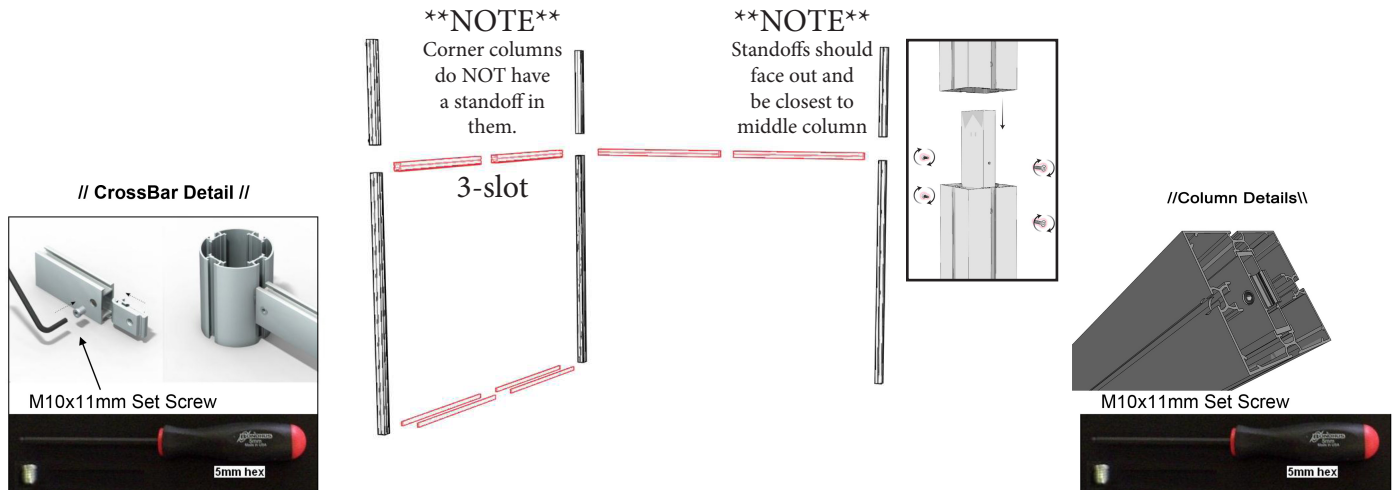
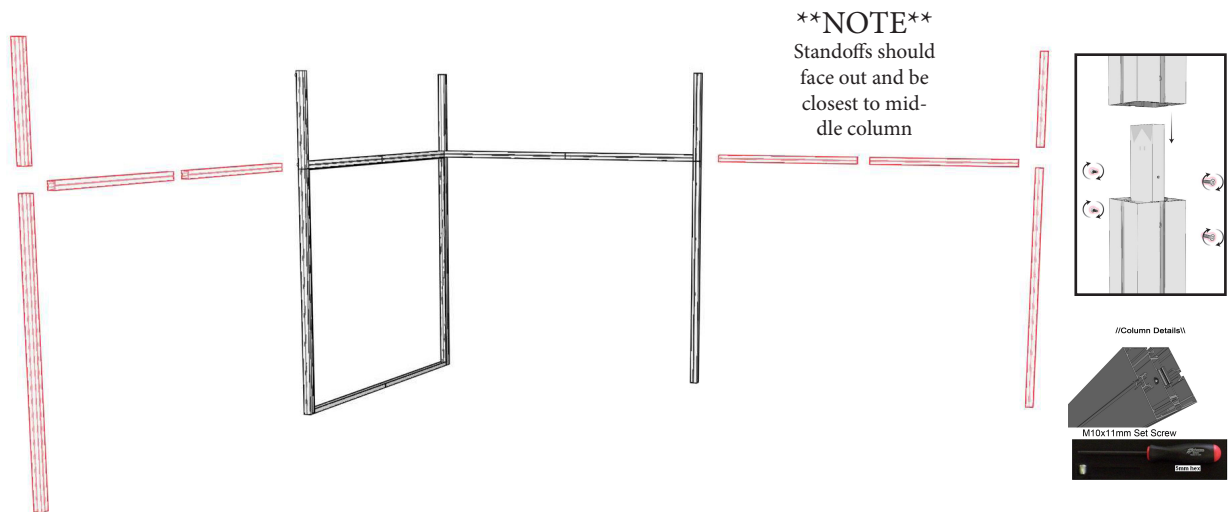


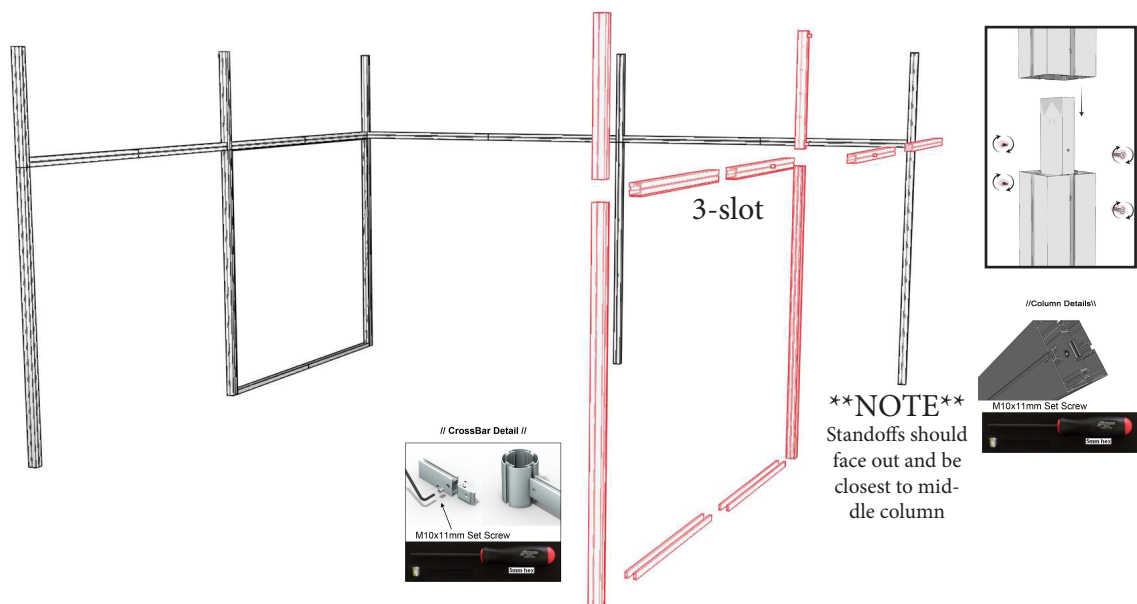
Step 1. Assemble 2-piece crossbars; attach top columns to bottom columns; attach columns together.



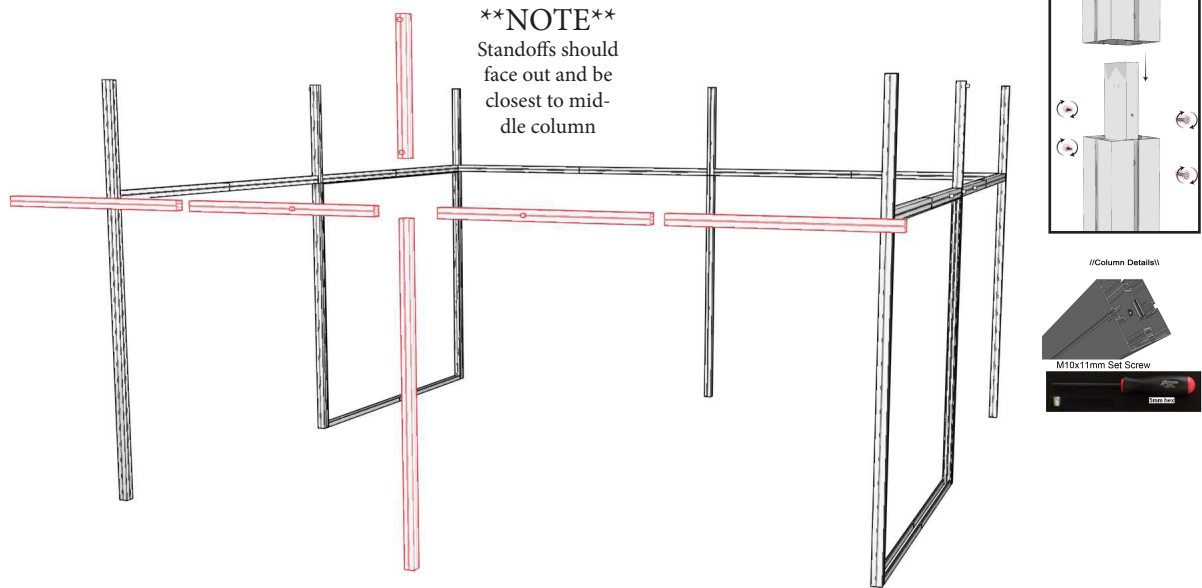
Step 2. Assemble 2-piece crossbars; attach top columns to bottom columns; attach columns together.



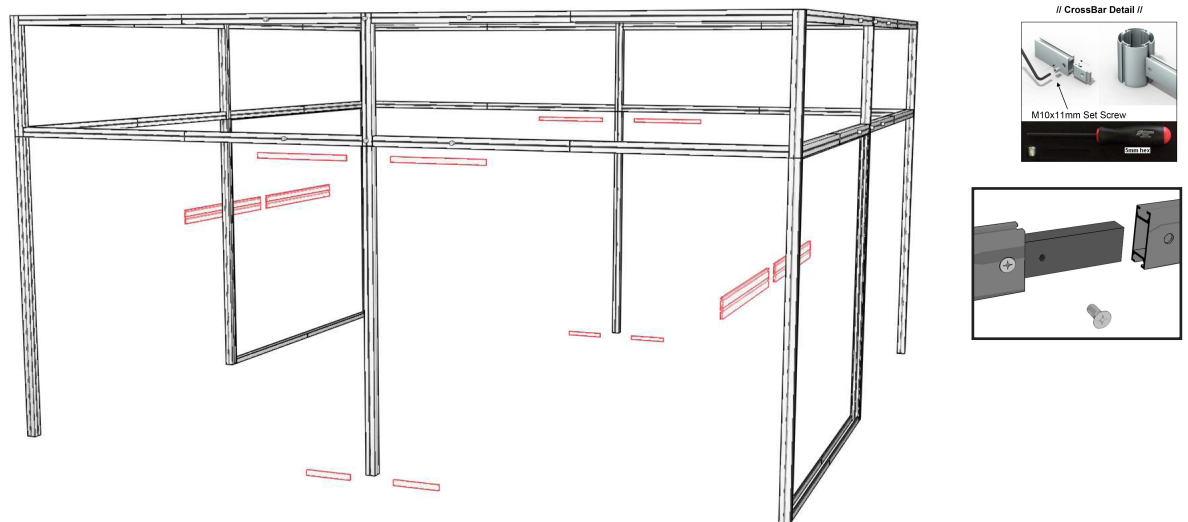
Step 3. Assemble 2-piece crossbars; attach top columns to bottom columns; attach columns together.



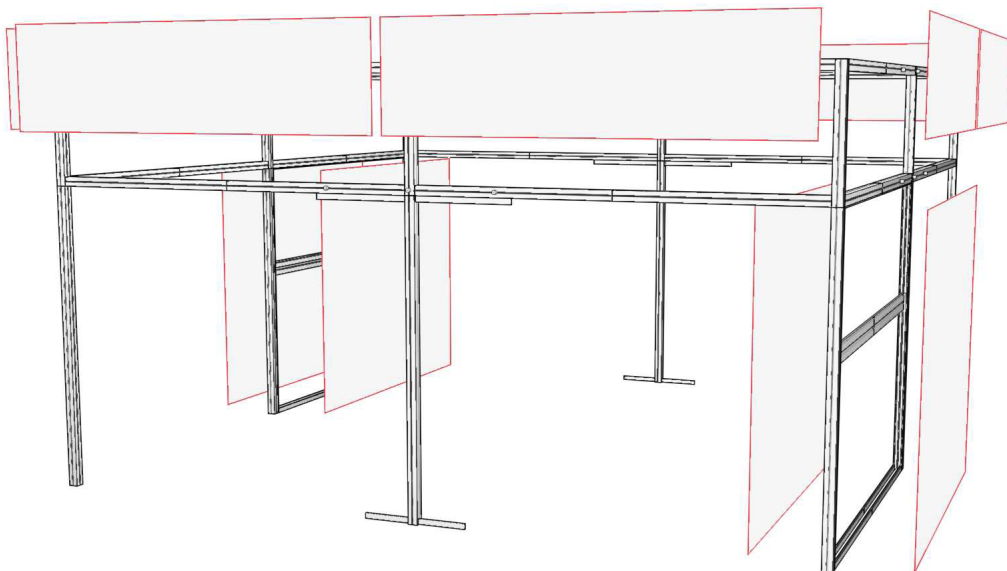
Step 4. Assemble 2-piece crossbars; attach top columns to bottom columns; attach columns together.



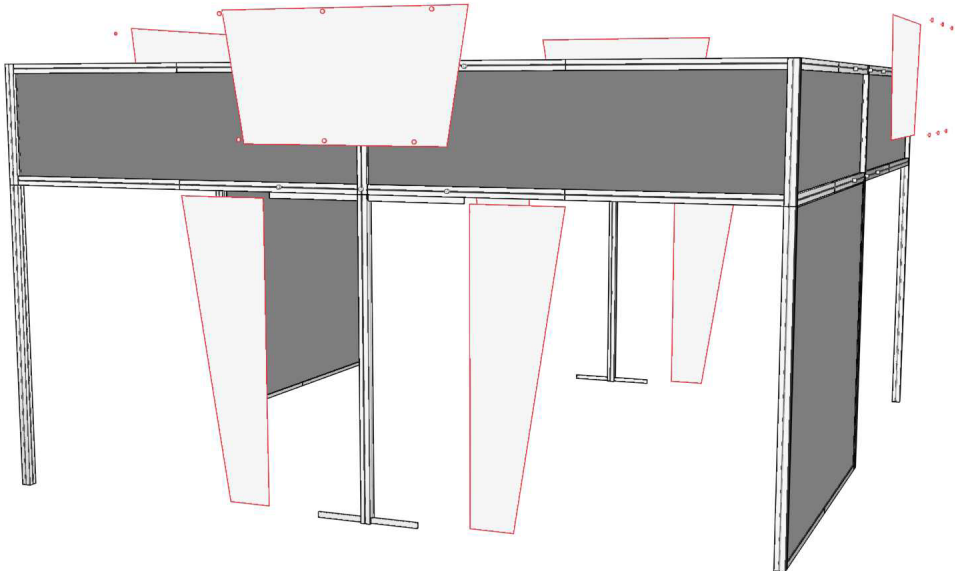
Step 5. Assemble 2-piece monitor support bars; attach upper & lower panel support bars.



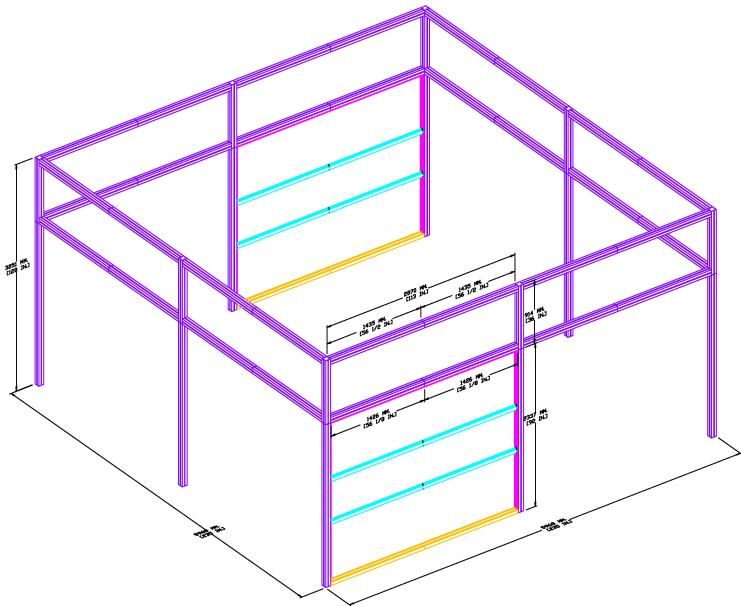
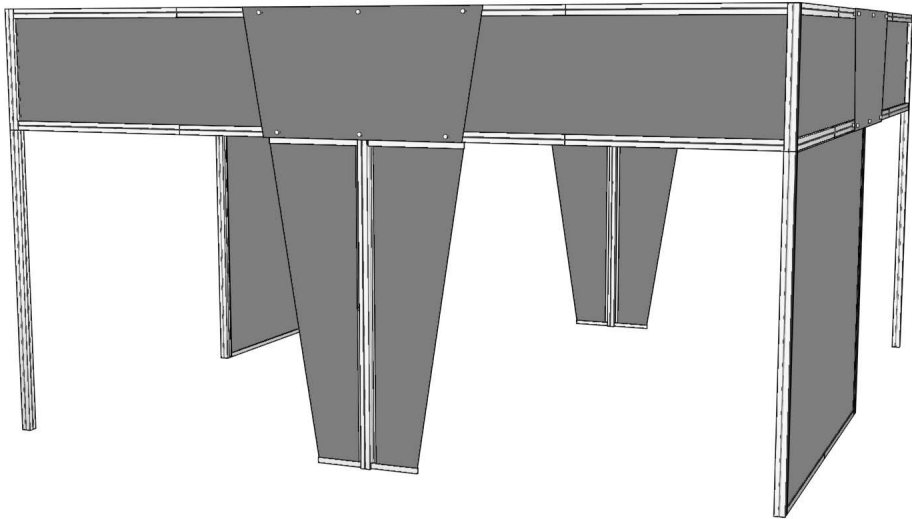
Step 6. Attach SEG graphics.



Step 7. Attach standoff panel headers; slide in panels into support bars.



COMPLETE



EXTRUSIONS

- VS76
- C3-76 Converter
- PH1002
- PH1005