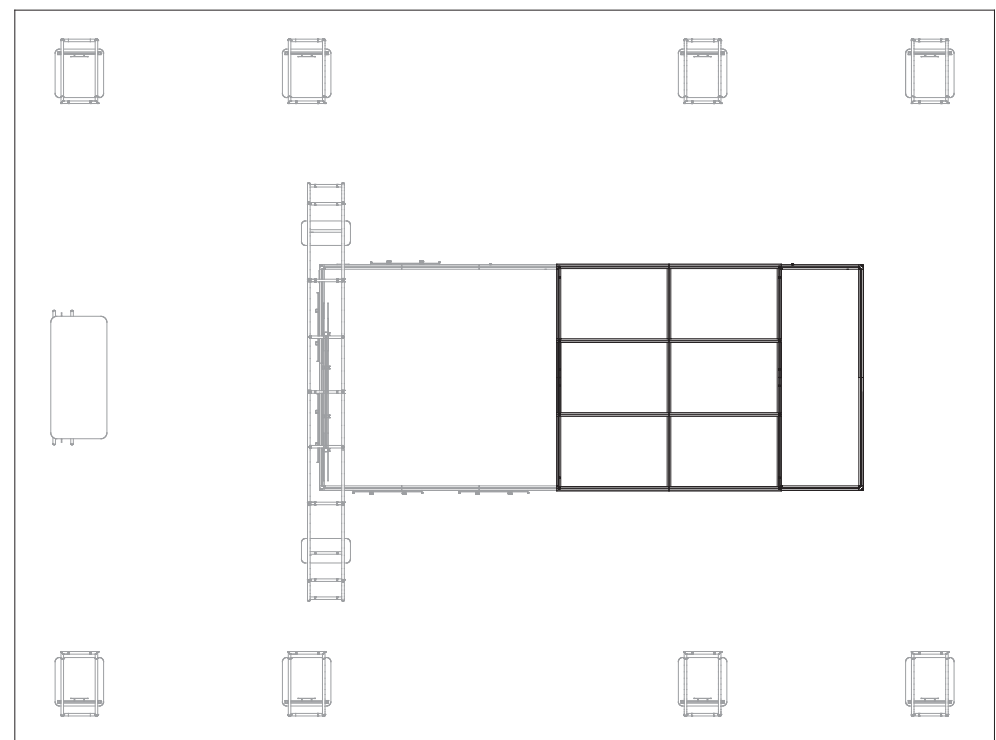
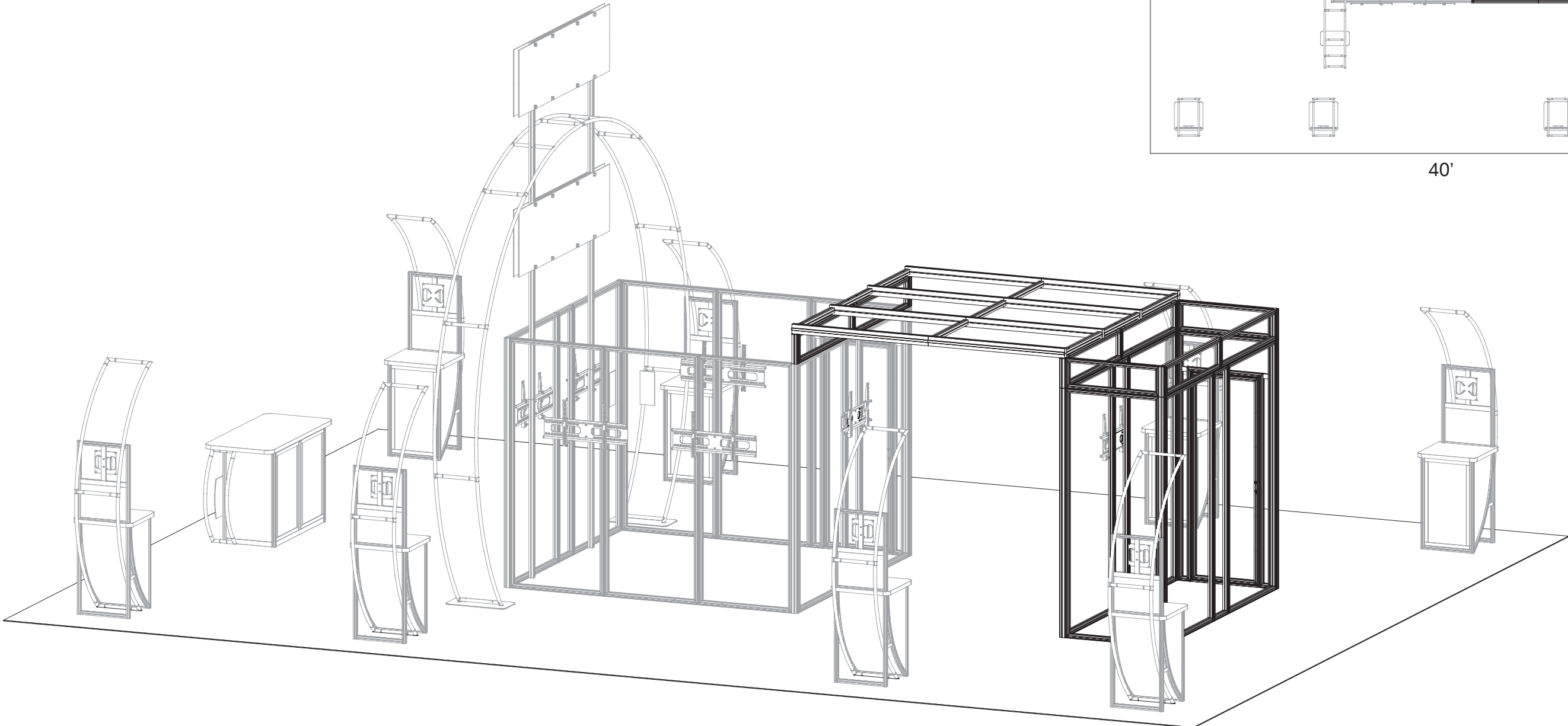
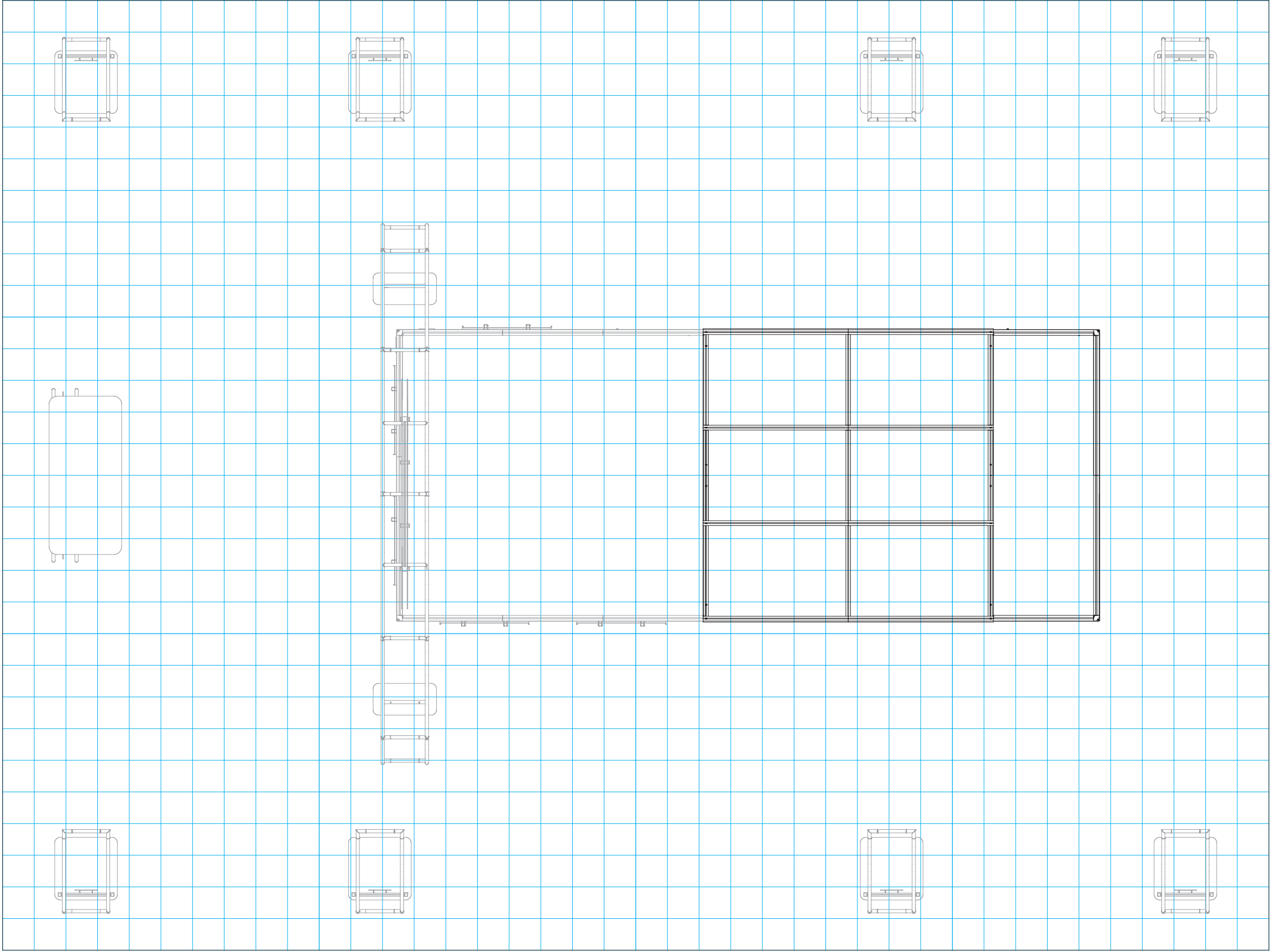




Plan View



 = 1 sq foot

General Setup Instructions

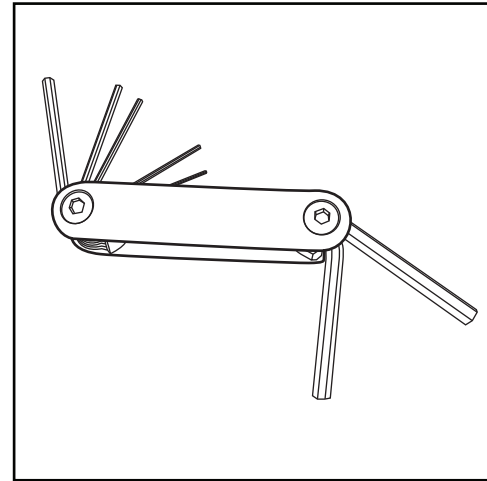
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

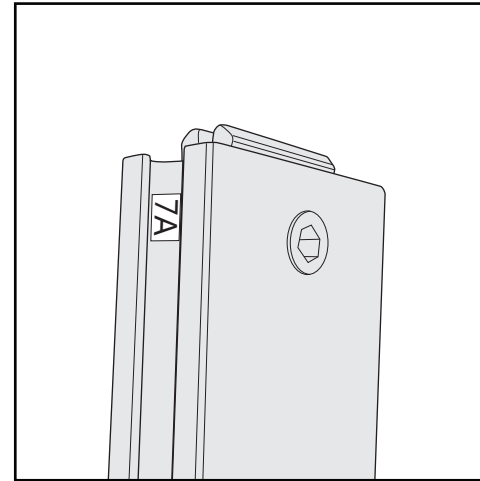
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



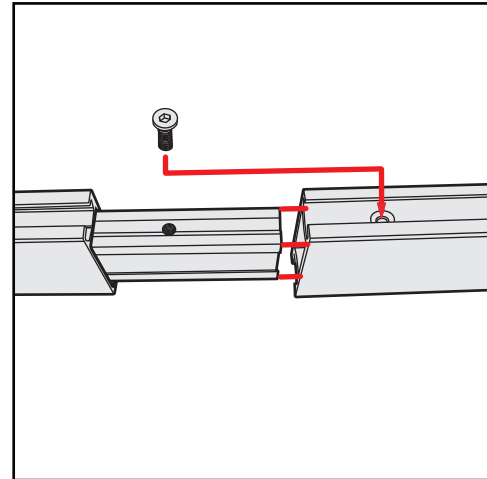
Hex Tool - Essential for Assembly



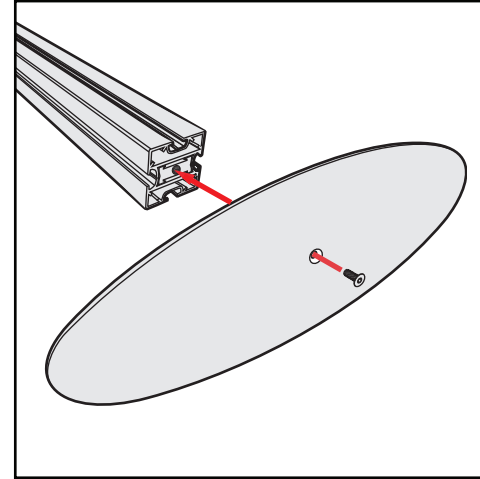
Part Identification - Numbering



WARNING



Spline Connection



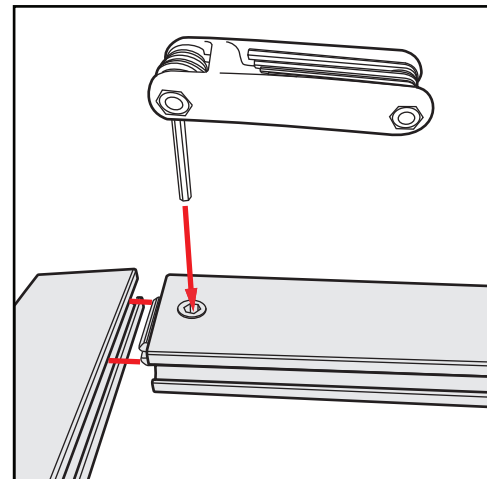
Base Plate & Extrusion Connection



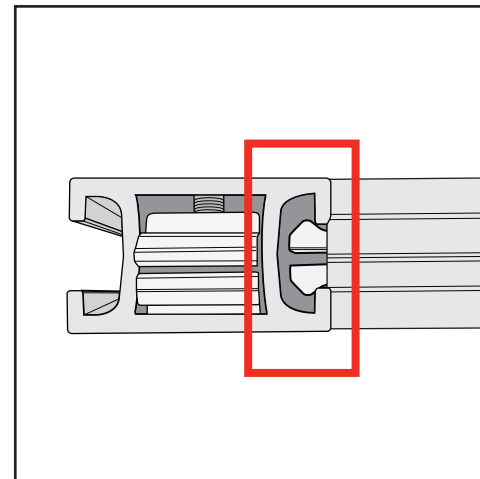
DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



Extrusion & Lock Connection



Engaged Lock



ALL CONNECTIONS MUST
BE TIGHTLY SECURED



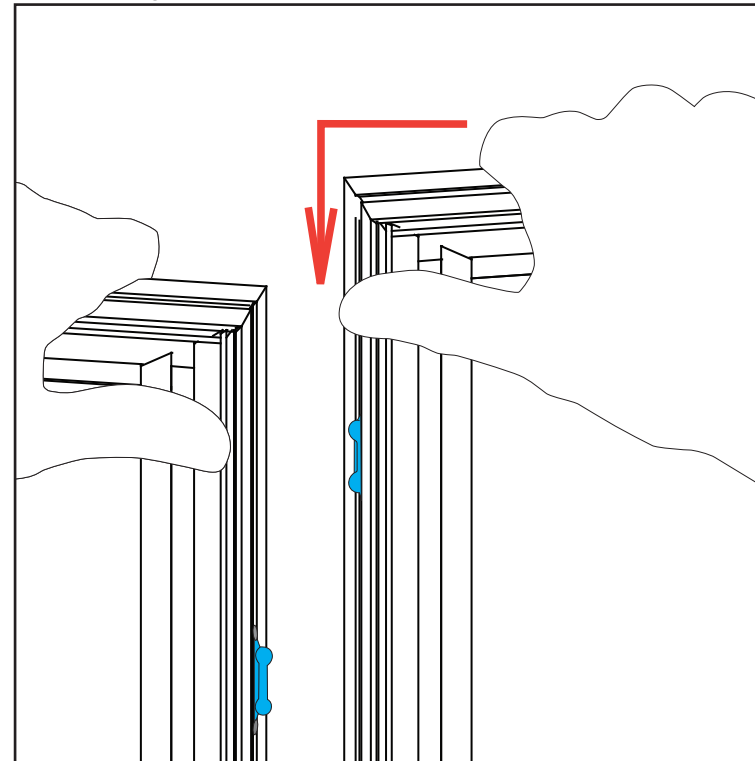
Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

Side-by-Side Disassembly

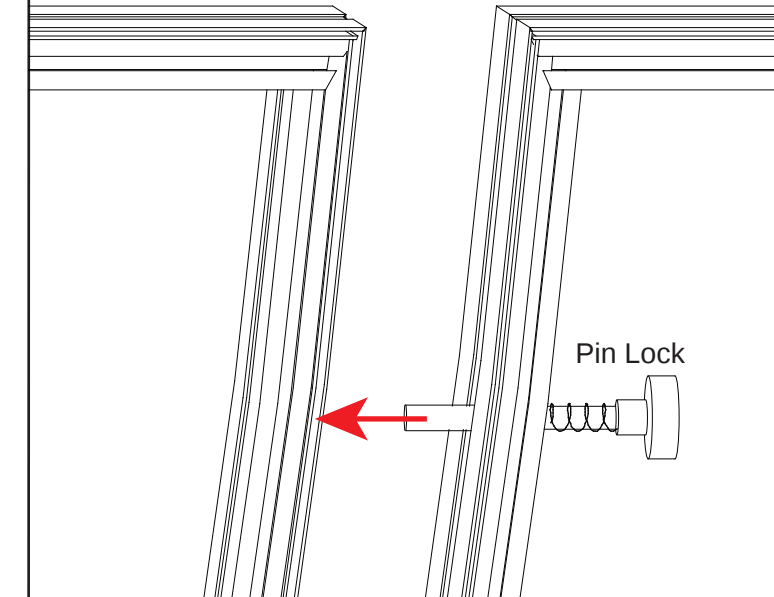
- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detach.

Assembly

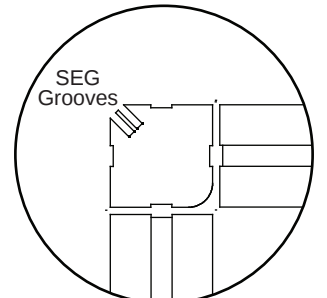


Assembly Cont'd

Push pin lock into hole of connecting frame.
Note: Block of pin lock will secure in groove.



Corner Connector



Top View
Note: Orientation of Corner Connector may change.

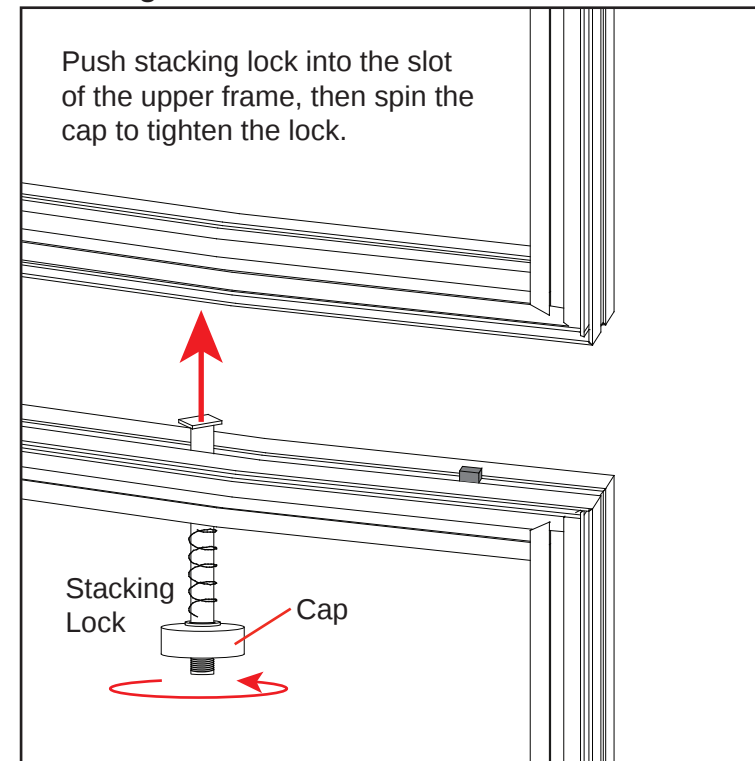
Stacking Assembly

- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

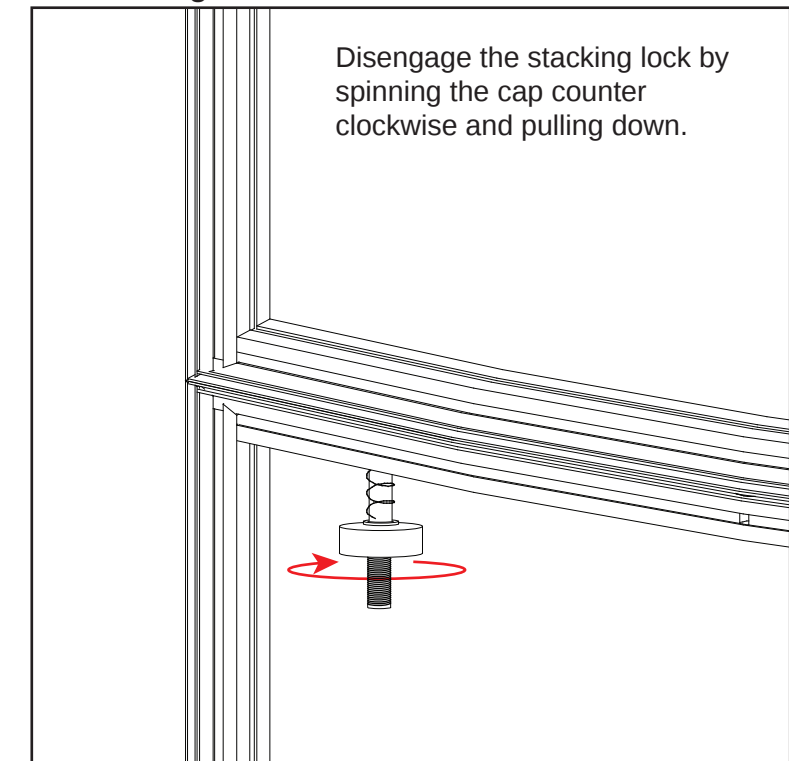
Stacking Disassembly

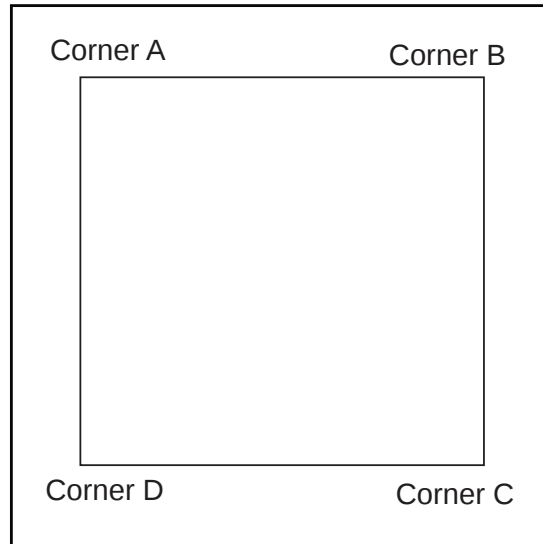
- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.

Stacking

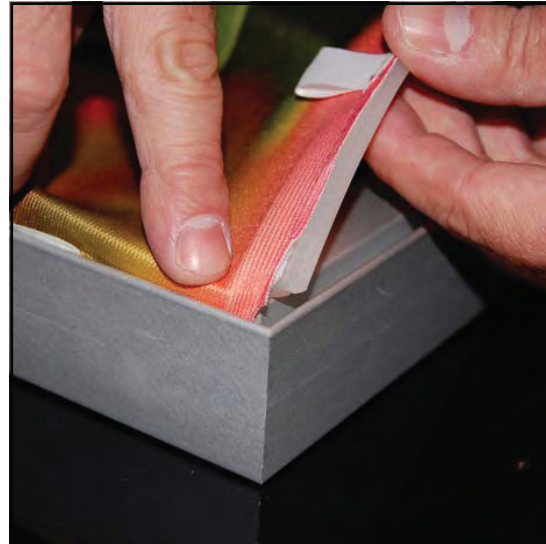


Unstacking





It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

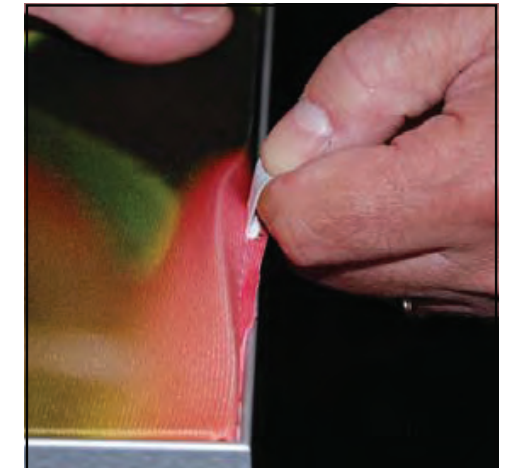


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

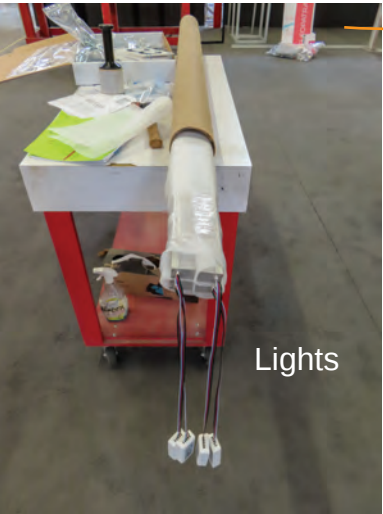
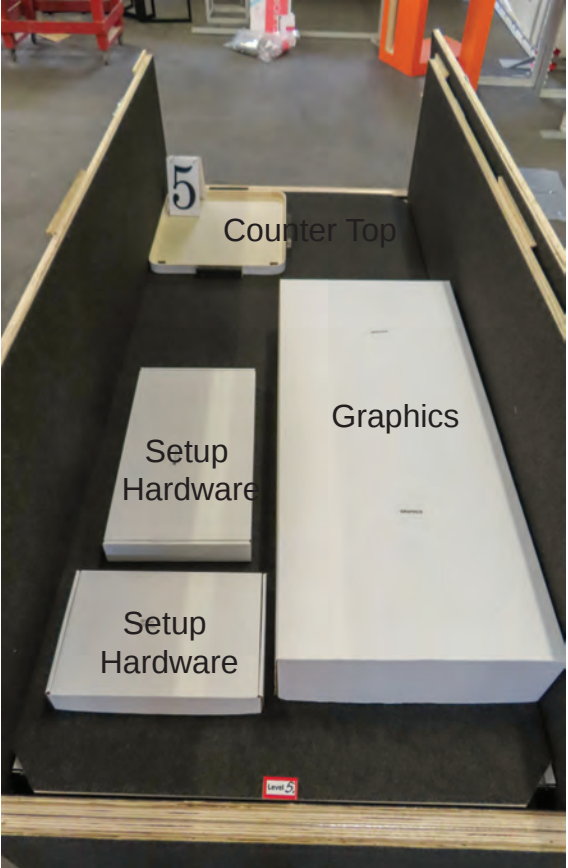
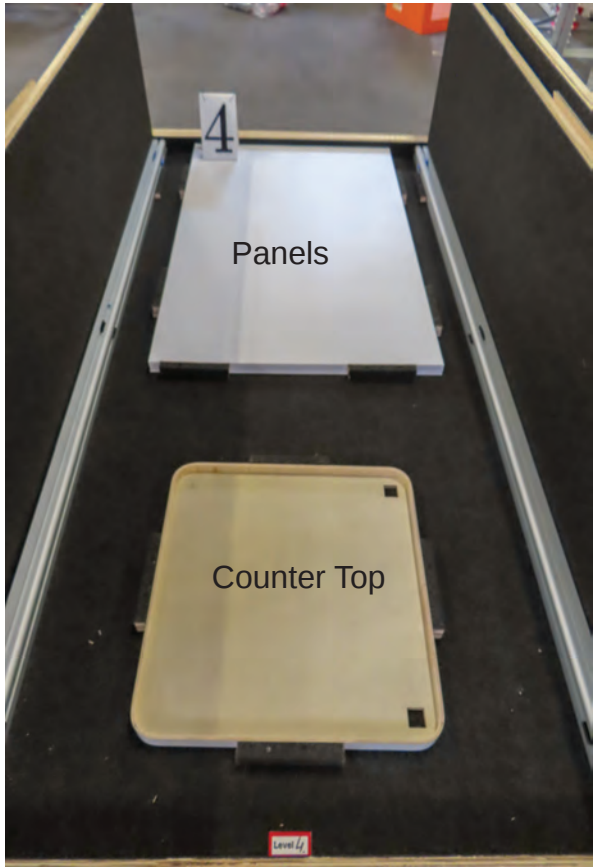
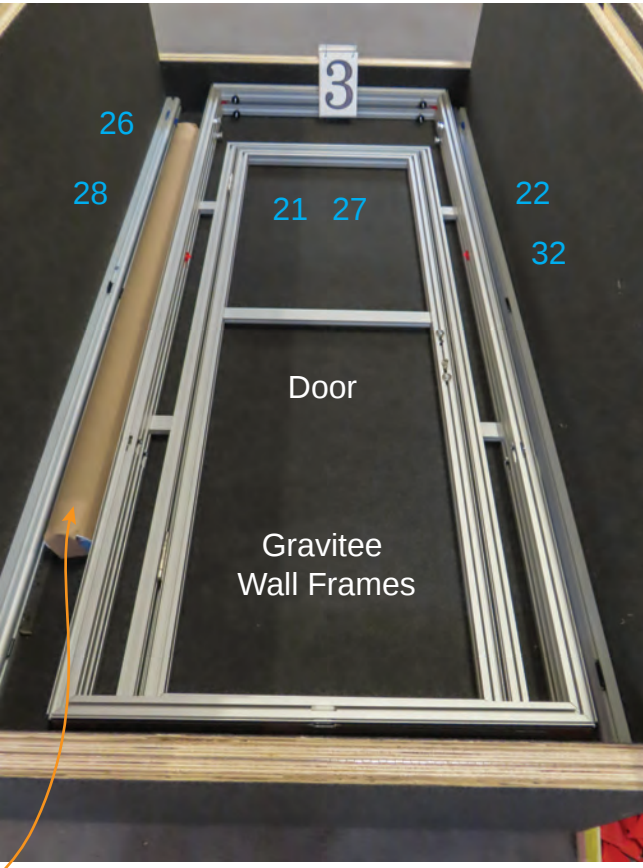
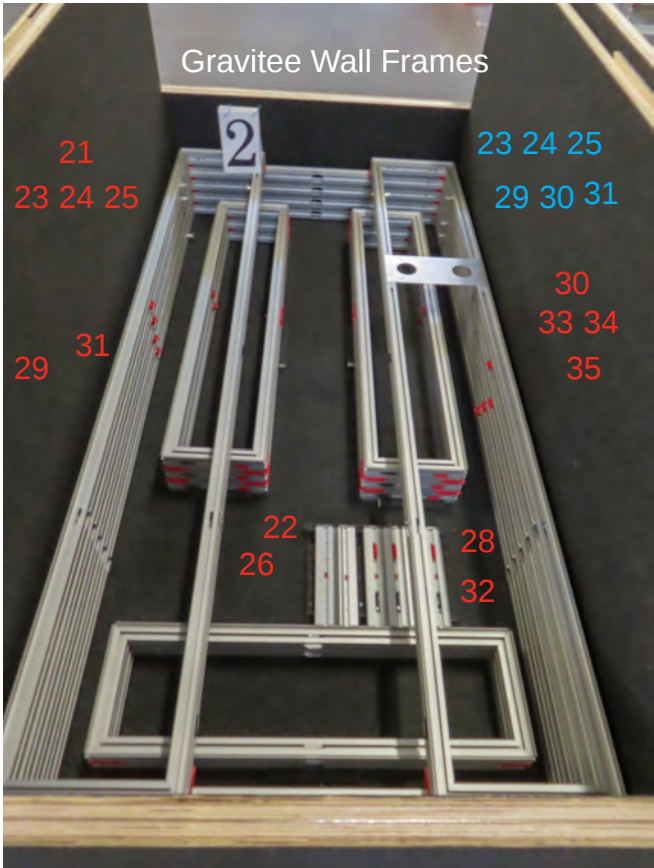
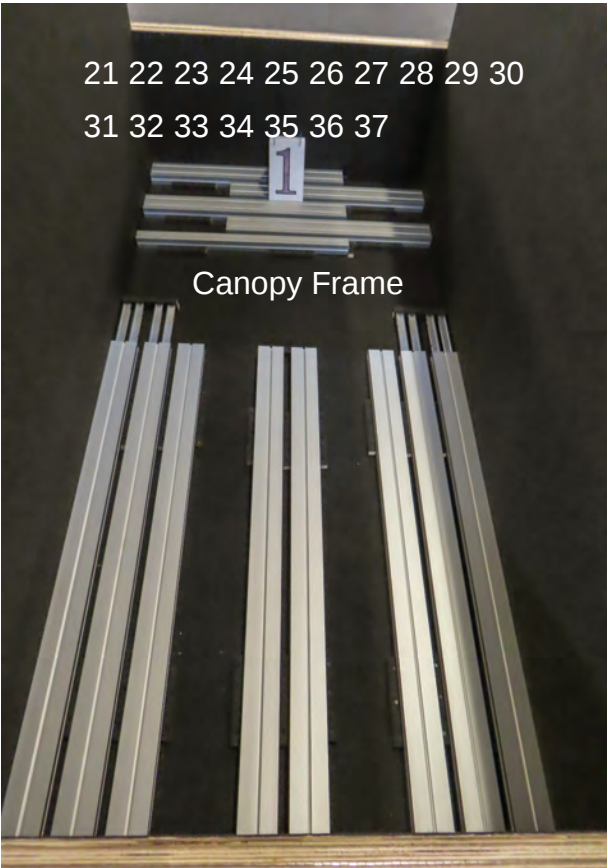


Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

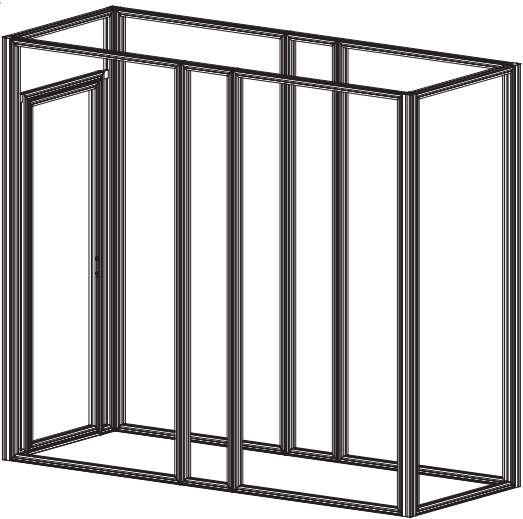


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

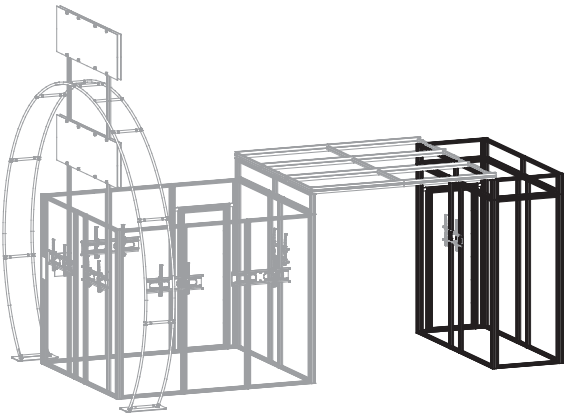
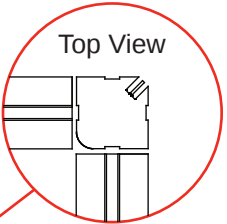
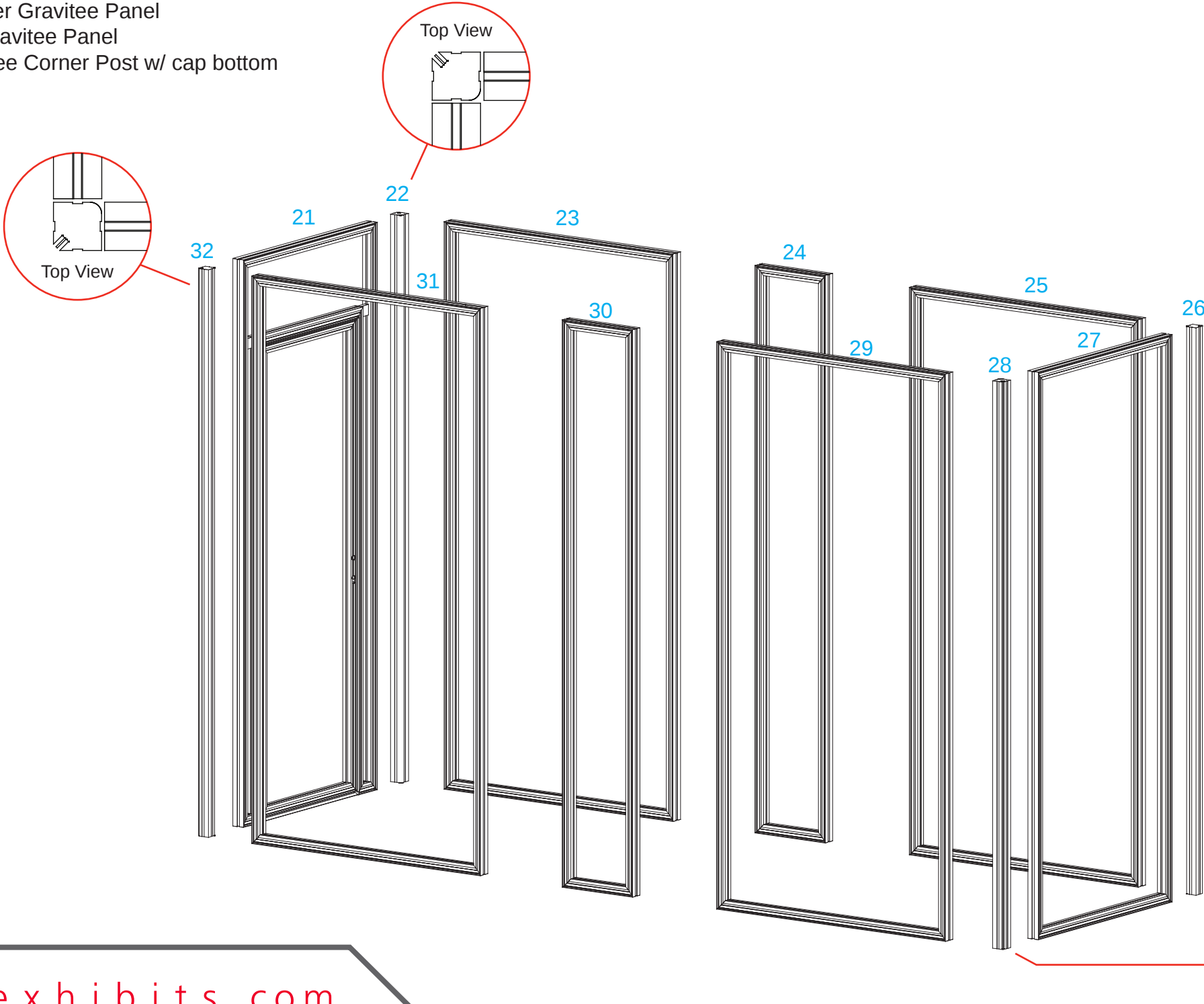


Item	Qty.	Description
21	1	38"w x 95"h lower Gravitee Panel w/ Door
22	1	94.75"h lower Gravitee Corner Post w/ cap bottom
23	1	46"w x 95"h lower Gravitee Panel
24	1	14.125"w x 95"h lower Gravitee Panel
25	1	46"w x 95"h lower Gravitee Panel
26	1	94.75"h lower Gravitee Corner Post w/ cap bottom
27	1	38"w x 95"h lower Gravitee Panel
28	1	94.75"h lower Gravitee Corner Post w/ cap bottom
29	1	46"w x 95"h lower Gravitee Panel
30	1	14.125"w x 95"h lower Gravitee Panel
31	1	46"w x 95"h lower Gravitee Panel
32	1	94.75"h lower Gravitee Corner Post w/ cap bottom

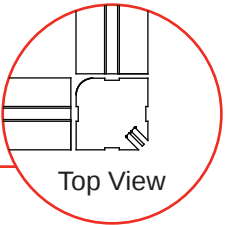
Steps:
Refer to the Gravitee Assembly general information page.
1) Assemble Gravitee panels & posts [21] through [32] in numerical order as shown.



When assembled



Section Being Assembled is Highlighted in BLACK

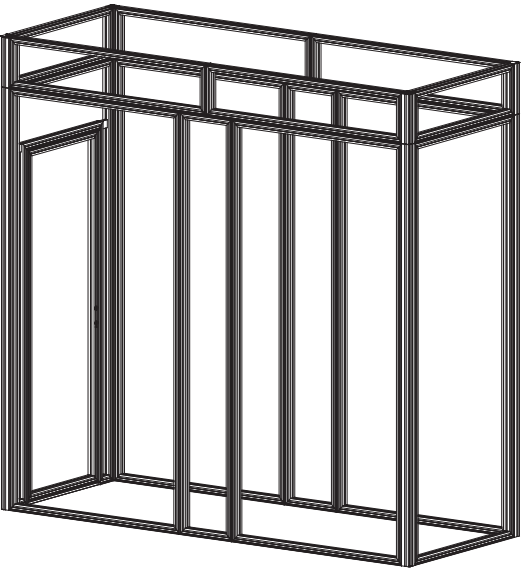
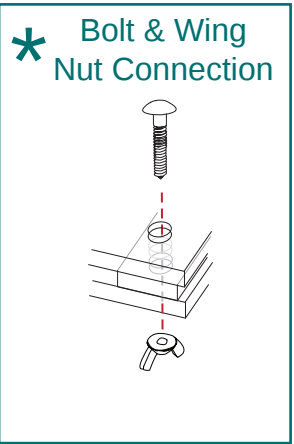


Item	Qty.	Description
21	1	38"w x 11.5"h upper Gravitee Panel
22	1	11.25"h upper Gravitee Corner Post w/ cap top
23	1	53.063"w x 11.5"h upper Gravitee Panel
25	1	53.063"w x 11.5"h upper Gravitee Panel
26	1	11.25"h upper Gravitee Corner Post w/ cap top
27	1	38"w x 11.5"h upper Gravitee Panel
28	1	11.25"h upper Gravitee Corner Post w/ cap top
29	1	53.063"w x 11.5"h upper Gravitee Panel
31	1	53.063"w x 11.5"h upper Gravitee Panel
32	1	11.25"h upper Gravitee Corner Post w/ cap top

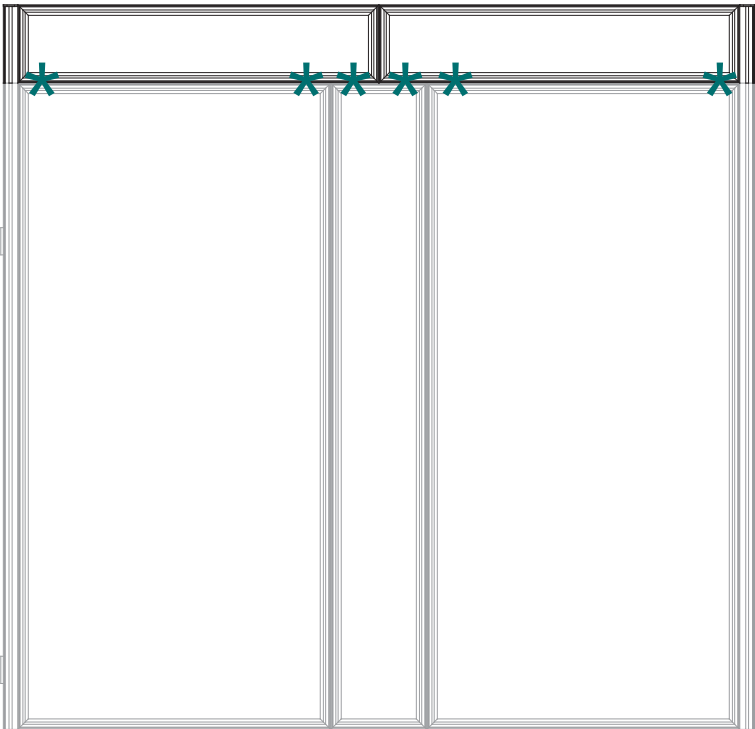
Steps:

Refer to the Gravitee Assembly general information page.

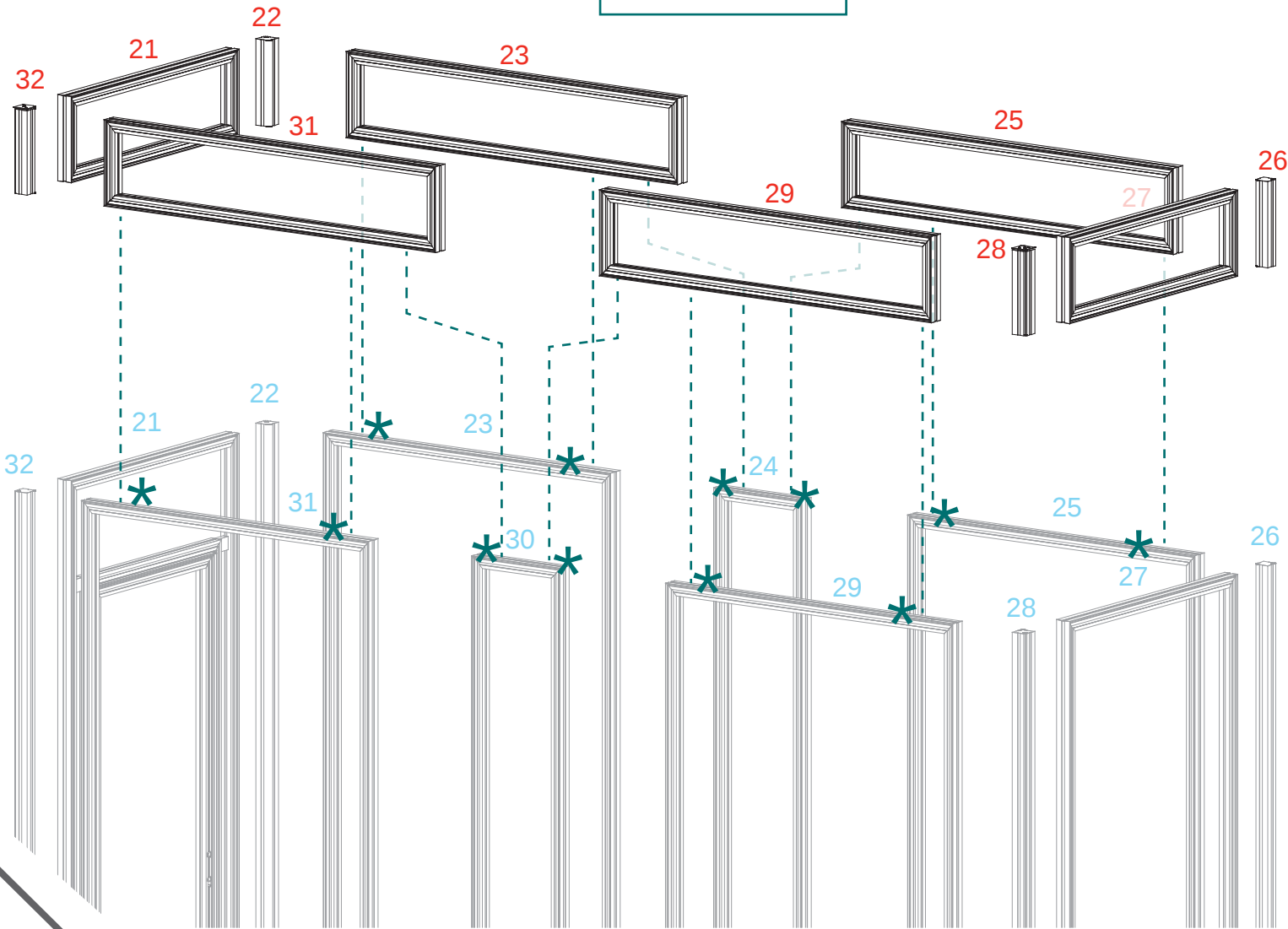
- 1) Assemble Gravitee panels & posts [21] through [32] in numerical order, while attaching to lower panels.
- 2) Panels [23/25] & [29/31] attach to lower panels using Bolt & Wing Nut Connection.



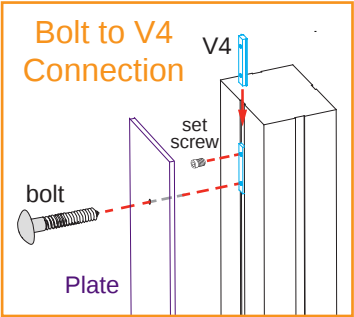
When assembled



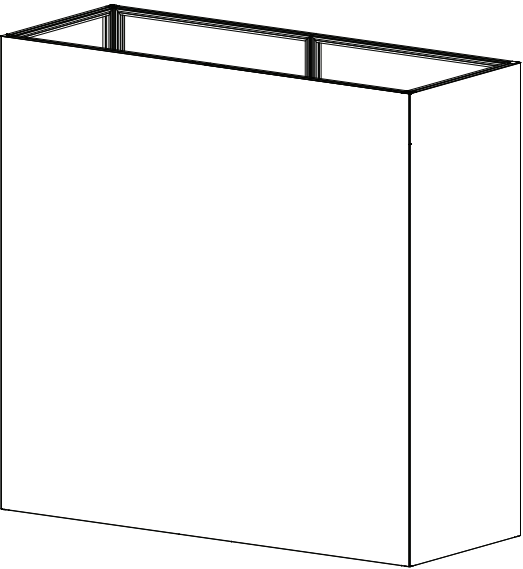
ELEVATION VIEW



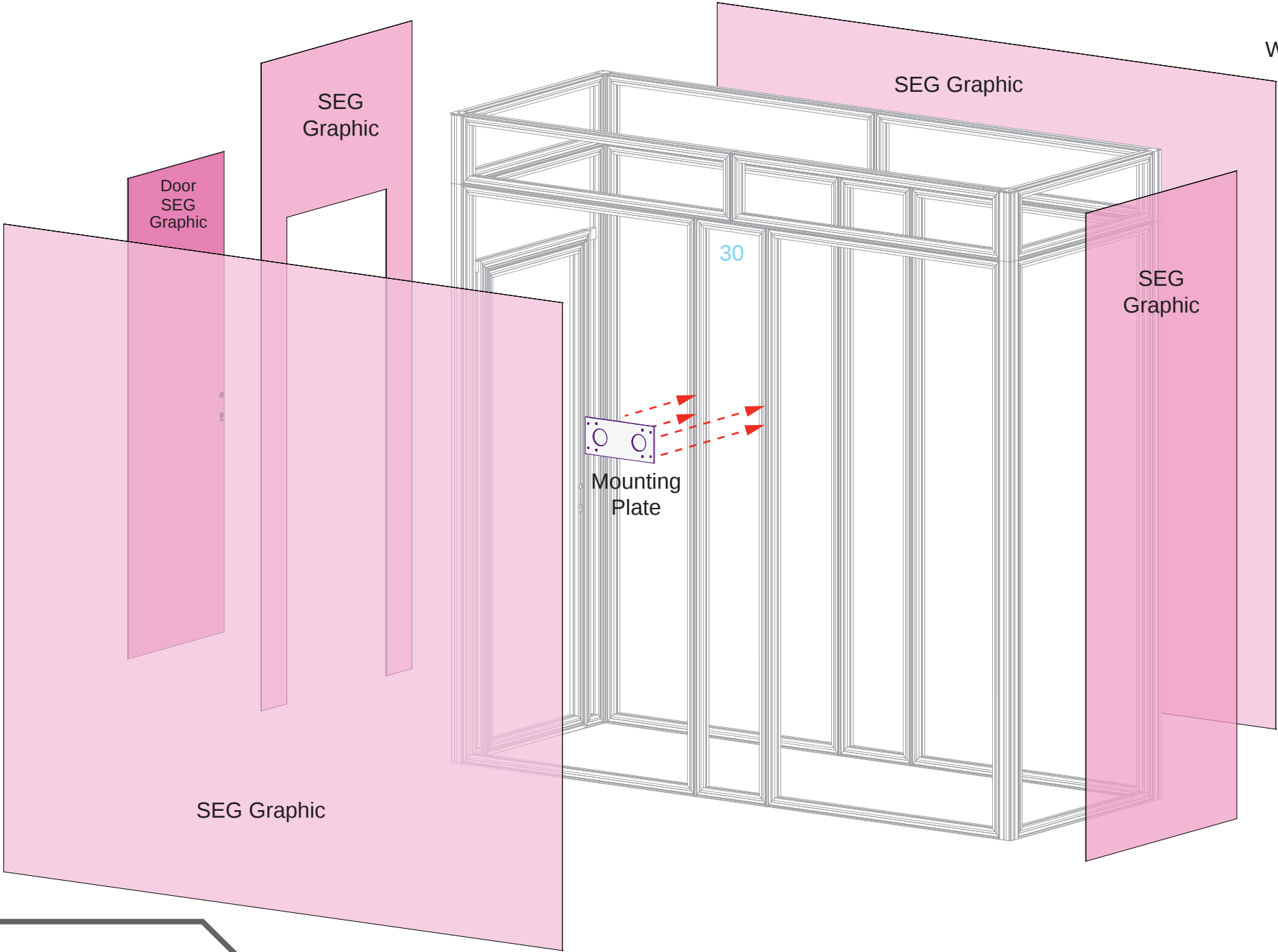
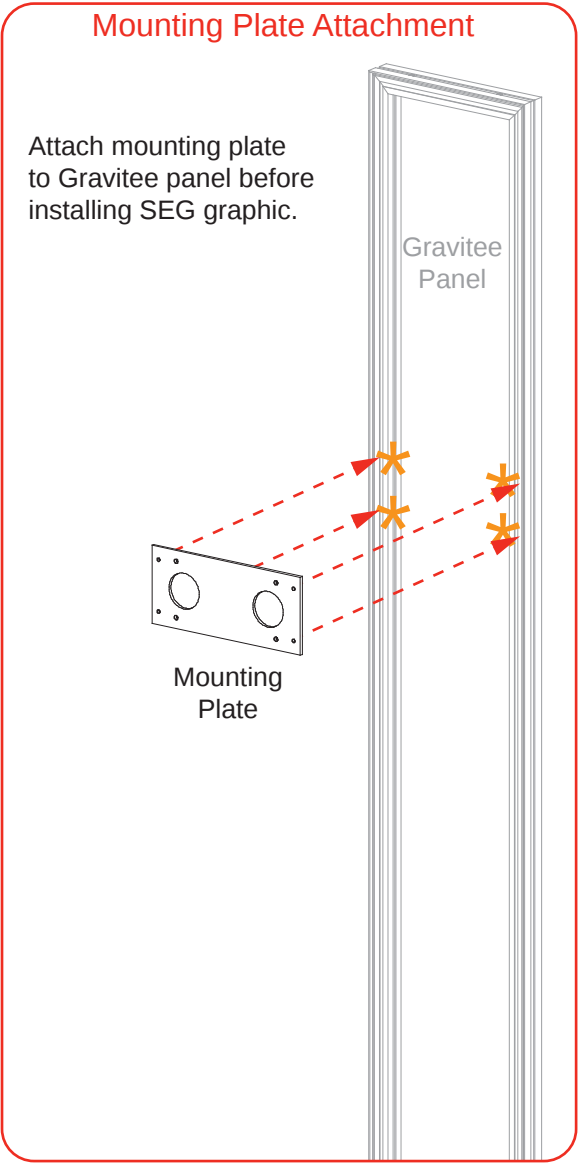
Item	Qty.	Description
--	1	13.495" w x 6" h Mounting Plate



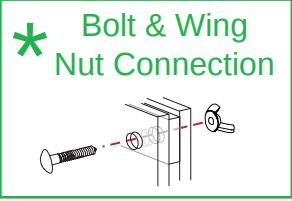
- Steps:
- 1) Connect Mounting Plate to Gravitee panel [30] using Bolt to V4 Connection.
 - 2) Apply SEG graphics to closet assembly as shown. Refer to the SEG Installation general information page.



When assembled



- Steps:
- 1) Attach Monitor Mount to mounting plate in Panel [30] using bolts & wing nuts.



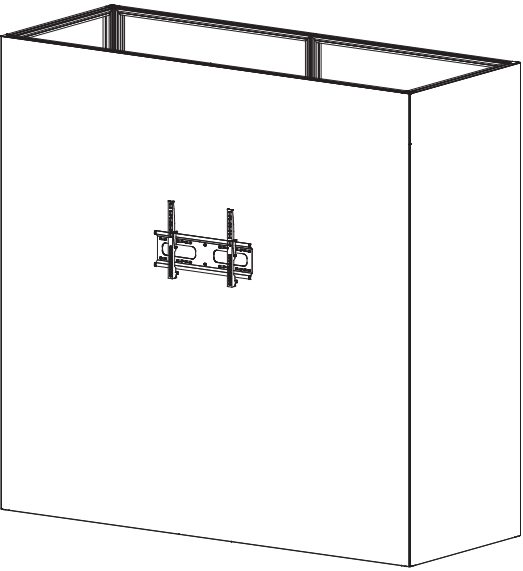
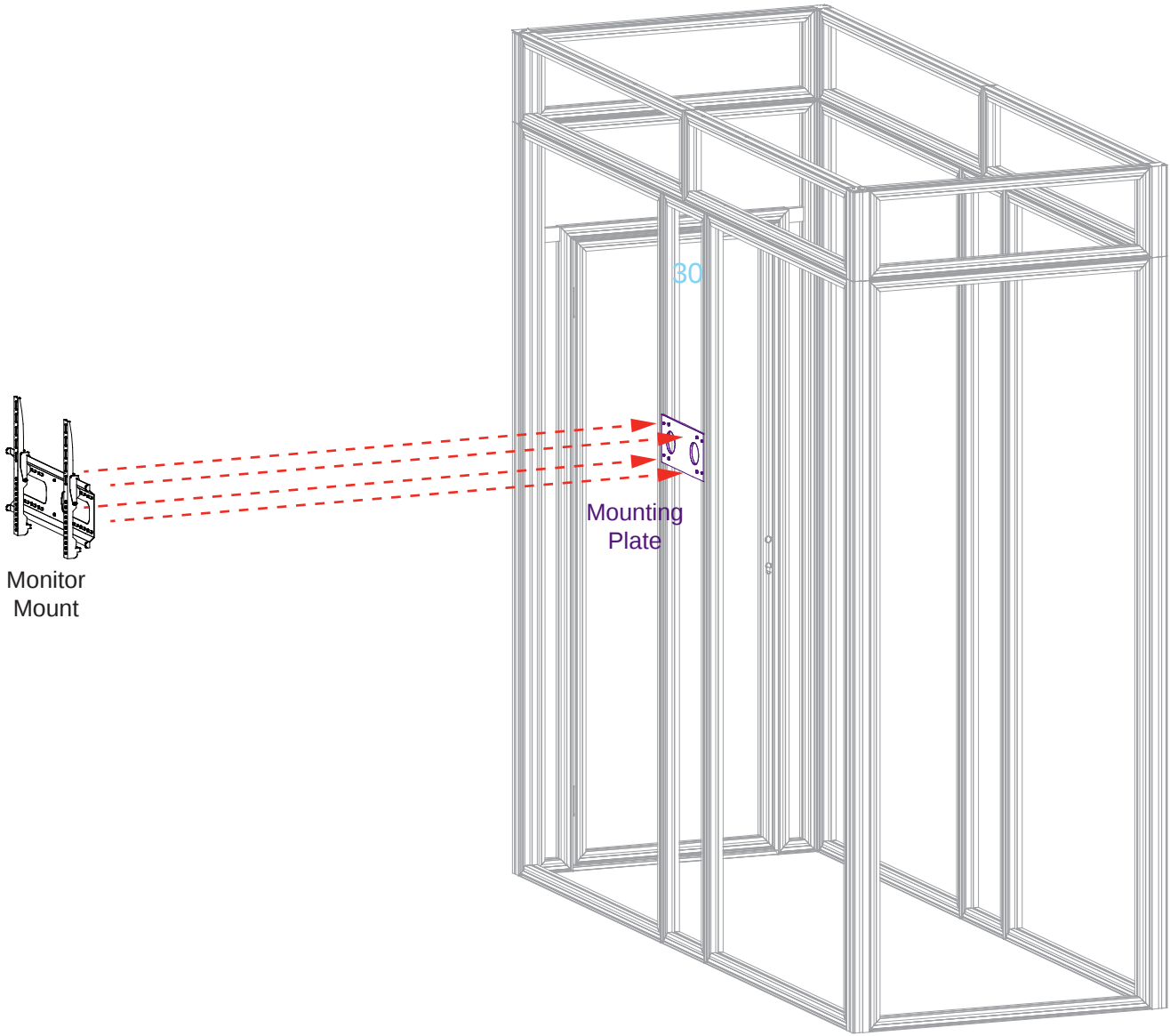
Monitor Mount Attachment

Connect Monitor Mount to mounting plate using bolts & wing nuts.

Gravitee Panel

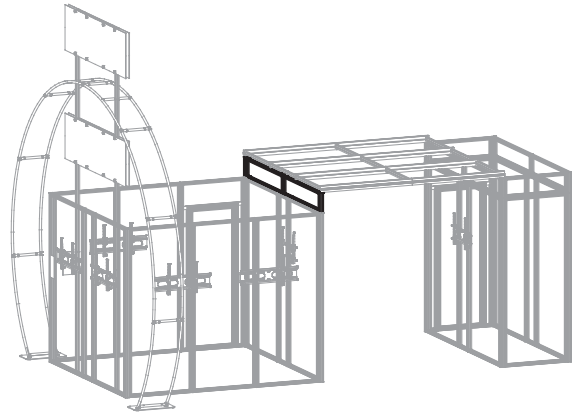
Monitor Mount attaches through SEG graphic.

This diagram shows a monitor mount being attached to a Gravitee Panel. The panel has a purple mounting plate with four green asterisks indicating the attachment points. Red dashed lines show the monitor mount being aligned with the mounting plate. The text "Monitor Mount attaches through SEG graphic." is at the bottom.

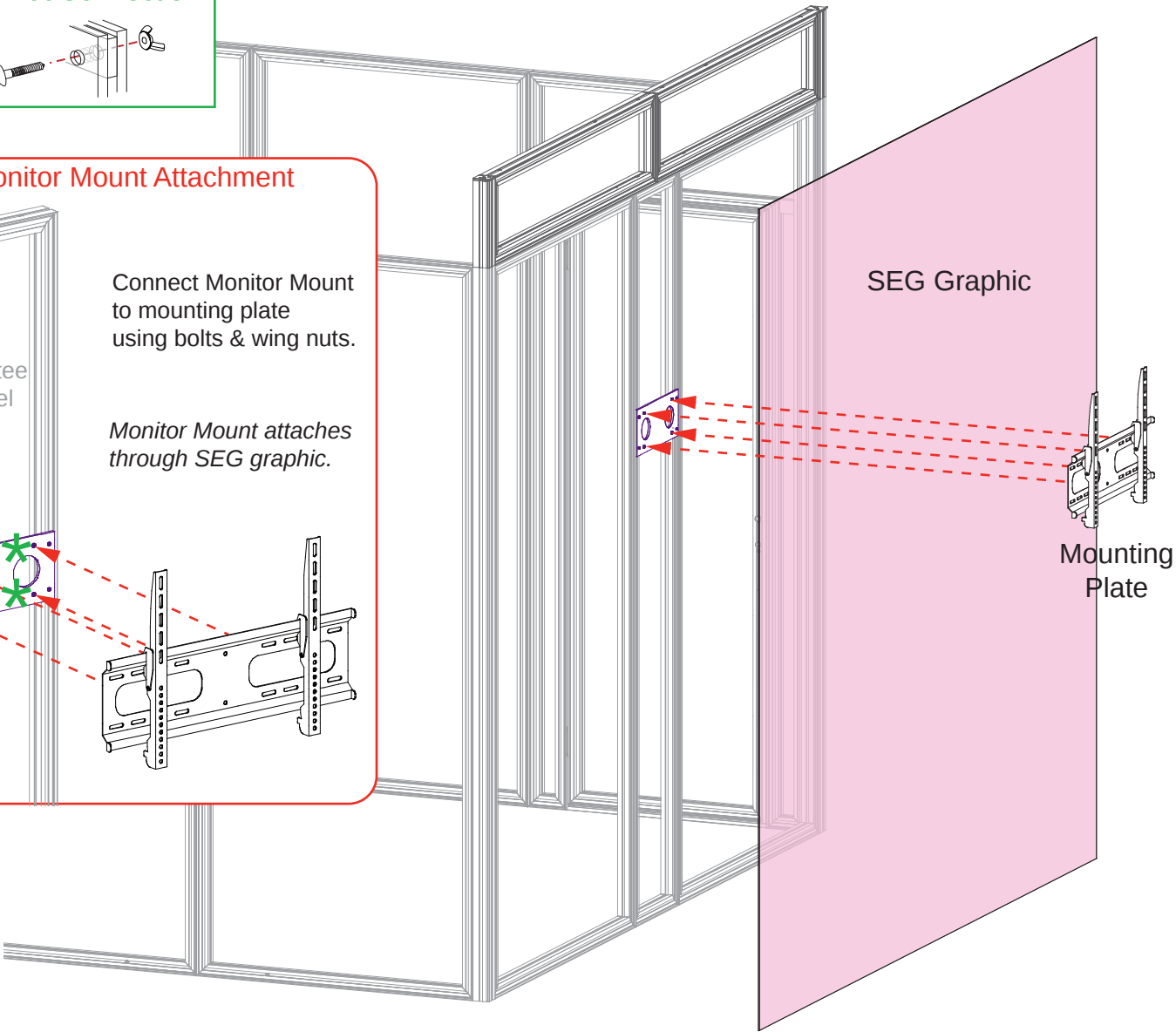
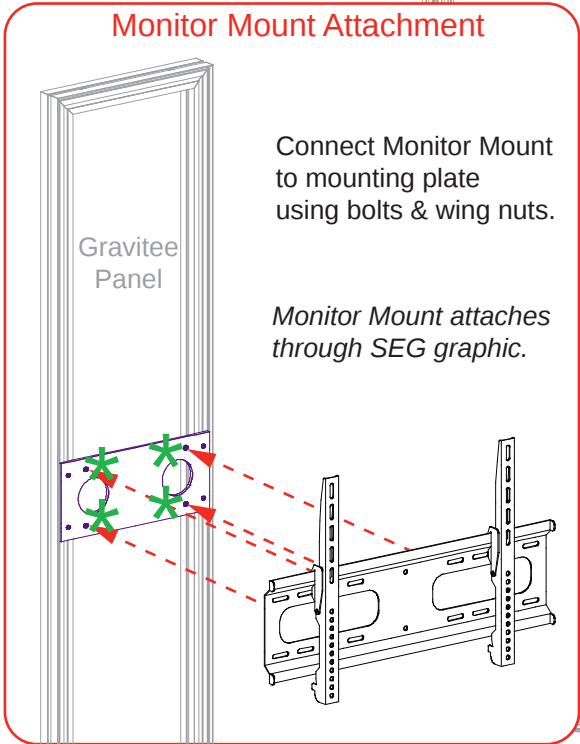
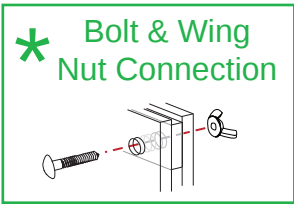
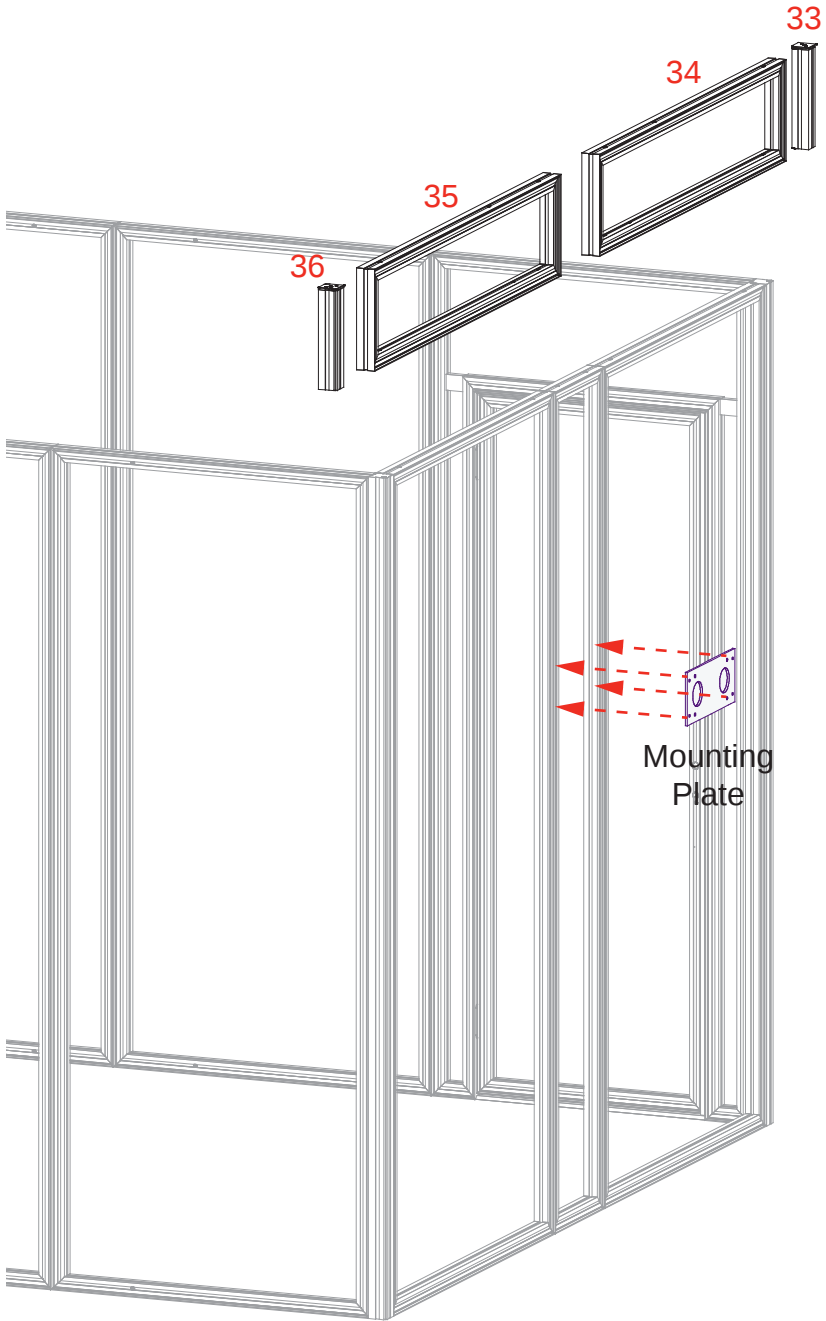
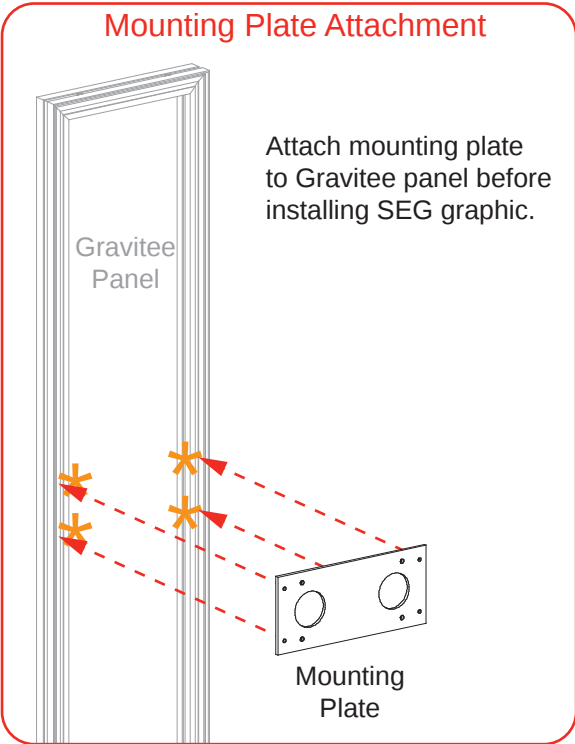
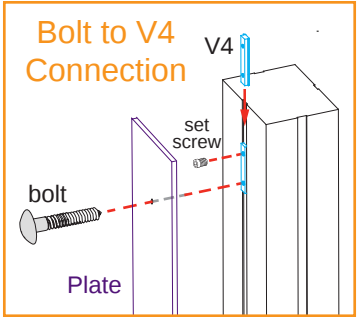


Item	Qty.	Description
33	1	11.25"h upper Gravitee Corner Post w/ cap top
34	1	53.063"w x 11.5"h upper Gravitee Panel
35	1	53.063"w x 11.5"h upper Gravitee Panel
36	1	11.25"h upper Gravitee Corner Post w/ cap top
--	1	13.495"w x 6"h Mounting Plate

- Steps:
- Refer to the Gravitee Assembly general information page.
- 1) Assemble upper Gravitee panels & posts [33] through [36] in numerical order, while attaching to lower panels.
 - 2) Connect Mounting Plate to lower Gravitee panel using Bolt to V4 Connection.
 - 3) Apply SEG graphics as closet assembly. Refer to the SEG Installation general information page.
 - 4) Attach Monitor Mount to mounting plate using bolts & wing nuts.

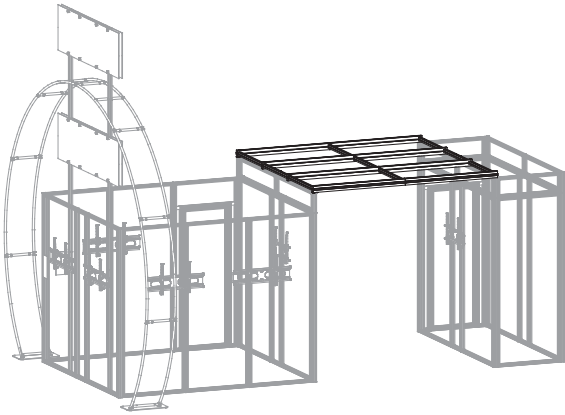


Section Being Assembled is Highlighted in BLACK

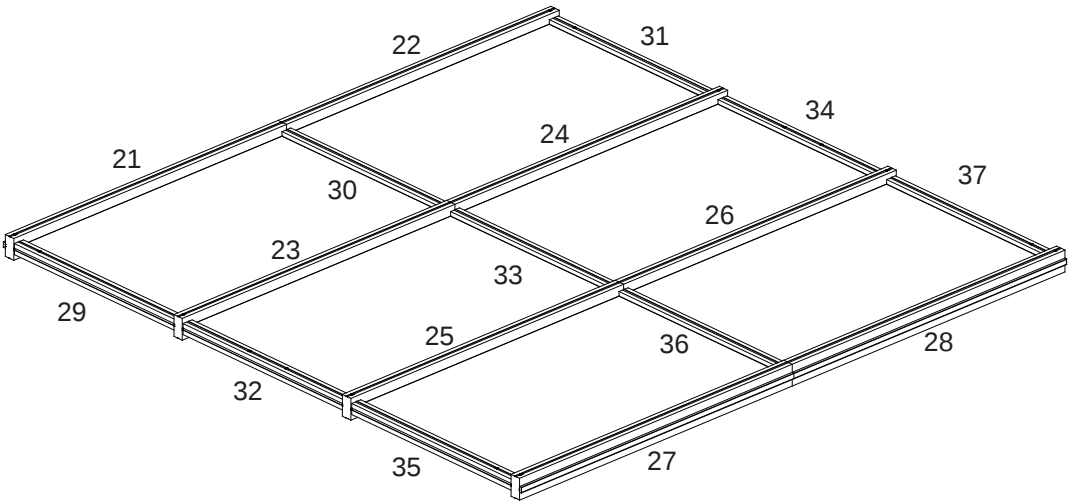
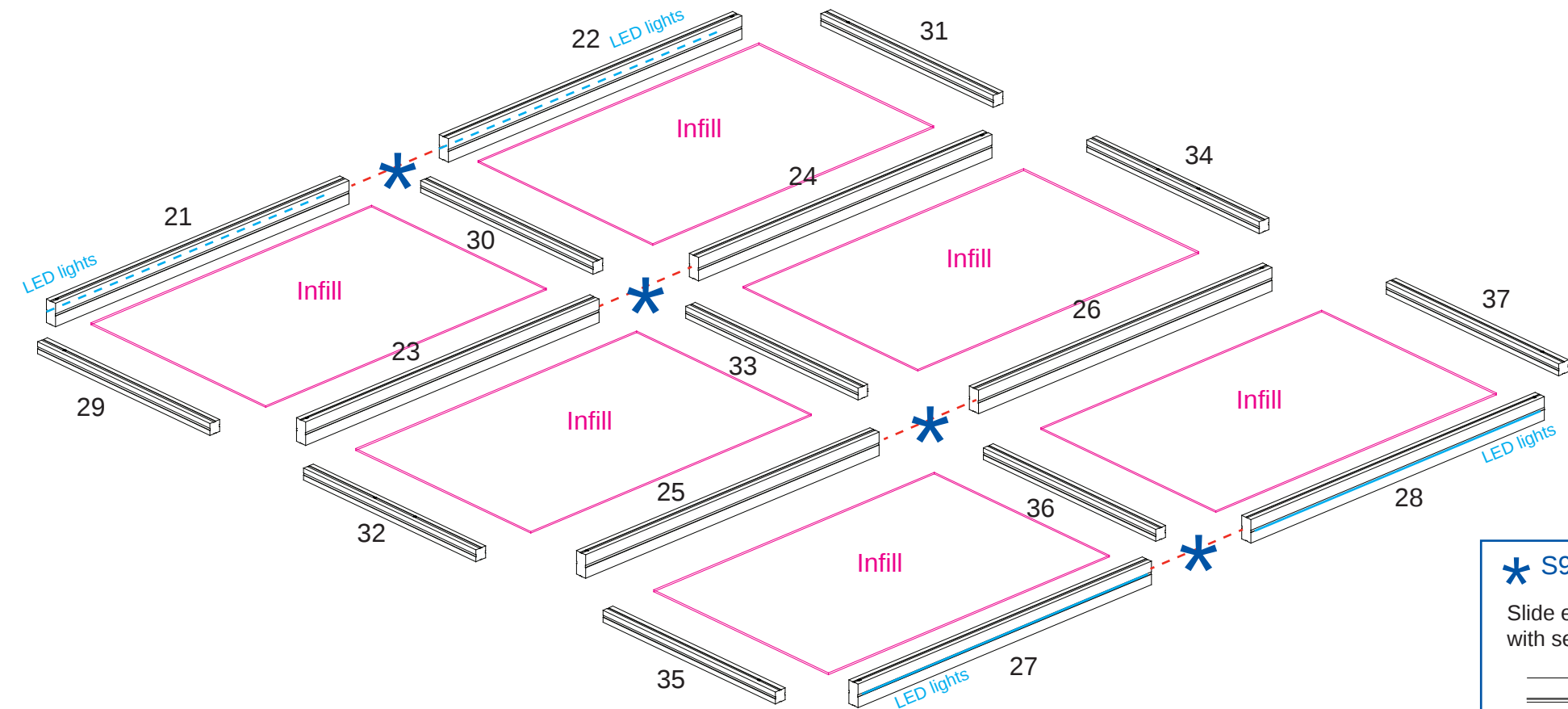


Item	Qty.	Description
21	1	55"w S91 Horizontal Extrusion w/ LED lights
22	1	55"w S91 Horizontal Extrusion w/ LED lights
23	1	55"w S91 Horizontal Extrusion
24	1	55"w S91 Horizontal Extrusion
25	1	55"w S91 Horizontal Extrusion
26	1	55"w S91 Horizontal Extrusion
27	1	55"w S91 Horizontal Extrusion w/ LED lights
28	1	55"w S91 Horizontal Extrusion w/ LED lights
29	1	34.383"w S44 Horizontal Extrusion
30	1	34.383"w S44 Horizontal Extrusion
31	1	34.383"w S44 Horizontal Extrusion
32	1	34.383"w S44 Horizontal Extrusion
33	1	34.383"w S44 Horizontal Extrusion
34	1	34.383"w S44 Horizontal Extrusion
35	1	34.383"w S44 Horizontal Extrusion
36	1	34.383"w S44 Horizontal Extrusion
37	1	34.383"w S44 Horizontal Extrusion

- Steps:
- 1) Assemble extrusions [21-22], [23-24], [25-26], [27-28] together. See [S91 Connection](#) detail.
 - 2) Connect extrusion [29] between assemblies [21/22], [23/24].
 - 3) Slide **infill** between assemblies [21/22], [23/24], then attach [30] between [21/22]. [23/24], securing infill.
 - 4) Slide **infill** between [21/22], [23/24], then connect extrusion [31], securing infill.
 - 5) Connect extrusion [32] between assemblies [23/24], [25/26].
 - 6) Slide **infill** between assemblies [23/24], [25/26] & secure with extrusion [33].
 - 7) Slide **infill** between assemblies [23/24], [25/26] & secure with extrusion [34].
 - 8) Connect extrusion [35] between assemblies [25/26] & [27/28].
 - 9) Slide **infill** between assemblies [25/26], [27/28] & secure with extrusion [36].
 - 10) Slide **infill** between assemblies [25/26], [27/28] & secure with extrusion [37].



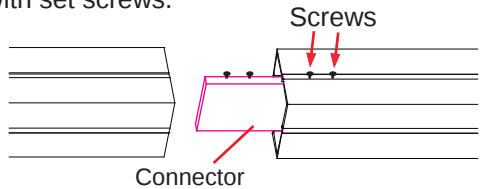
Section Being Assembled is Highlighted in BLACK



When assembled

★ S91 Connection

Slide extrusion over connector and secure with set screws.



**To prevent product loss, keep all screws attached to connector piece after disassembling

Steps:

- 1) Attach canopy extrusions [21/22], [27/28] to top of Gravitee posts [28,32,33,36] using bolts.
- 2) Connect canopy extrusions [31,34,37] to top of Gravitee panels [29/31] & attach extrusions [29,32,35] to top of panels [34/35] using Bolt & Wing Nut Connection.
- 3) Apply SEG graphic to back of Gravitee posts & panels [33/34/35/36].
Refer to the SEG Installation general information page.
- 4) Connect power to LED lights on side of extrusions [21/22] & [27/28].

